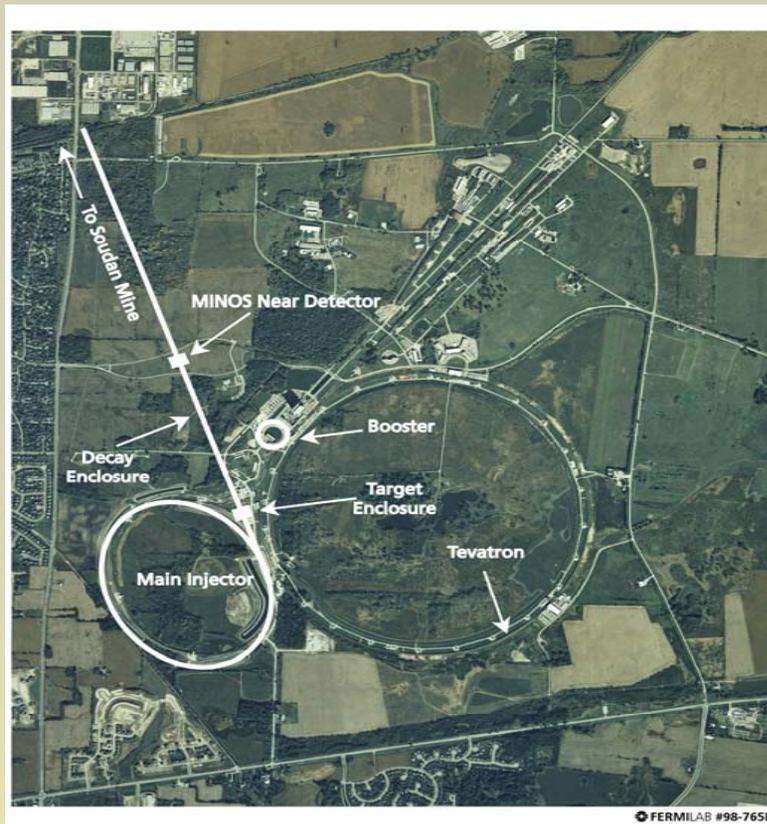


# The NuMI Beam System: Commissioning & Initial Operation

Sam Childress, Fermilab



Fermilab to  
Soudan, Minnesota

# Outline of This Talk

- NuMI / MINOS Overview
- **Tunnel Construction**
- NuMI Beam System Layout & Installation
- **Commissioning & Initial Operation**
- **Problems & Solutions**
- Progression to Higher Beam Power
- **Near Term Projections**

# **NuMI: $\nu$ 's at the Main Injector** (Focus of this talk)

## **MINOS: Main Injector Neutrino Oscillation Search**

### **A neutrino beam from Fermilab to northern Minnesota**

- 120 GeV protons from the Main Injector (400 kWatts)
- Production of a high power neutrino beam
- On-axis over 735 km to Soudan mine (MINOS experiment)
- 15 mrad off-axis over 810 km (future NO $\nu$ A experiment)

### **A large near hall at ~ 1 km from the target**

- MINOS near detector (980 Tons)
- MINER $\nu$ A – future

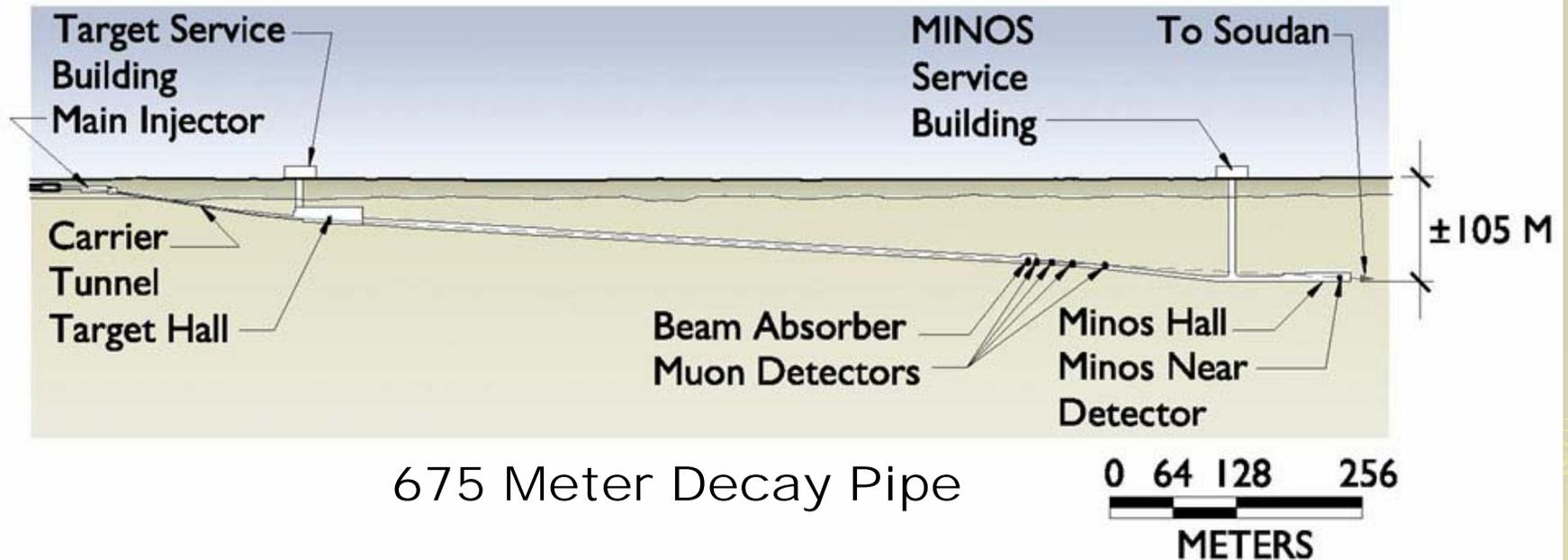
### **A deep underground hall at Soudan, Minnesota**

- MINOS far detector (5400 Tons)

# NuMI Construction Project

- **Initiated in late 1998**
- Main Injector extraction enclosure for NuMI was built earlier as part of Main Injector construction
  - Considerable gain for NuMI construction, as most could then be done during Main Injector Operation
  - A final tie-in during scheduled accelerator shutdown time
- **Facility construction completed in Fall 2003**
- **NuMI technical component installation from 2003 to early 2005**
  - Extraction & primary beam components in Main Injector interlock area installed during scheduled machine shutdown times in 2003 & 2004.

# Elevation View of the NuMI/MINOS Project



# Excavation of NuMI Tunnels by both Drill & Blast and Tunnel Boring



**The TBM is assembled in Target Hall**

# Lowering pieces of Decay Pipe into shaft



Left: First piece of the decay pipe. Anchor section visible on lower end of pipe.

Right: Standard length of decay pipe being lowered.



# Decay Pipe Installation



Visual Evidence of a straight Decay Pipe – Light at end of 675 meters of Pipe

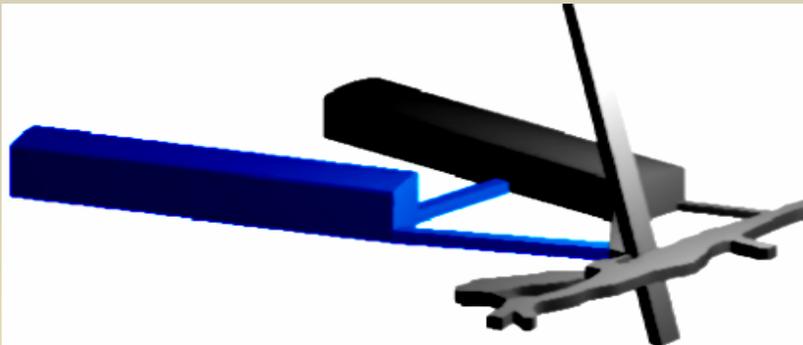
# Completion of Buildings, Shafts



# Soudan Underground Laboratory

## *Hall, Far Detector & Near Detector part of MINOS*

- Operated by U. of Minn. and Minnesota Dept. of Natural Resources
- **Soudan Mine - tourist attraction during summer months**
- 1 elevator shaft limits loads to 1m x 2m x 9m



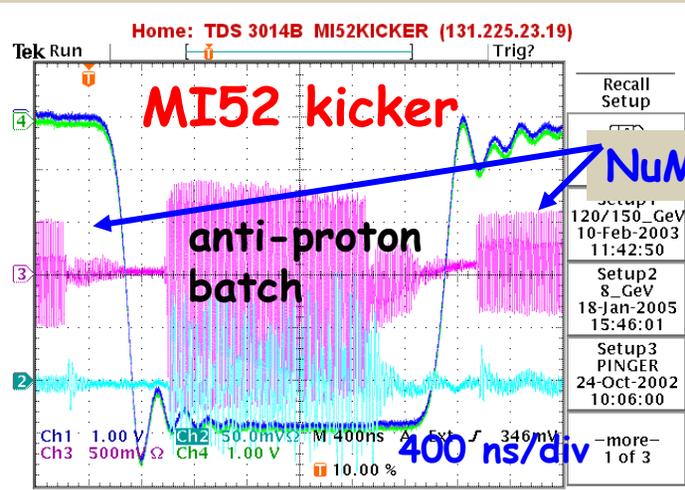
# Extraction from the Main Injector



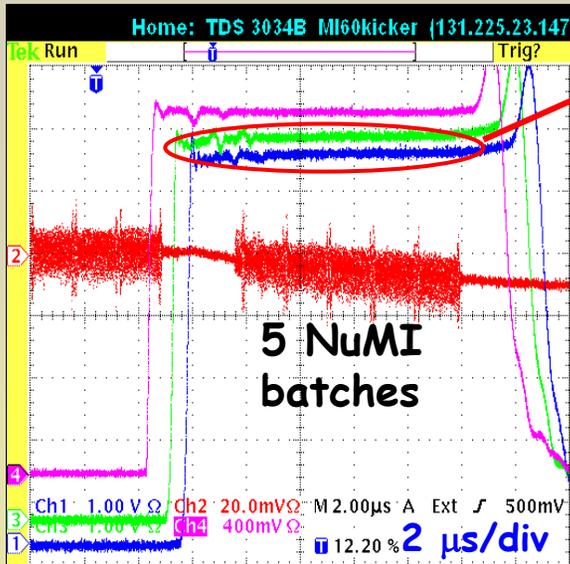
NuMI extraction Lambertsons



NuMI kickers allow extraction of up to 6 batches



NuMI kickers



NuMI kickers flat region

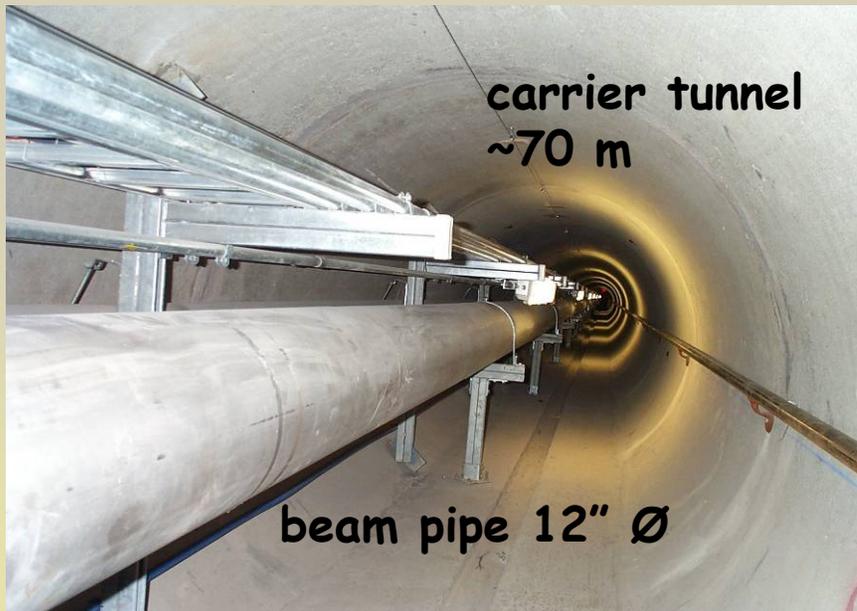
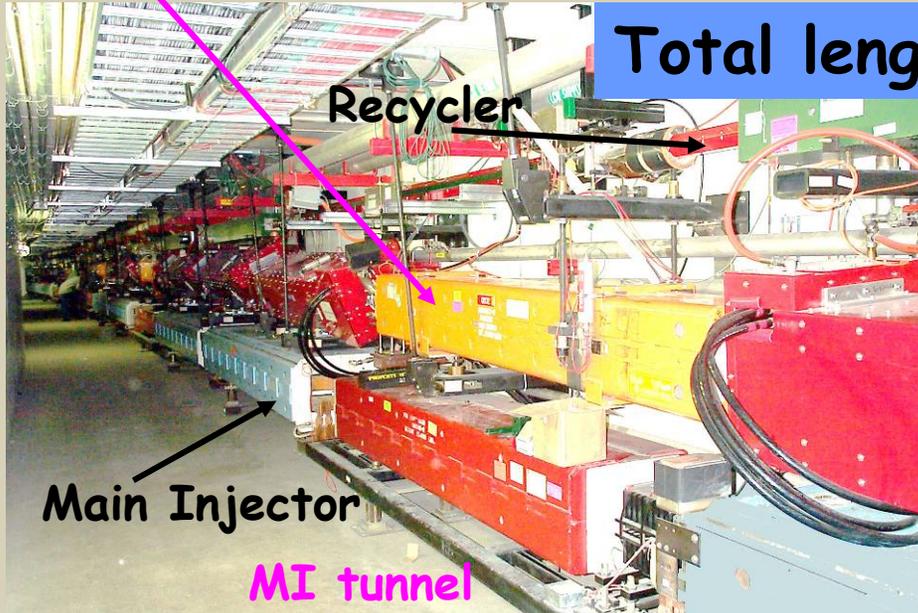
flat within  $\pm 0.8\%$  over  $10\ \mu\text{s}$

# Primary Proton Line

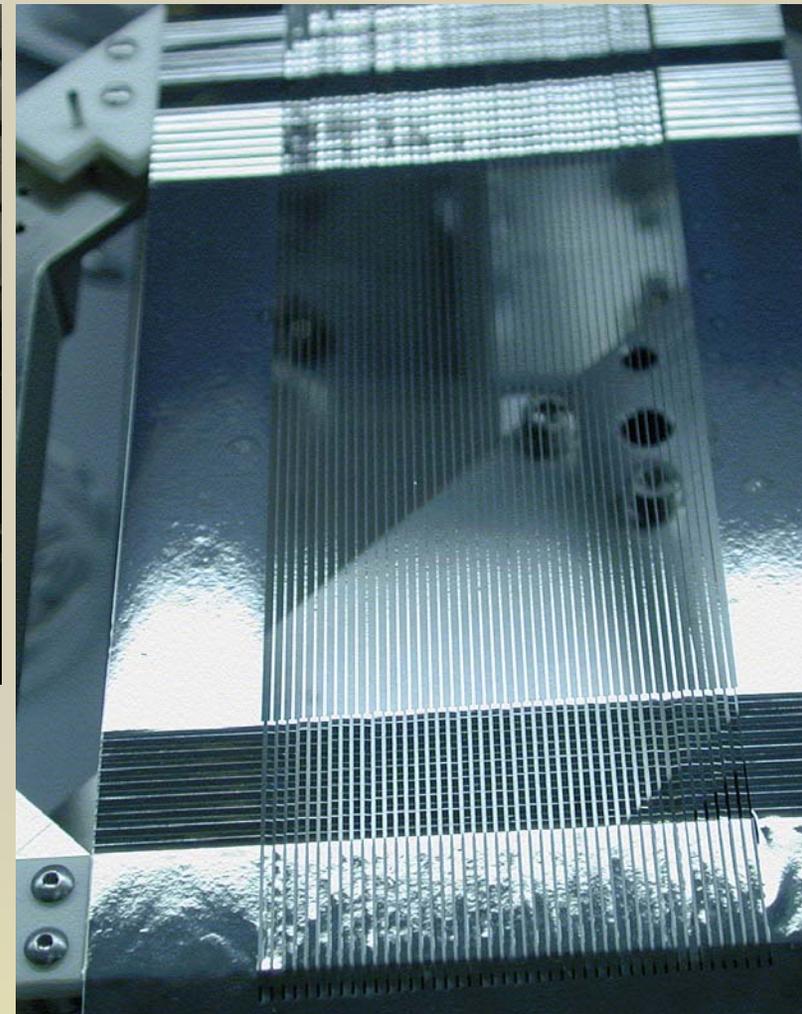
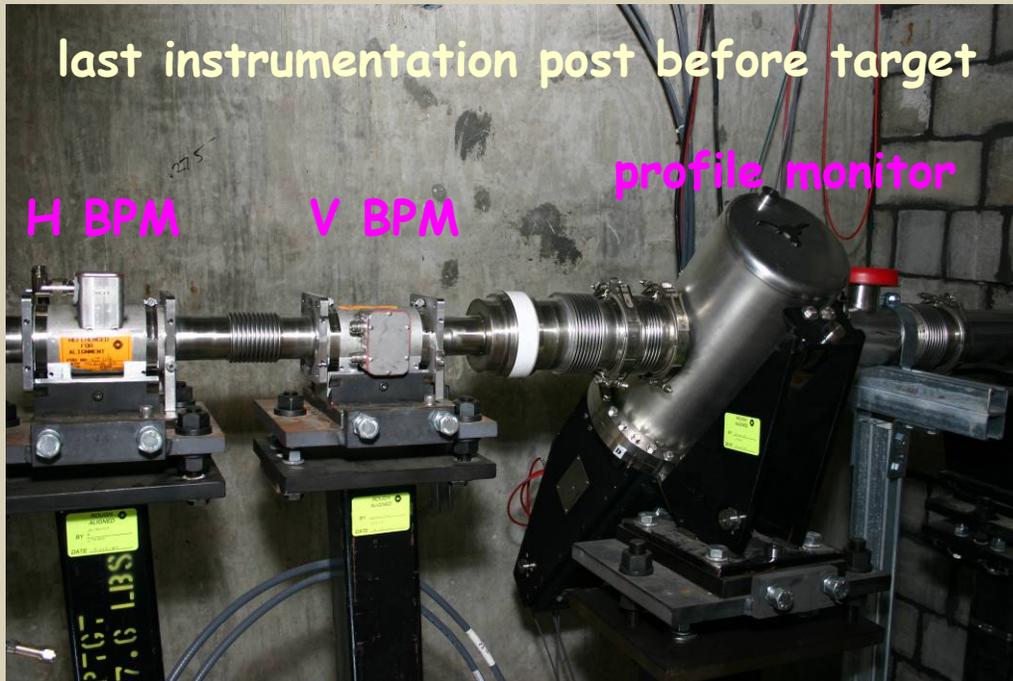
NuMI line

bending down  
by 156 mrad

Total length ~ 350 m



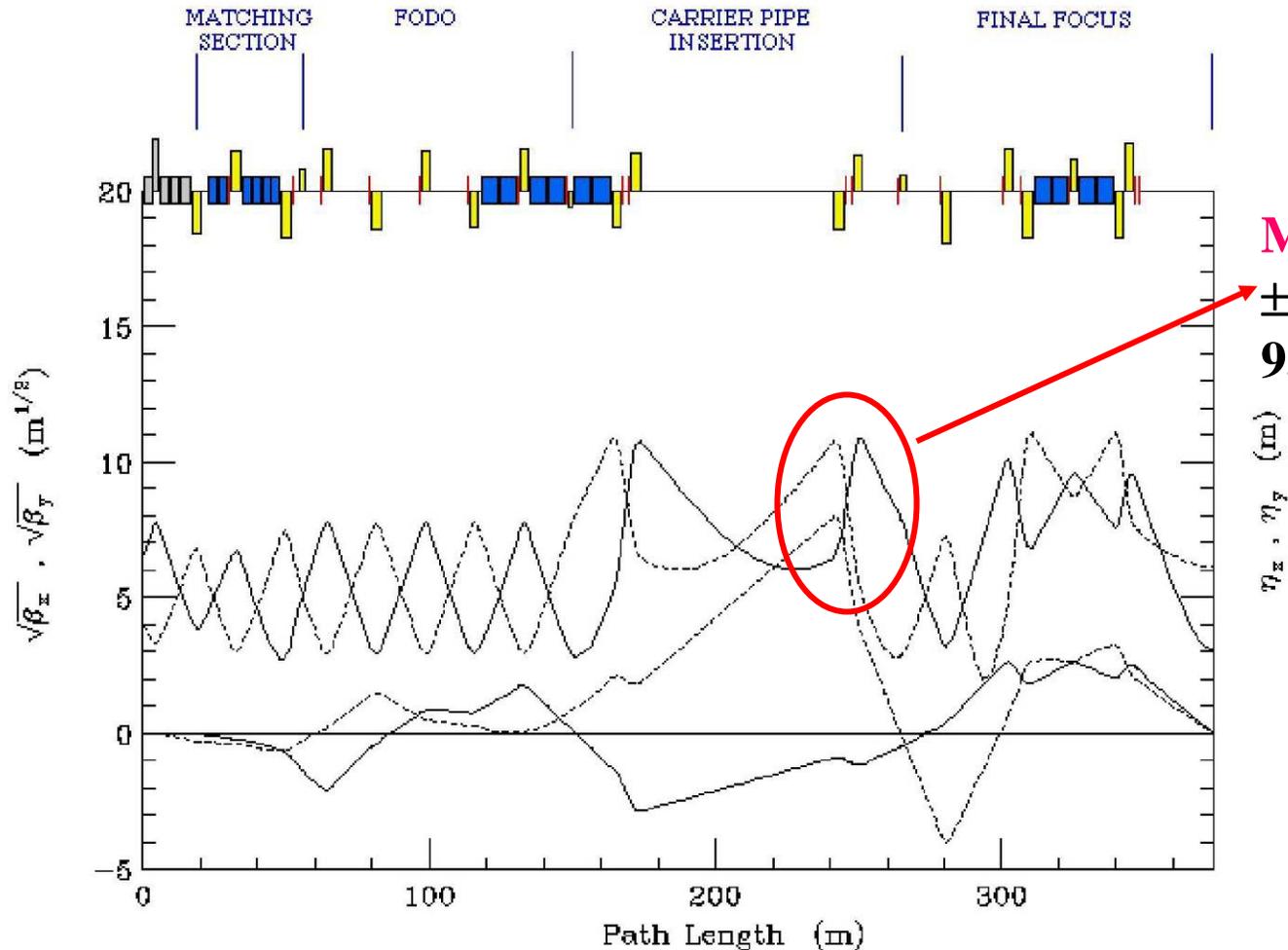
# Primary Beam-line Instrumentation



- 2 beam toroids
- 24 beam position monitors
- 54 loss monitors
- 10 thin-foil profile monitors (SEM)  
developed at U. Texas
  - 5 micron Titanium foils

Profile monitor  
(0.5, 1.0 mm pitch)

# Primary Beam Optics



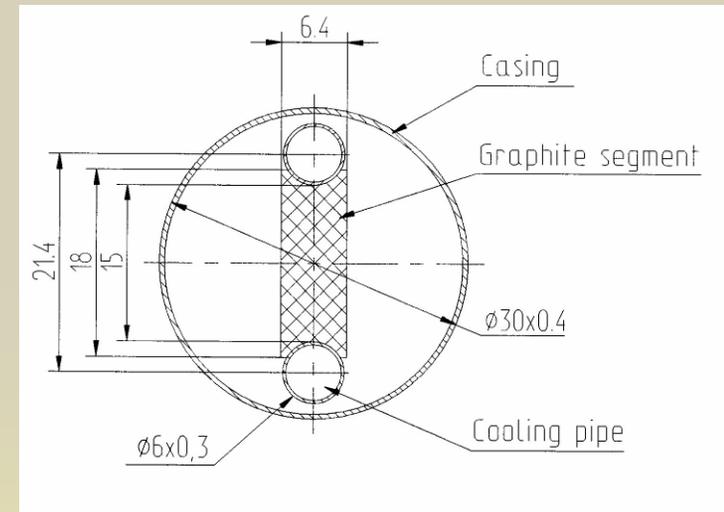
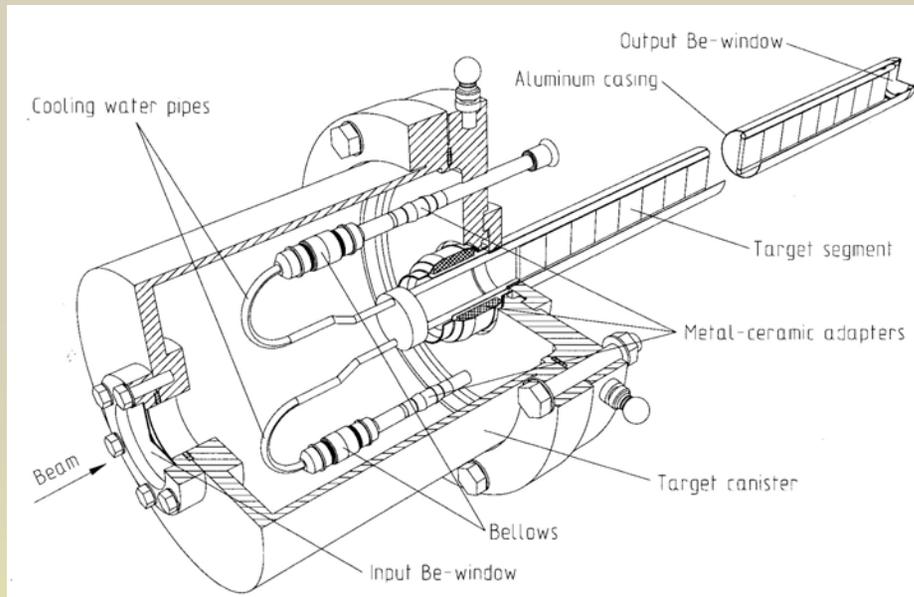
**Max. dispersion point**  
**±35 mm aperture**  
**95% beam size ±7 mm**

**Specifications: fractional beam losses below  $10^{-5}$**   
**(Groundwater protection, residual activation)**

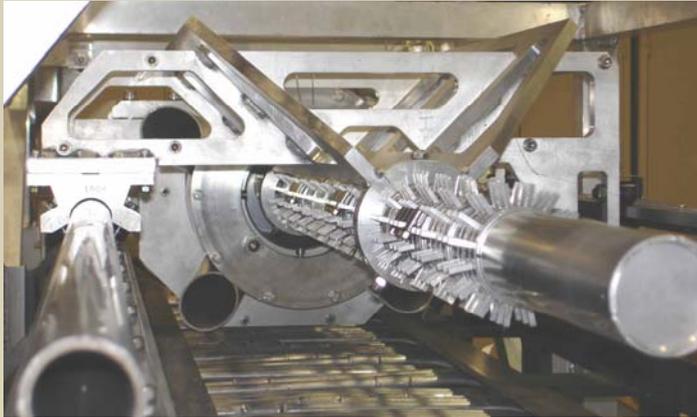
# Graphite Target



- 47 segments of graphite of 20 mm length and  $6.4 \times 15$  mm<sup>2</sup> cross section
- 0.3 mm spacing between segments, for a total target length of 95.4 cm

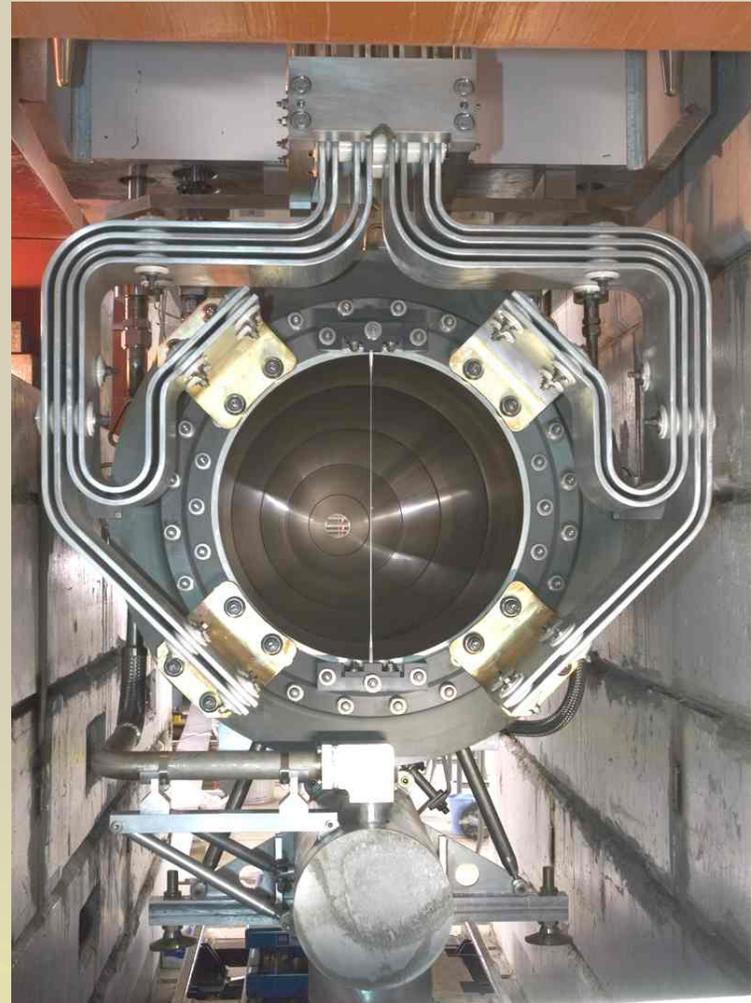


# Target, Carrier & Insertion Point in Shield



# Horn System – 2 horns

(shown in work cell, hanging from support module)



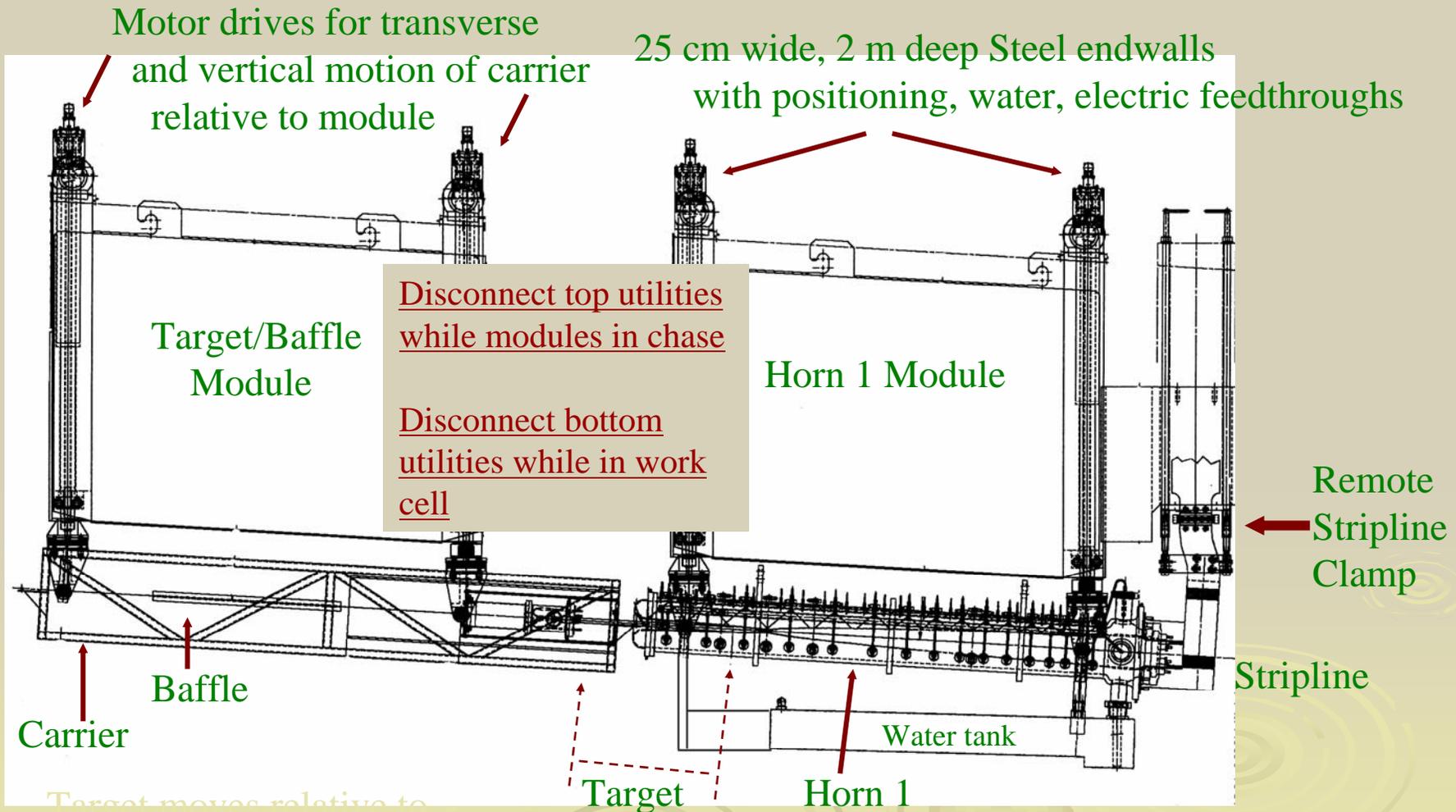
# Horn Inner Conductors



Parabolic inner conductors:  
3 Tesla max. magnetic field  
3 m active length each horn



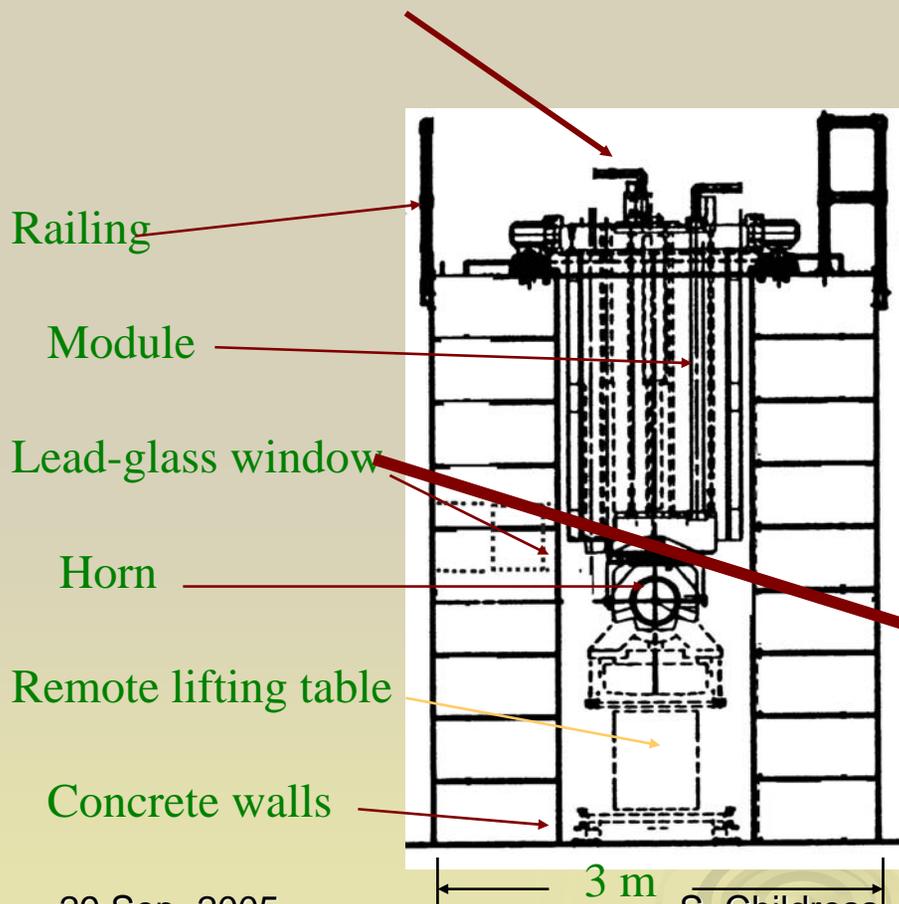
# Target and Horn Module Mounting



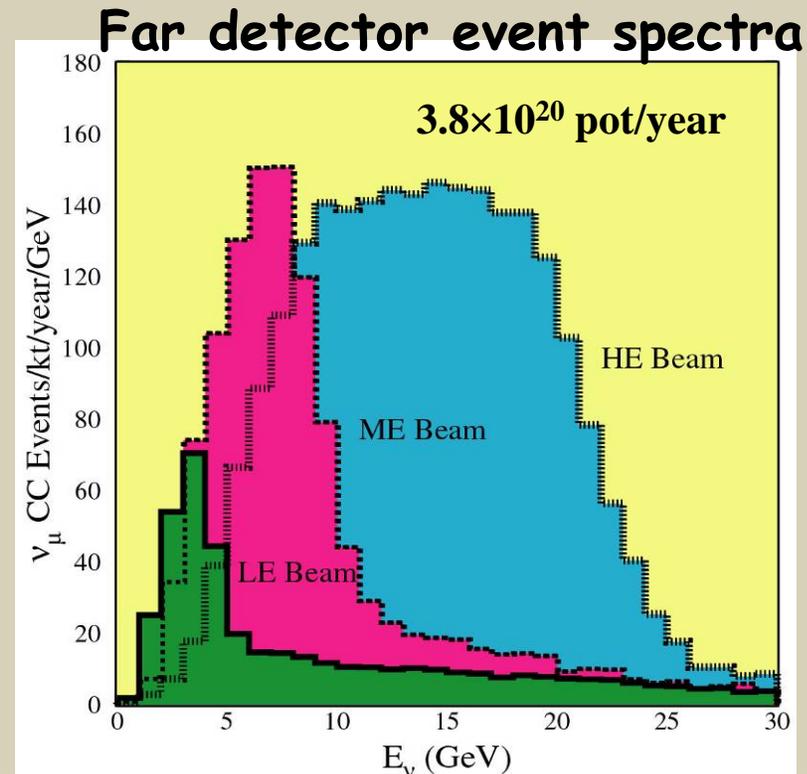
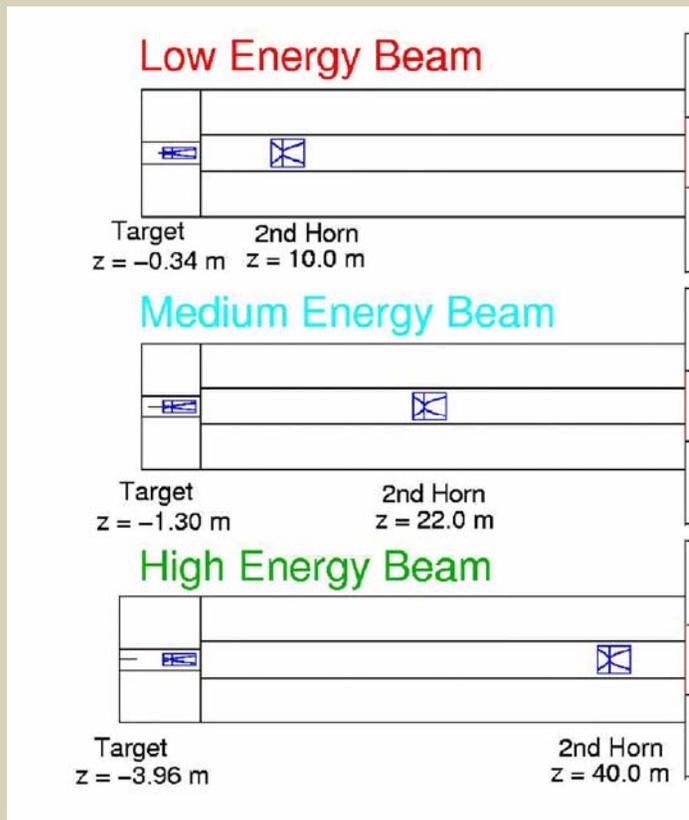
# Work Cell

## *Mount/Dismount Components*

Horn connections are all done through the module by person on top of work cell



# A Flexible Target and Horn System



- Fully optimized spectra for each energy are obtained by moving the target and the 2<sup>nd</sup> horn. Target motion is remote – operational method of choice
- in LE configuration, 2/3 of the target length is positioned inside the 1<sup>st</sup> horn
- With a parabolic shaped horn inner conductor, the horn behaves like a lens ( $p_t$  kick proportional to the distance from the axis), with a focal length proportional to the momentum

# Hadron Absorber Assembly

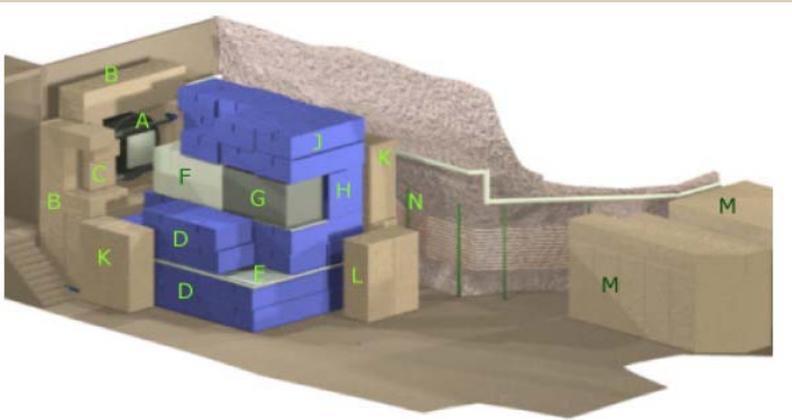


Fig. 4.4-08 : Cutaway isometric diagram of the Hadron Absorber, above, and a plan view, below. The letters label the same items in both diagrams. See text for description.

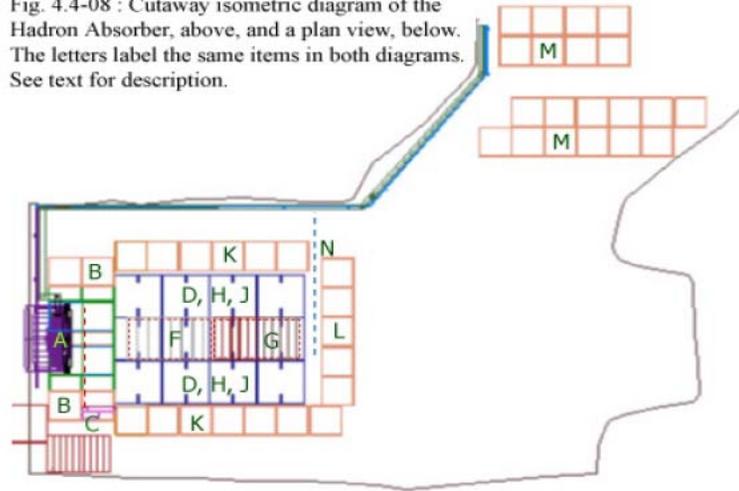
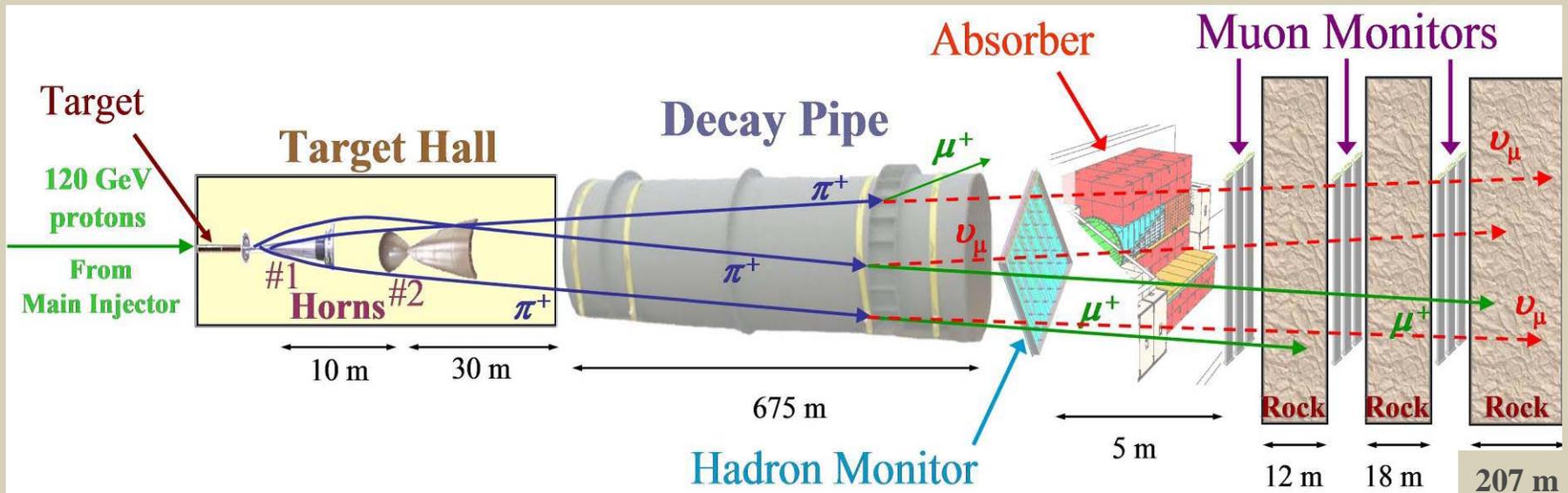


Figure 4.4-10 : Completed concrete block shielding around the downstream end of the Decay Pipe. The yellow beam is the temporary crane used during installation.

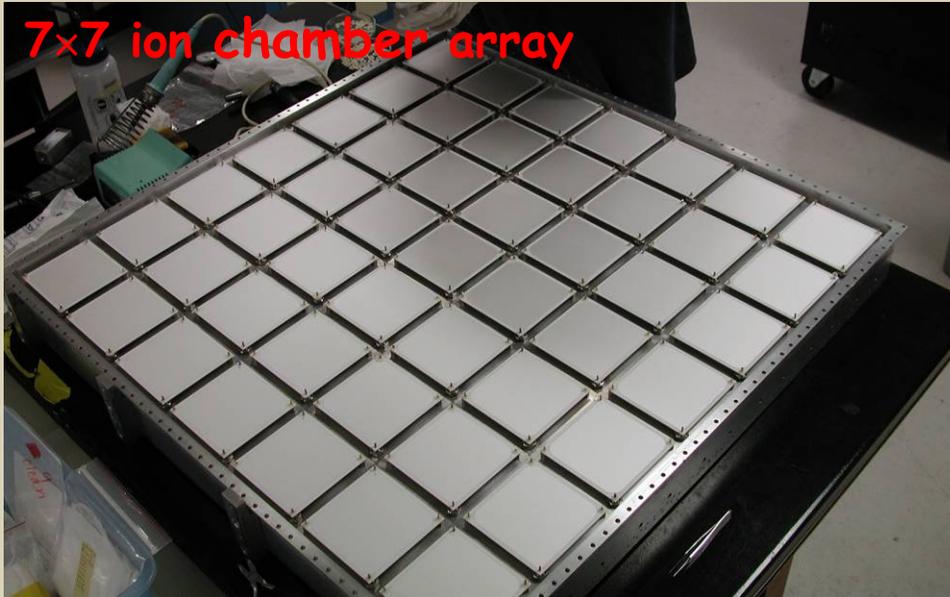
# NuMI $\nu$ Beam and Monitoring Instrumentation



- ❖ water cooled graphite target, 2 interaction lengths, which provides interaction of  $\sim 90\%$  of the primary protons
- ❖ target readily movable in beam direction
- ❖ flexible configuration of 2 parabolic horns, water cooled, pulsed with a 2 ms half-sine wave pulse of up to 200 kA
- ❖ 675 m long decay pipe with a radius of 1 m, evacuated to 1 Torr
- ❖ 1 hadron monitor and 3 muon monitor stations

# Secondary Hadron and Muon Instrumentation

**Hadron Monitor**  
Max flux  $\sim 10^9$  part./cm<sup>2</sup>/spill



- 4"×4" parallel plate ion chambers made from ceramic wafers with Ag-Pt electrodes
  - Hadron monitor 1 mm, Muon monitor 3 mm gap
  - gas: He
- 29 Sep. 2005

**3 Muon Stations in excavated alcoves**  
Max. flux  $\sim 3 \times 10^7$  part./cm<sup>2</sup>/spill

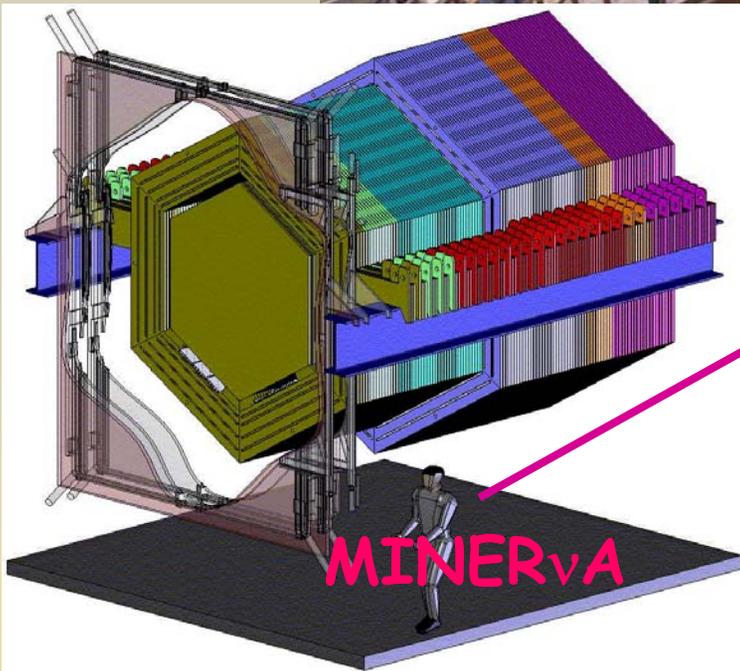


# Near Hall and Detectors

Surface:  
 $46 \times 9 \text{ m}^2$



MINOS Near Detector



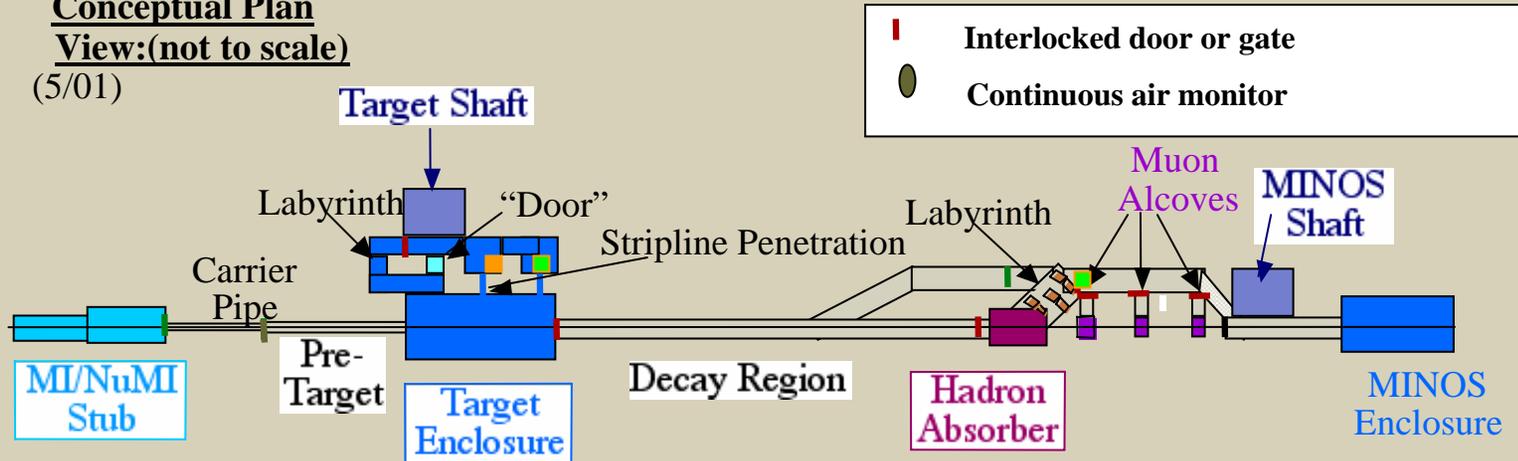
Small scale exposure of  
OPERA bricks in the  
MINOS Near Hall (Peanut)

# Radiation Safety Overview Schematic

## Conceptual Plan

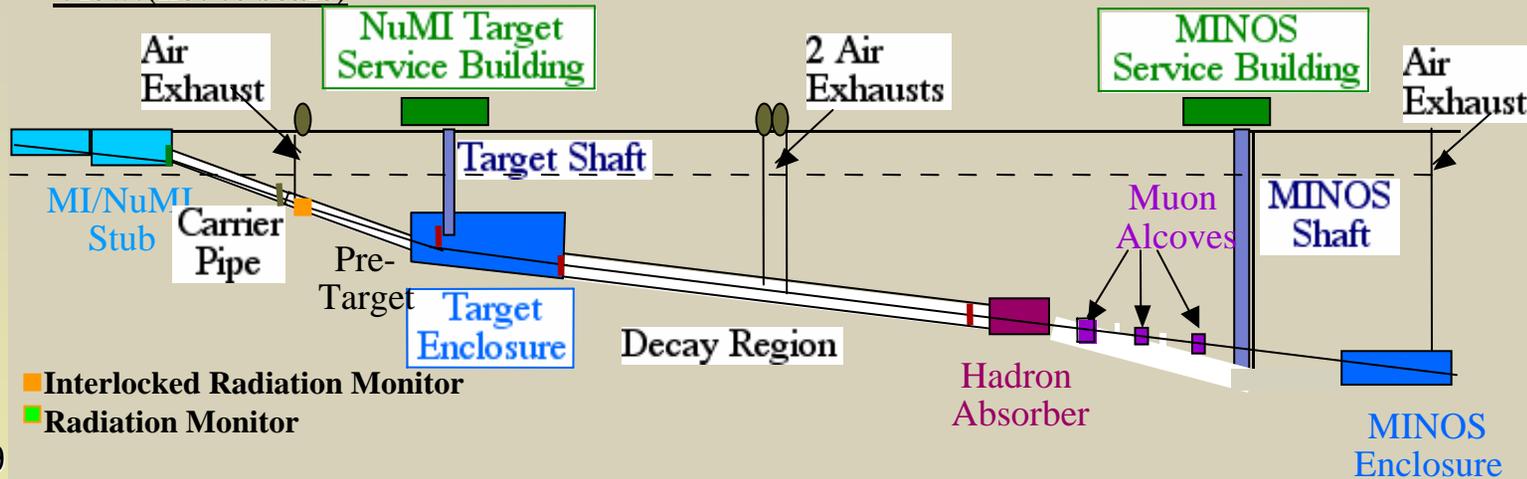
View:(not to scale)

(5/01)



## Conceptual Elevation

View:(not to scale)



# NuMI Alignment

**Align the center of  $\nu$  beam to the Far Detector in the Soudan mine. Goal is within 12 m.**

## Fermilab to Soudan surface done using GPS

- determined vector to 1cm horiz., 6 cm vertical

## Soudan surface to 27<sup>th</sup> level

- 0.7 m per coordinate

## Fermilab surface to underground

- gyrotheodolite with 0.015 mrad precision

## Primary beam component network to 0.25 mm

## Transverse alignment of baffle, target and horn at 0.5 mm

# NuMI Beam Permit System

coordinated by R. Ducar

- Dedicated hardware based on Tevatron fast abort system
- Permit to fire NuMI extraction kicker is given prior to each beam pulse, based on good status from a comprehensive set of monitoring inputs
  - ~ 250 inputs to NuMI BPS
- Inputs include Main Injector beam quality prior to extraction, NuMI power supply status, target station and absorber status, beam loss and position for previous pulse
- NuMI BPS was prototyped with MiniBooNE, with excellent results
- Very similar in function to LHC,CNGS beam interlock system

With the very intense NuMI beam, perhaps our most important operational tool.

# Pre-Beam Commissioning

- We planned to – and did – establish readiness of systems for primary beam **prior to** first extracted beam pulses.
- These include:
  - Magnet function & connection polarities
  - Power supply function / ramp parameters
  - Kicker & power supply function
  - Recycler shielding from EPB fringe fields
  - Instrumentation function and readout polarities
  - Beam Permit System [ establish & test 1<sup>st</sup> limits for all devices]
  - Control timing
  - Verify documentation capability – Beam profiles, positions, intensity, beam loss, etc.
  - Main Injector beam suitable for extraction

# NuMI Beam Commissioning Schedule

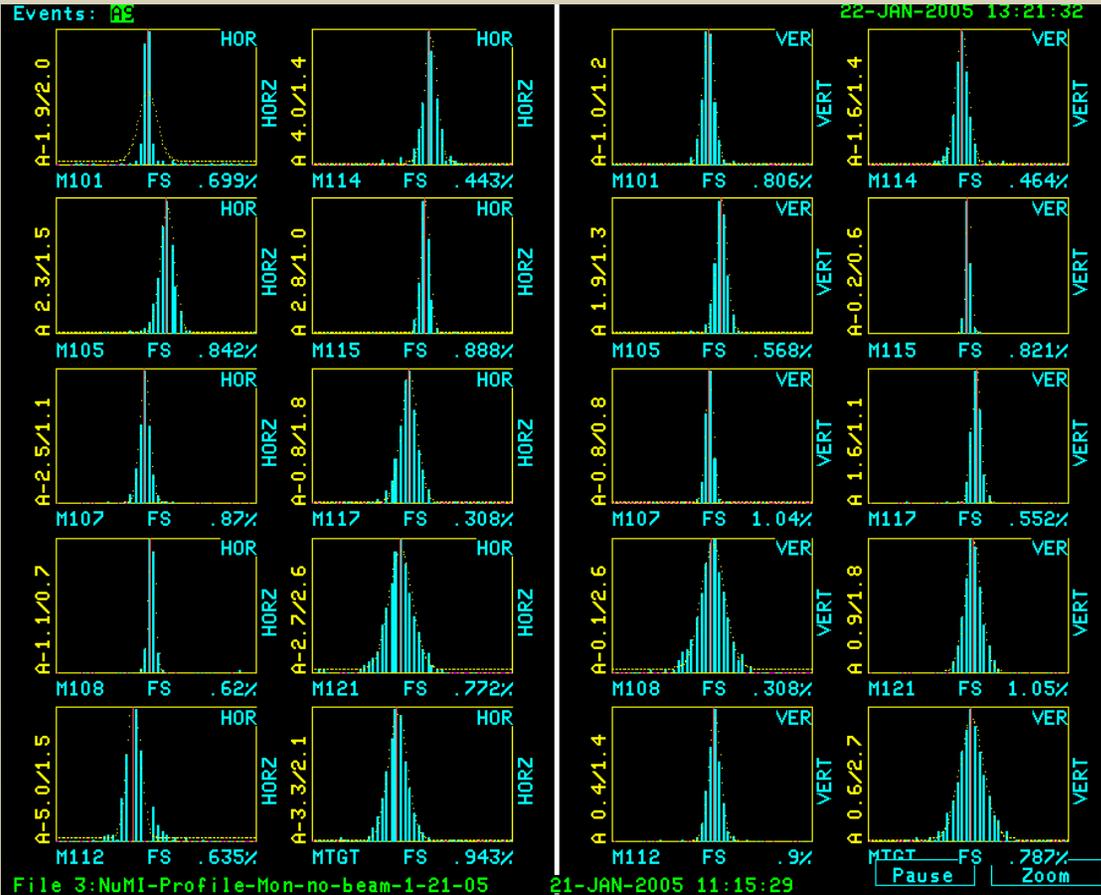
- **Project plan was for beam commissioning during accelerator startup (late Nov.) from Fall '04 shutdown period .**
  - Understand at early stage any fundamental issues with extraction and primary transport requiring Main Injector / Recycler tunnel access to address.
  - More than half of NuMI primary transport is in MI/RR interlock region
- **Schedule delays with forced air cooling system for Target Hall precluded option for high power NuMI beam prior to late Feb. '05.**
- **Decision to proceed with beam commissioning on schedule, with severe constraints for number and intensity of beam pulses to preclude radiating target hall.**
- **Held three carefully controlled beam commissioning periods during Dec.'04 – Feb.'05. **Met / exceeded goals each time!****
  - **MANY thanks to Malika Meddahi, CERN - AB/ATB for helping with NuMI commissioning**

# NuMI Initial Beam Commissioning

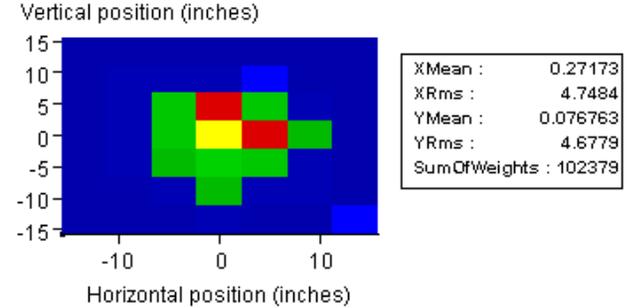
- ❖ **December 3-4 2004. Commissioning the primary proton beam**
  - target out, horns OFF
  - small number of low intensity (1 batch with  $3 \times 10^{11}$  protons) pulses carefully planned
  - beam extracted out of Main Injector on the 1<sup>st</sup> pulse
  - beam centered on the Hadron Absorber, 725 m away from the target, in 10 pulses
  - all instrumentation worked on the first pulse
- ❖ **January 21-23 2005. Commissioning of the neutrino beam**
  - target at  $z = -1$  m from nominal  $\Rightarrow$  pseudo-medium energy beam, horns ON
  - MI operating on a dedicated NuMI cycle, at 1 cycle/minute, with a single batch of  $2.6 \times 10^{12}$  protons, few pulses up to  $4 \times 10^{12}$  protons
  - final tuning of the proton line
  - neutrino interactions observed in Near Detector
  - NuMI project met DoE CD4 goal (project completion)
- ❖ **February 18-22 2005. High intensity beam in the NuMI line**
  - MI operating on a dedicated NuMI cycle in multi-batch mode
  - with 6 batches, we achieved a maximum intensity of  $2.5 \times 10^{13}$  p/cycle

# Beam Extraction in 10 Pulses achieved to hadron absorber at 1 km distance

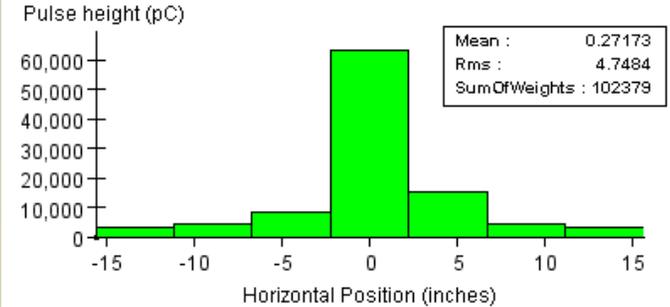
December 3-4, 2004



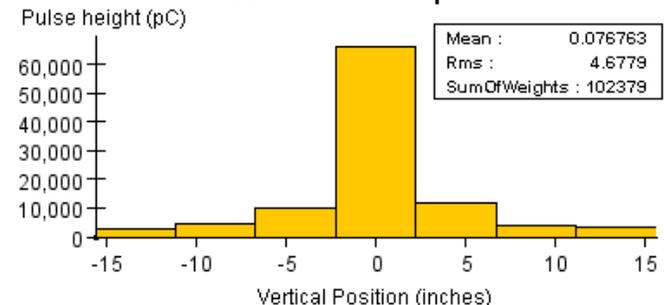
NuMI Hadron Monitor 2-D Display (log Z)



NuMI Hadron Monitor X-position



NuMI Hadron Monitor Y-position



Profile monitor output along the beamline (few pulses later)  
(from the extraction up to the target - ~ 400 m distance)

29 Sep. 2005

S. Childress – AB Semina

# Champagne in Main Control Room is always nice ...



# Main Injector & NuMI



- ❖ Main Injector is a rapid cycling (up to 204 GeV/c/s) accelerator at 120 GeV
  - from 8 to 120 GeV/c in  $\sim 1.5$  s
- ❖ up to 6 proton batches ( $\sim 5 \times 10^{12}$  p/batch) are successively injected from Booster into Main Injector
- ❖ Main Injector has to satisfy simultaneously the needs of the Collider program (anti-proton stacking and transfers to the Tevatron) and NuMI
- ❖ total beam intensity  $\sim 3 \times 10^{13}$  ppp, cycle length 2 s

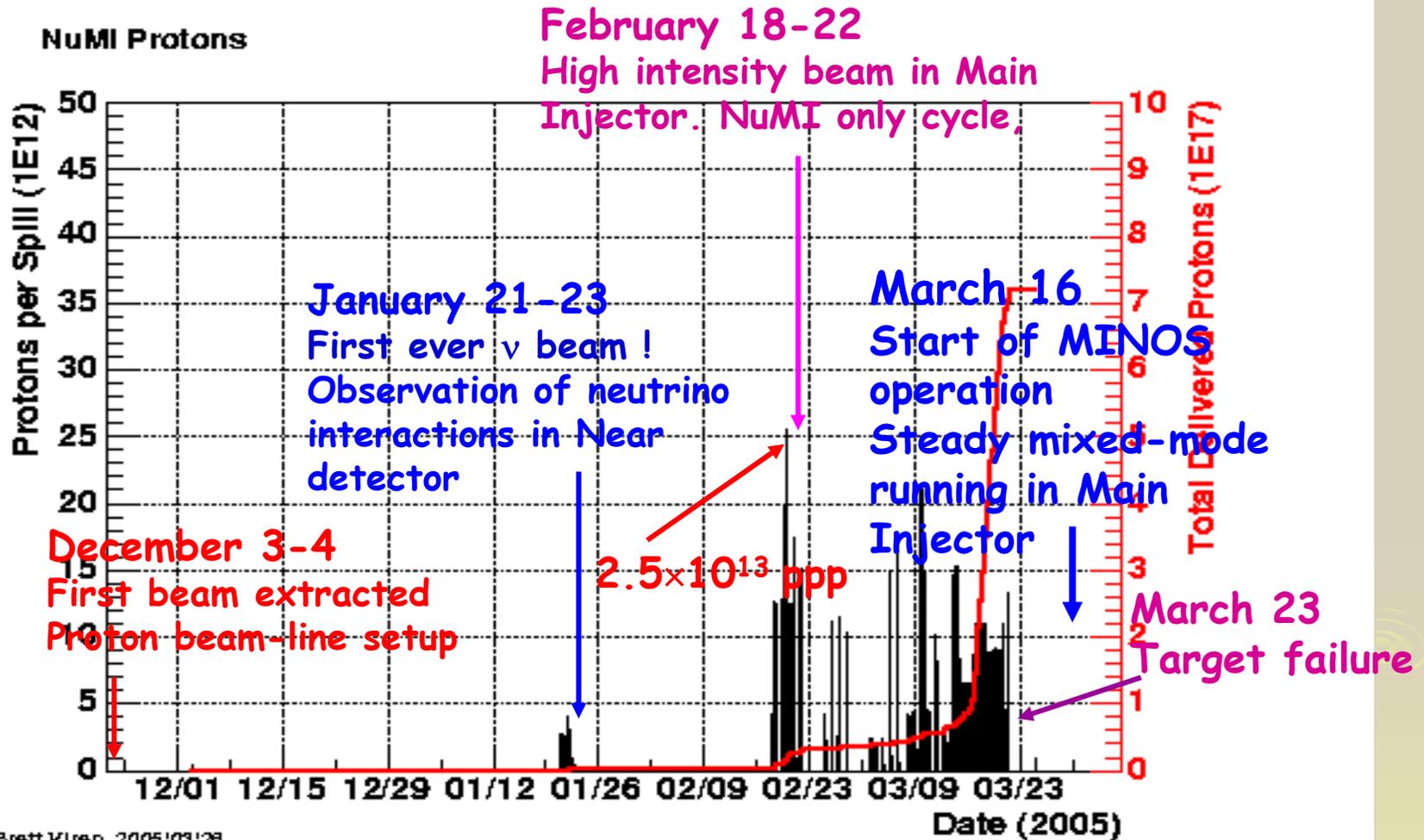
## ❖ Mixed mode: NuMI & anti-proton stacking

- two single turn extractions within  $\sim 1$  ms:
  - 1 batch to the anti-proton target, following the firing of the MI52 kicker
  - 5 batches to NuMI, following the firing of the NuMI kickers, in  $\sim 8 \mu\text{s}$
- the batch extracted to the anti-proton target comes from
  - either a single Booster batch
  - or the merging of two Booster batches (“slip-stacking”) (up to  $0.8 \times 10^{13}$  ppp)
- *the default mode of operation is mixed-mode with slip-stacking*

## ❖ NuMI only

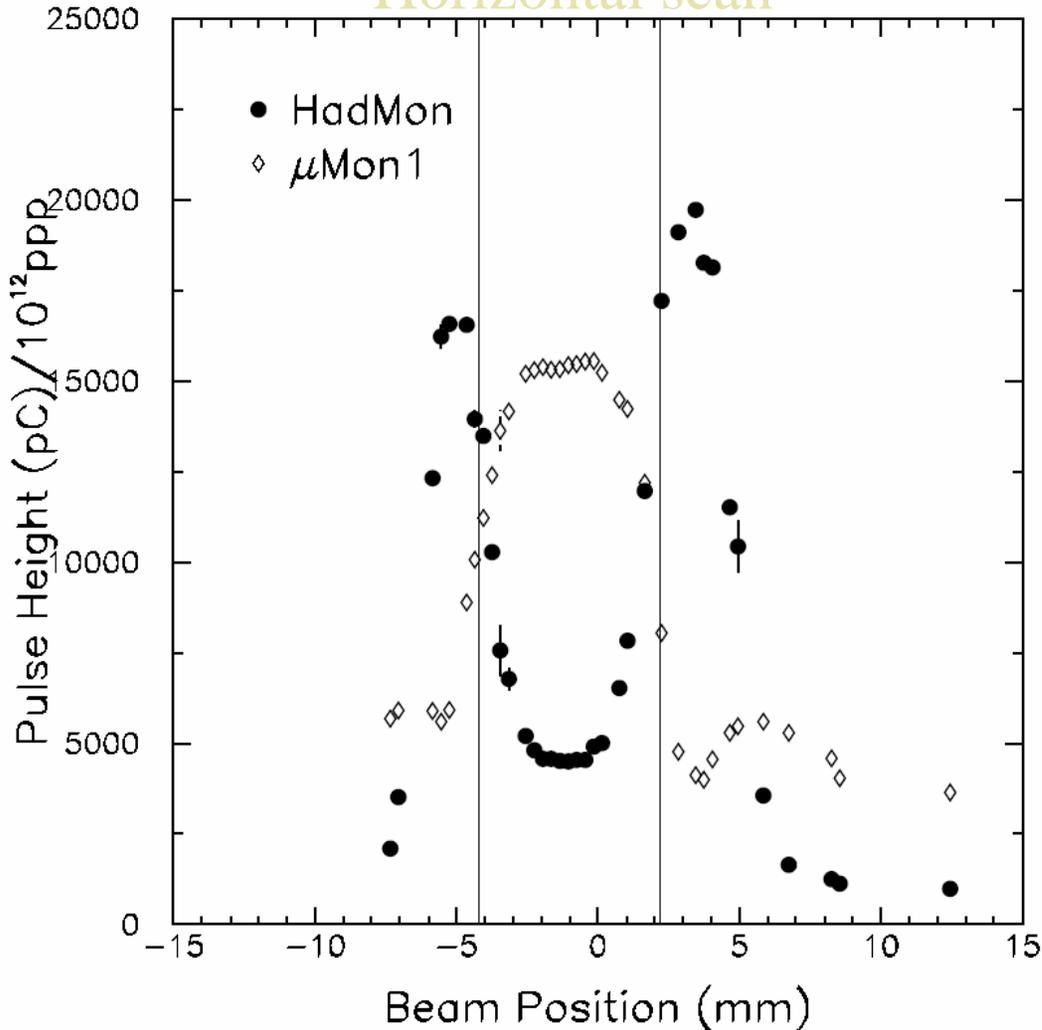
- up to 6 Booster batches extracted to NuMI in  $\sim 10 \mu\text{s}$

# Beam Start up for Data Taking

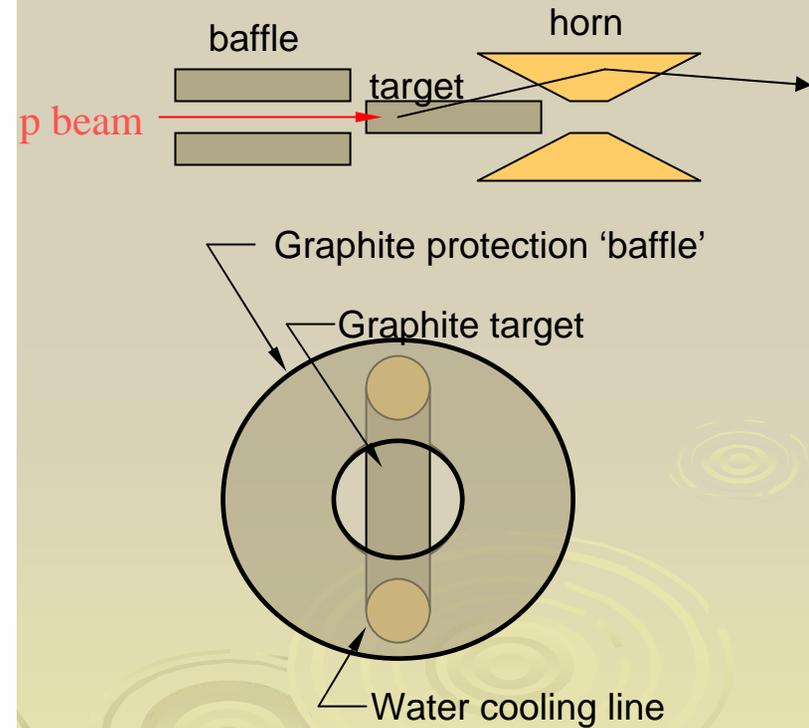


# Beam Scans - with Target Hadron and Muon Monitors

## Horizontal scan

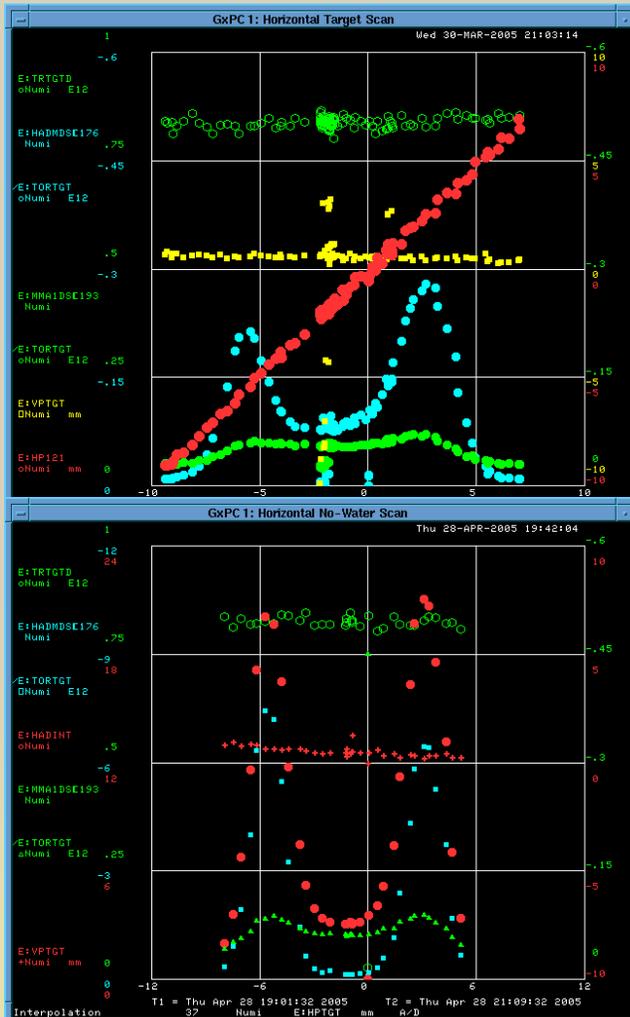


## Baffle, target, horn geometry



# Target Scan using Hadron Monitor provides verification of major change

Scan after water leak



Normal target scan

# Target Diagnosis Period

- No NuMI beam for ~ 1 month while work to diagnose target cooling water leak
- Target removed from beam chase to hot cell
  - Water leak has closed after moving target
  - Many diagnostic steps – no firm answer for cause of water leak
  - Modifications made to fill target vacuum vessel with He gas (small overpressure)
  - Water removed by combination of He pressure and vacuum pumping
- Replace target in beam chase in preparation for operation using He backpressure to hold water out.
- Leak reopens after 1<sup>st</sup> hours of beam again, but He backpressure technique has worked very well – so far!

# Transition to Operations

## ➤ Transition to Operations –

- **VERY** smooth
  - Restarted after target checkout in late April
  - Main Control Room Operators take control of running NuMI beam

(12 May)

  - Initiate NuMI running during Recycler shot setup

(18 May)

  - Initiate NuMI running during TeV shot setup

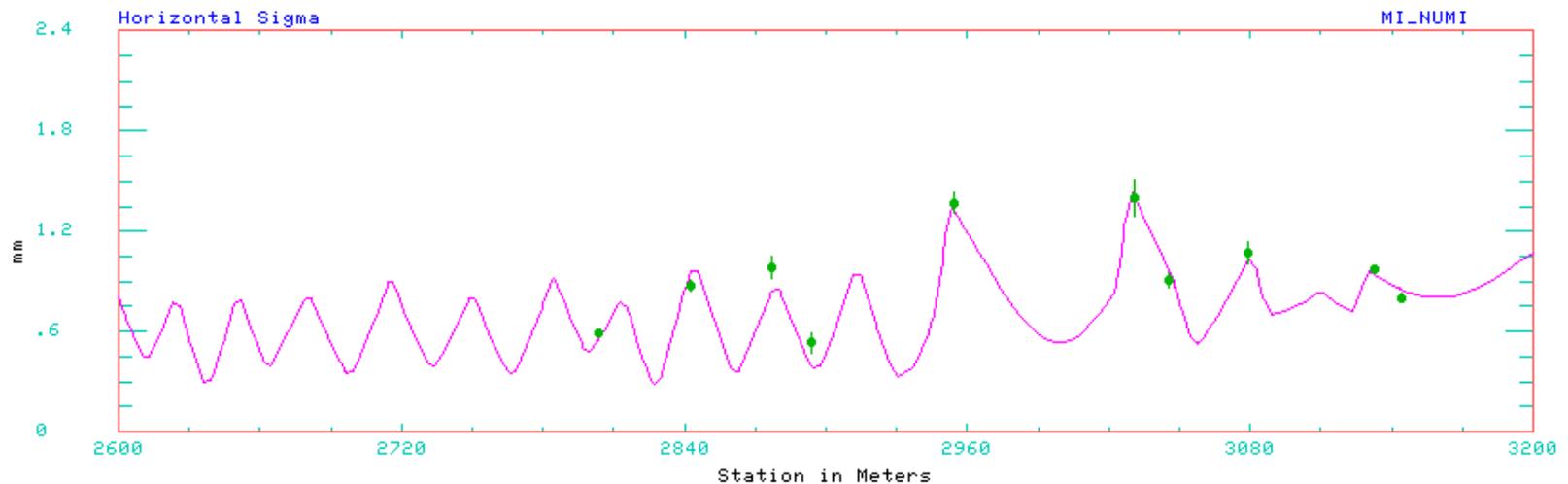
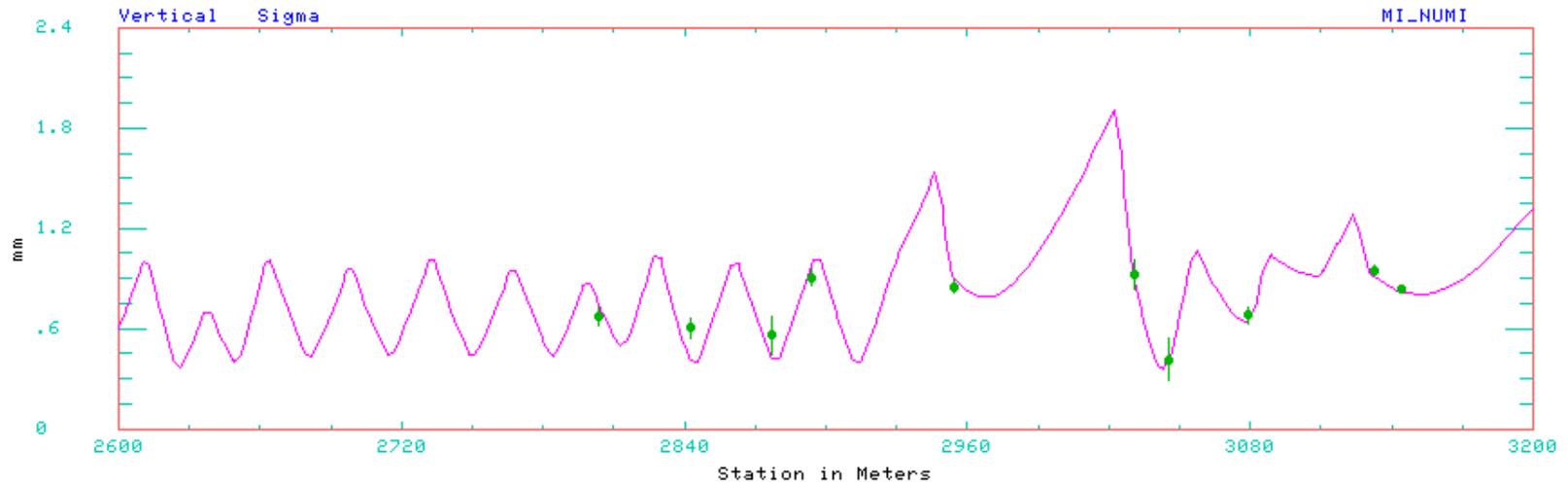
(22 June)

  - **We needed to be a “low overhead” beam to Operators to have these running modes**

## ➤ Keys to NuMI Proton beam operation –

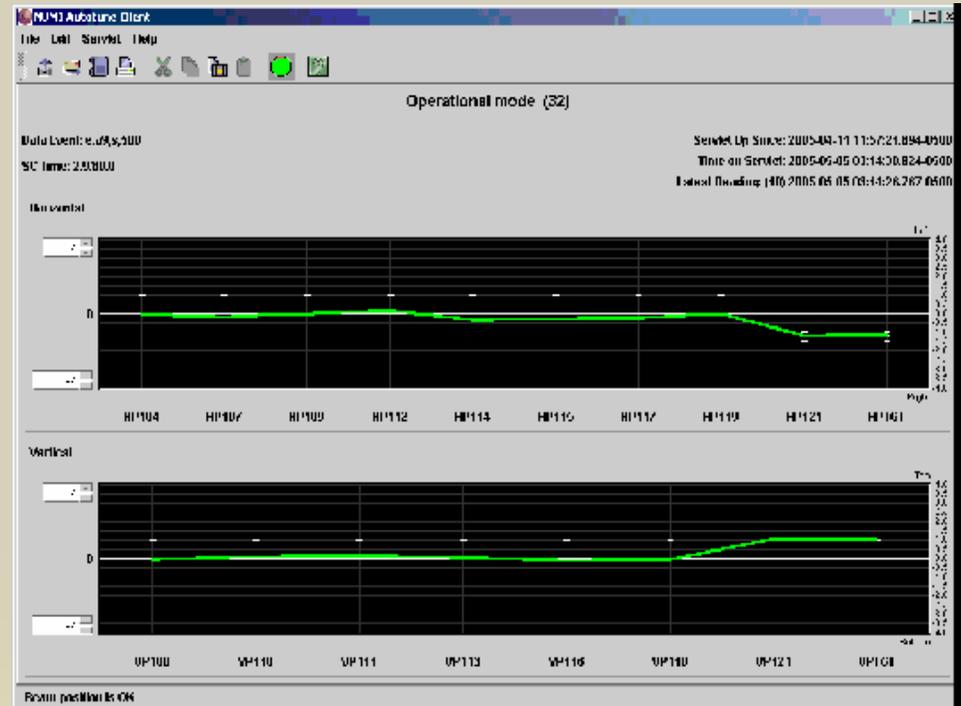
- Comprehensive beam permit system : ~ 250 parameters monitored
- Open extraction/primary beam apertures – capability of accepting range of extracted beam conditions
  - **Superb beam loss control**
- Good beam transport stability
- Autotune beam position control
  - **No manual control of NuMI beam during operation**

# Primary Optics: Design vs. Measured Beam $\sigma$



# Autotune Primary Beam Control

- Automatic adjustment of correctors using BPM positions to maintain primary transport & targeting positions
- Commissioned at 1<sup>st</sup> turn on for correctors
- Initially controlled targeting for beam centroid to 250 microns
- Recent upgrade to vernier control for targeting. Now control to 125 microns at target

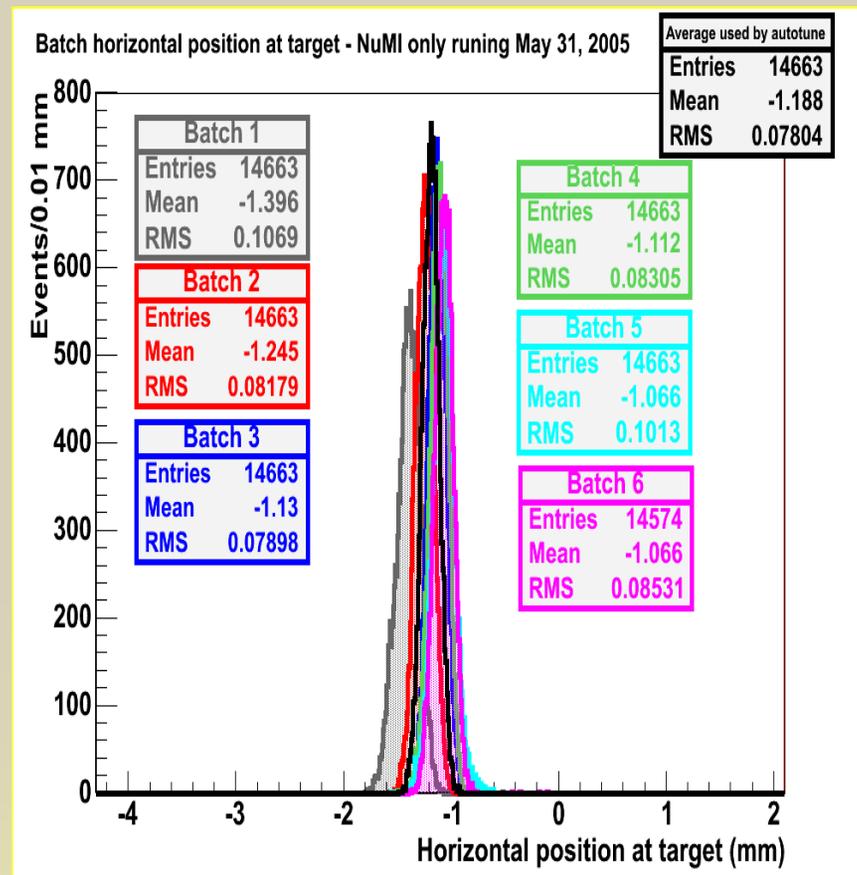


Autotune Beam Control Monitor

# Beam Stability on Target

## NuMI only mode

- Major bend dipole power supply stability  $\sim 60$  ppm.
  - **Good beam position control**
- Robust NuMI beam optics
  - **Some periods when emittance from Booster varies. Gives larger beam at target, but no beam loss**
- Kicker flattop stability  $\sim 0.8\%$ —best effort toward  $0.5\%$  specification.
- Autotune controls beam center distribution
  - **Tune on batches 2-4**

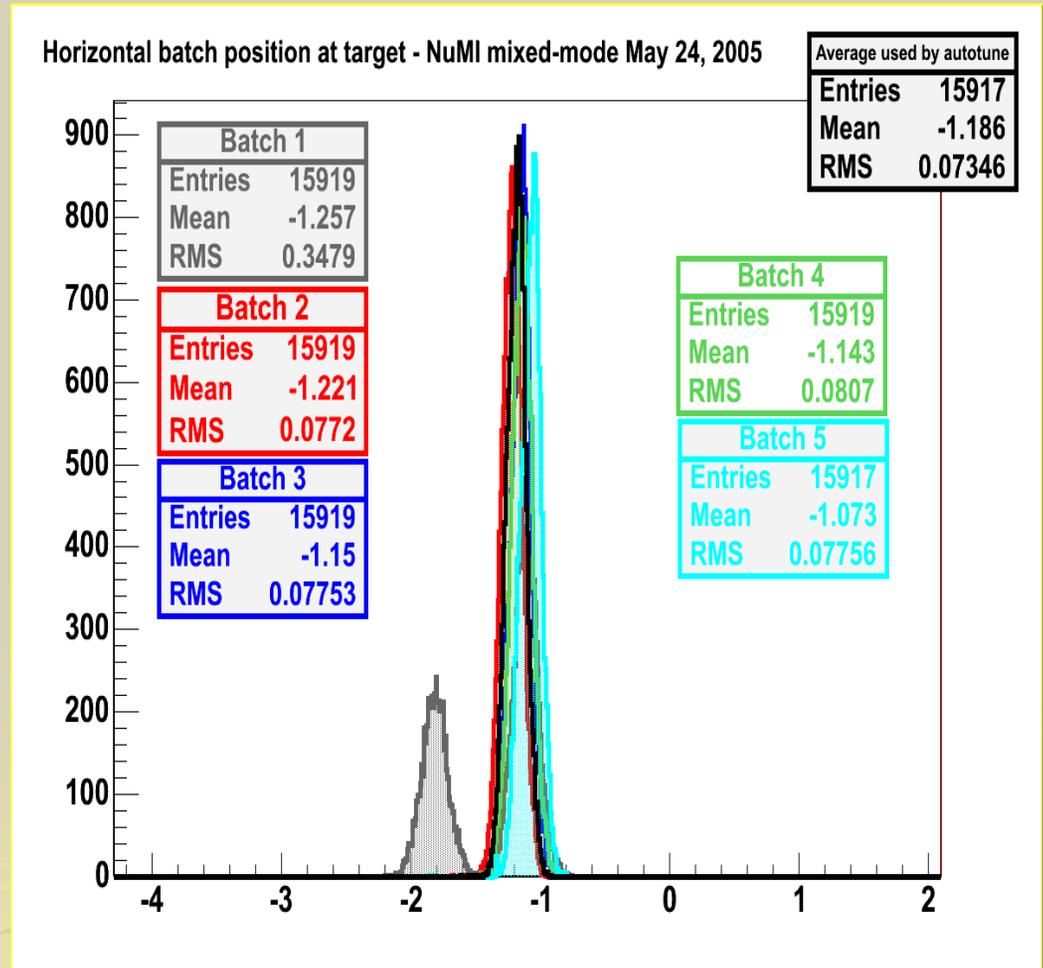


Plot courtesy of M. Bishai, BNL

# Mixed Mode Operation

## Pbar kicker effect on 1<sup>st</sup> Batch

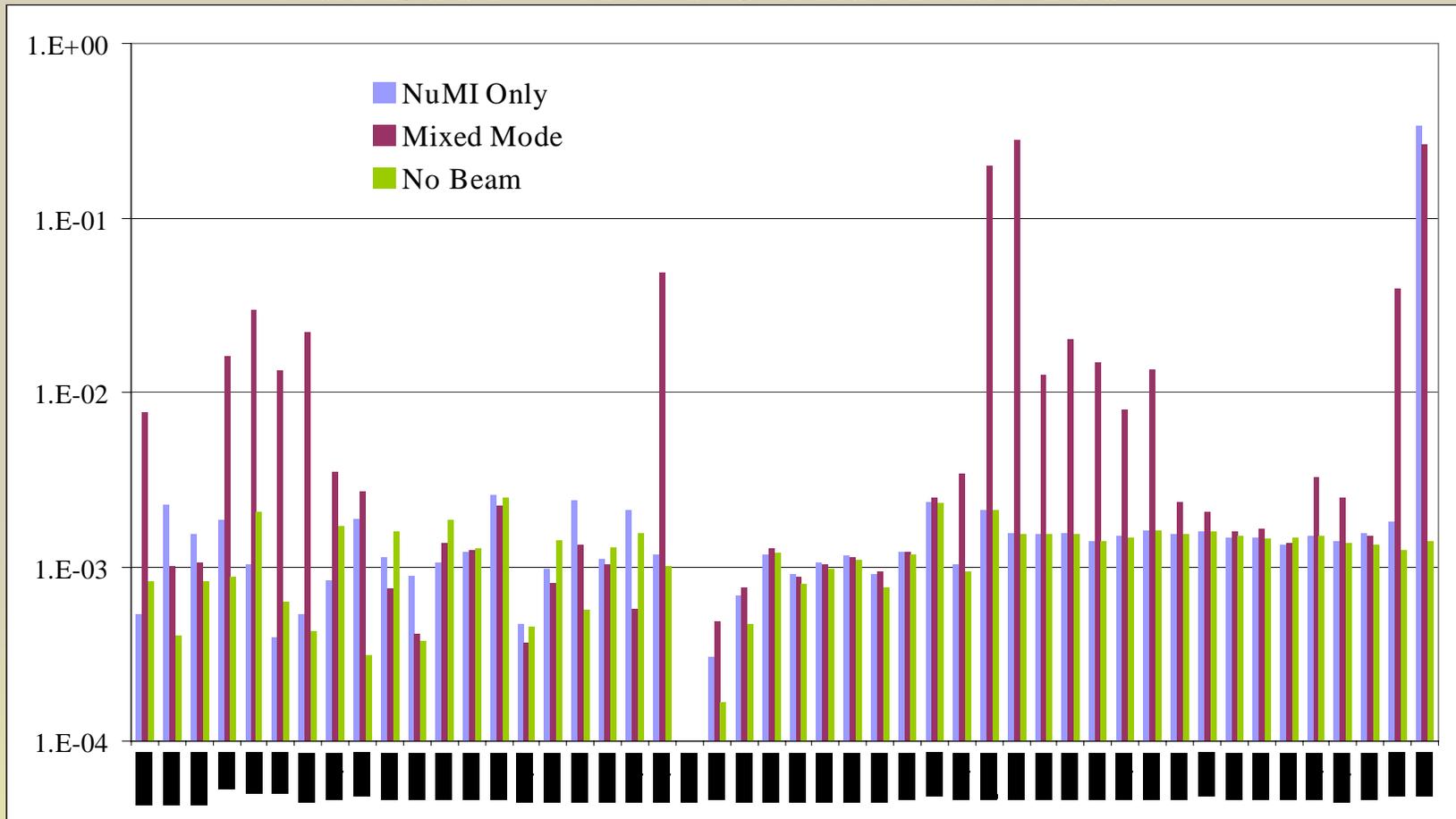
- RMS variation for 1<sup>st</sup> batch position to 350 mcrons
  - Due to fall-time effects for Pbar kicker
- Until we have shutdown time to fix this (Spring '06) 1<sup>st</sup> batch is excluded from Autotune



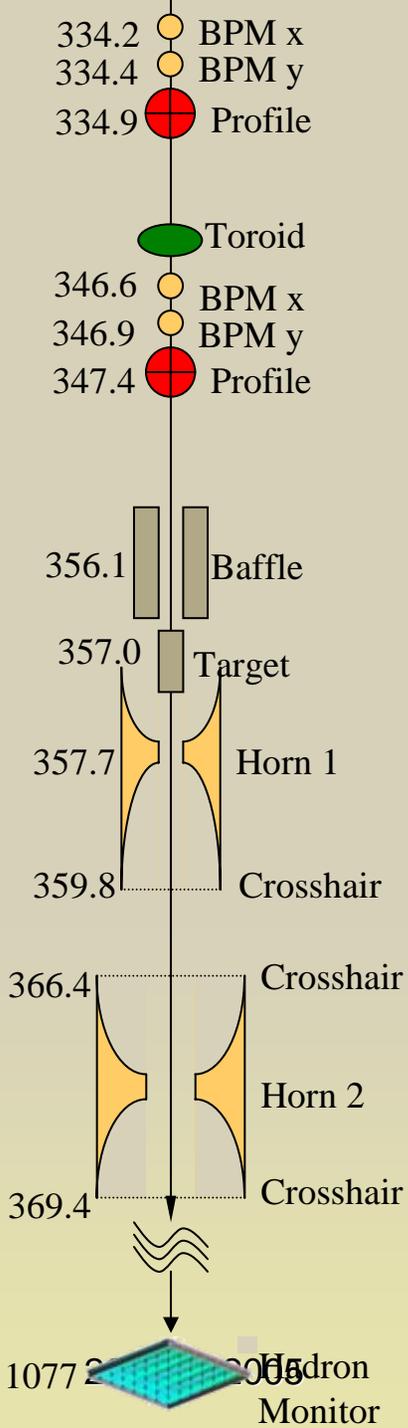
# Primary Transport Beam Loss

Beam permit system inhibits set at 5  
Rads/sec ~ few e-5 fractional loss

Rads/sec



# Beam Alignment Strategy



## ➤ Procedure

- Scan **low intensity** proton beam across known features of beamline components

- Target & Baffle material
- Horn neck and cross-hairs

## ➤ Move proton beam with pairs of horizontal & vertical trims

- Mostly parallel translation

## ➤ Use instrumentation to correlate measured proton beam position with component features

- Loss Monitors
- Hadron Monitor
- Muon Monitors

# Summary of Measurements w.r.t Beam Coordinate System

- Found Components are consistently to the left, and typically down by ~ 1 mm
  - Exception is that baffle is about 1 mm high w.r.t. target – appears consistent with direct observations in target hall

	Offset (mm)	
Horizontal	Baffle	-1.21
	Target	-1.41
	Horn 1	-1.24
	Horn 2	-1.82
Vertical	Baffle	+1.12
	Target	+0.13
	Horn 1	+0.81
	Horn 2	+0.08

Based on beam-based alignment, shift targeting by -1.2 mm hor. and +1.0 mm ver.

# Follow-up Information from Survey

- **Appears that target hall deformed slightly with loading of 6400 tons of steel/concrete**
  - Effects only about 1 mm; now stable

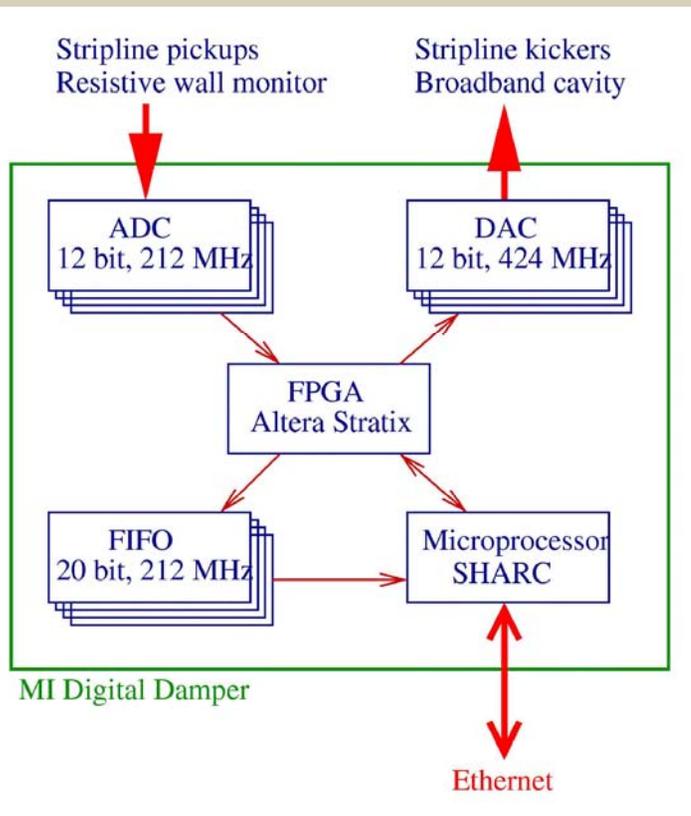


# Progression to Increased Beam Power

- **Keys to improving beam power for NuMI have included:**
  - Continuing enhancement in accelerator intensity capability and control of beam loss – especially for pbar slip stacking process
    - **NuMI only operation has been very smooth from the beginning, but this is not the normal operational mode**
  - Steady improvement in number of beam cycles available for NuMI
    - **Now running during Recycler and Tevatron shot transfers**
    - **Adapting operational modes to interleave extra NuMI cycles as pbar stacking cycle times increase (due to stacktail core cooling limitations as stack increases)**
  - Most recently, targeting highest possible intensity in NuMI only mode
    - **Since 20 Sep. when spare NuMI target is ready**

# A Bunch-by-Bunch Digital Damper System

*B. Foster et al.*



❖ The digital damper system has been essential for high intensity operation in the Main Injector

➤ Final board installed in summer `04

➤ Achieved a max intensity of  $3 \times 10^{13}$  protons @ 120 GeV in MI

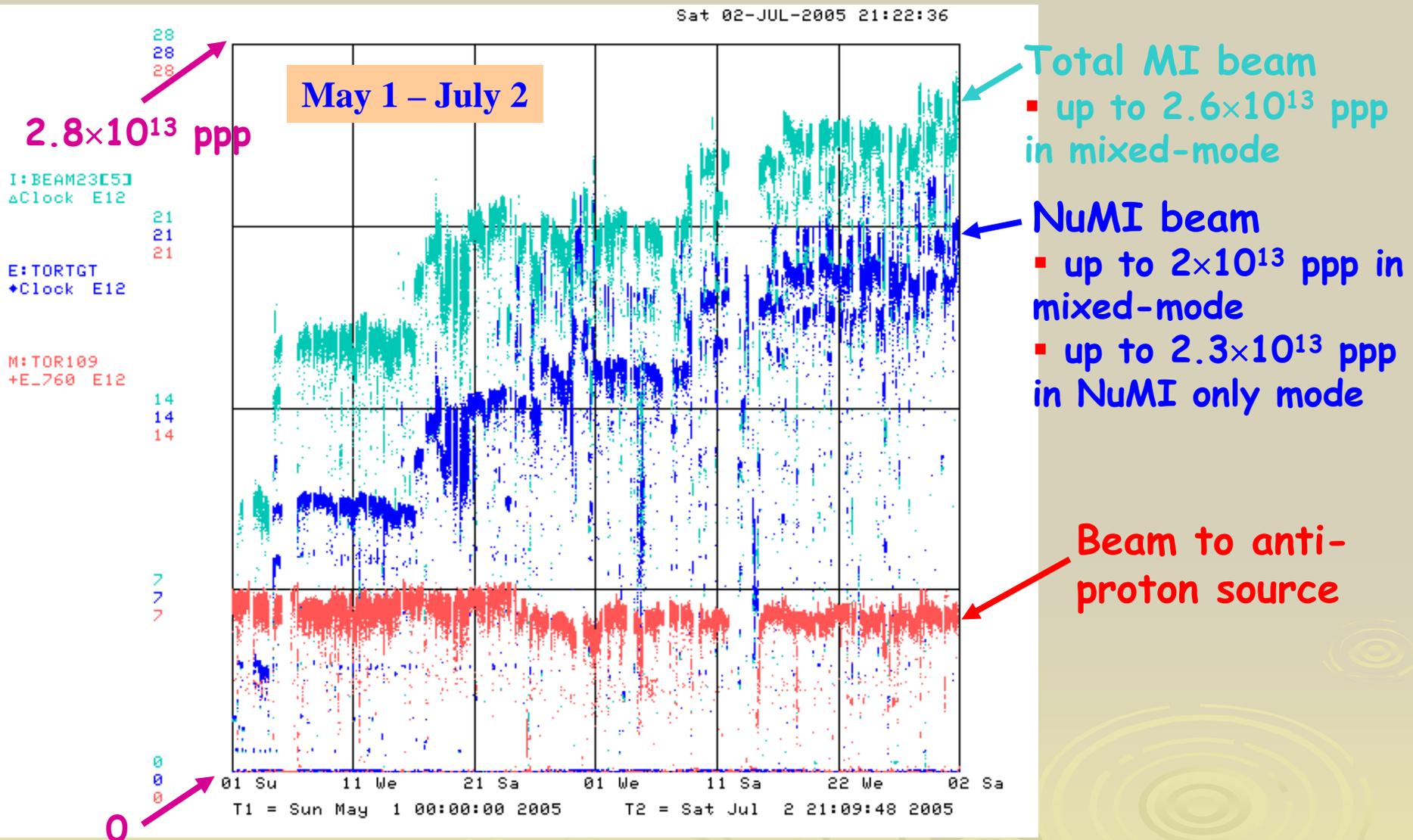
❖ The system consists of beam pickup signals (RWM, stripline) with corresponding kickers and a single digital board serving both transverse and longitudinal dampers

➤ pickup signals digitized at 212 MHz, with 12 bit resolution

➤ digital pipelined processing in a large FPGA

➤ damper kicks digitally synthesized by a 424 MHz DAC

# Increasing Beam Intensities in Main Injector

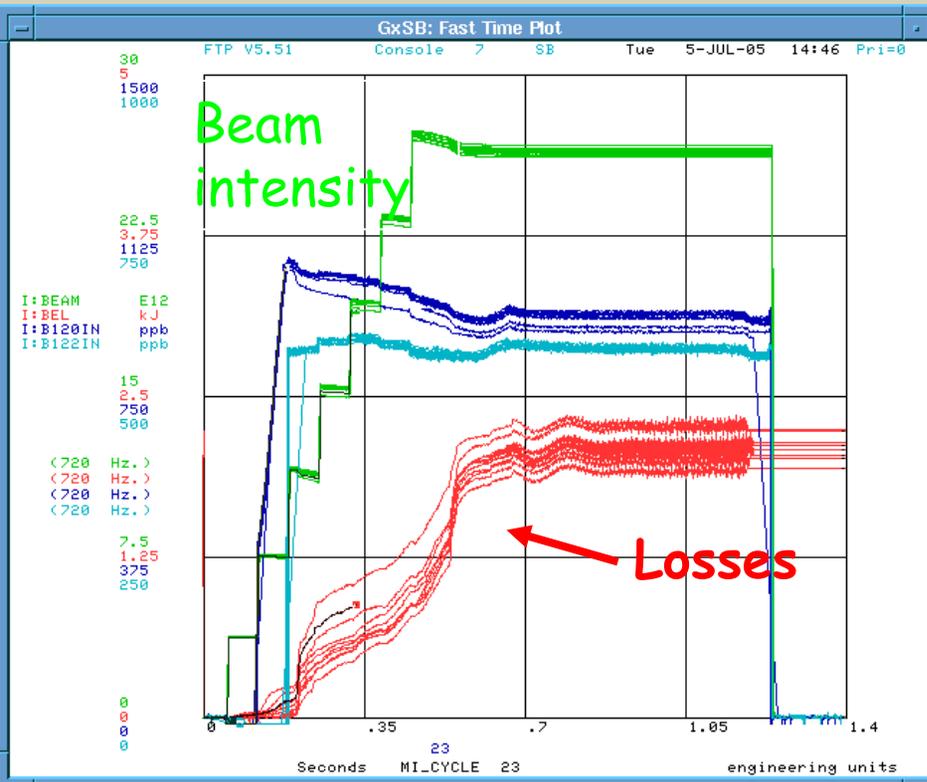


# Main Injector Modes of Operation

July 2005

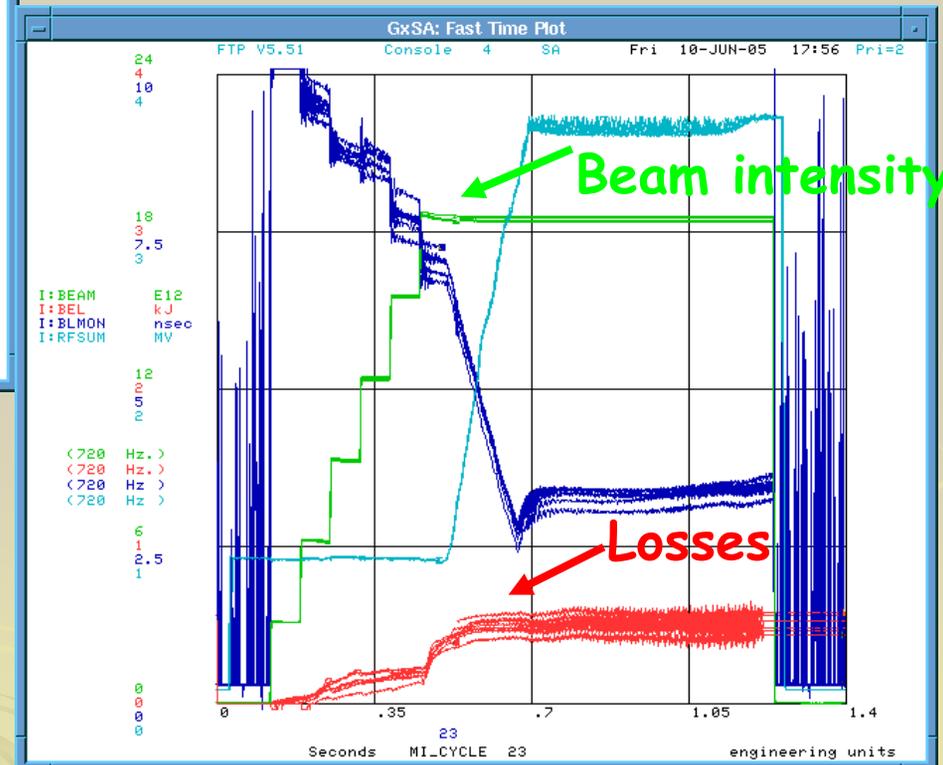
NuMI only

- NuMI beam  $\sim 1.9 \times 10^{13}$  ppp



mixed-mode

- NuMI beam  $\sim 2.0 \times 10^{13}$  ppp
- beam to anti-proton source  $\sim 6 \times 10^{12}$  ppp

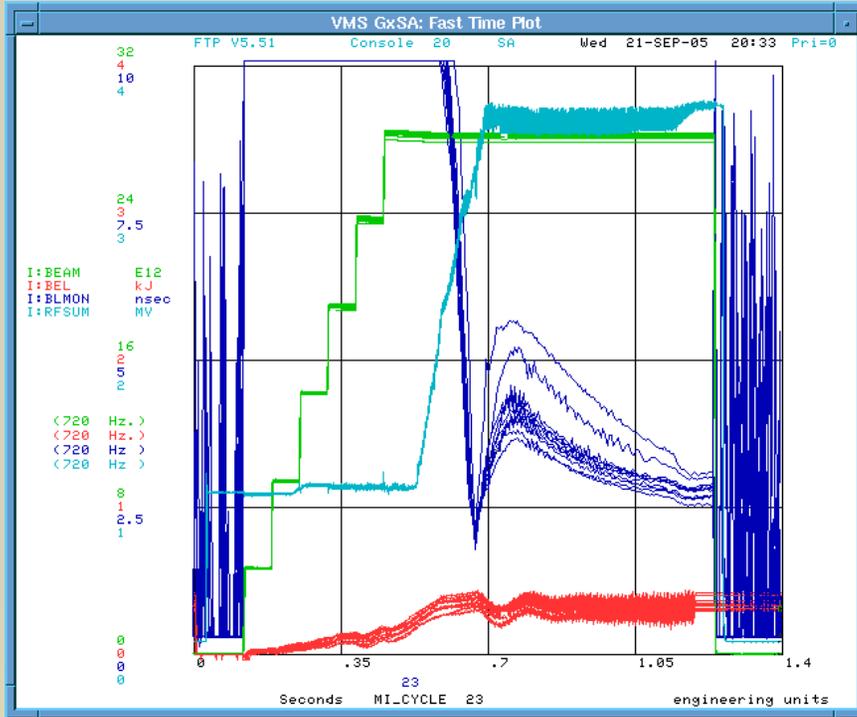


# Improving Accelerator Performance

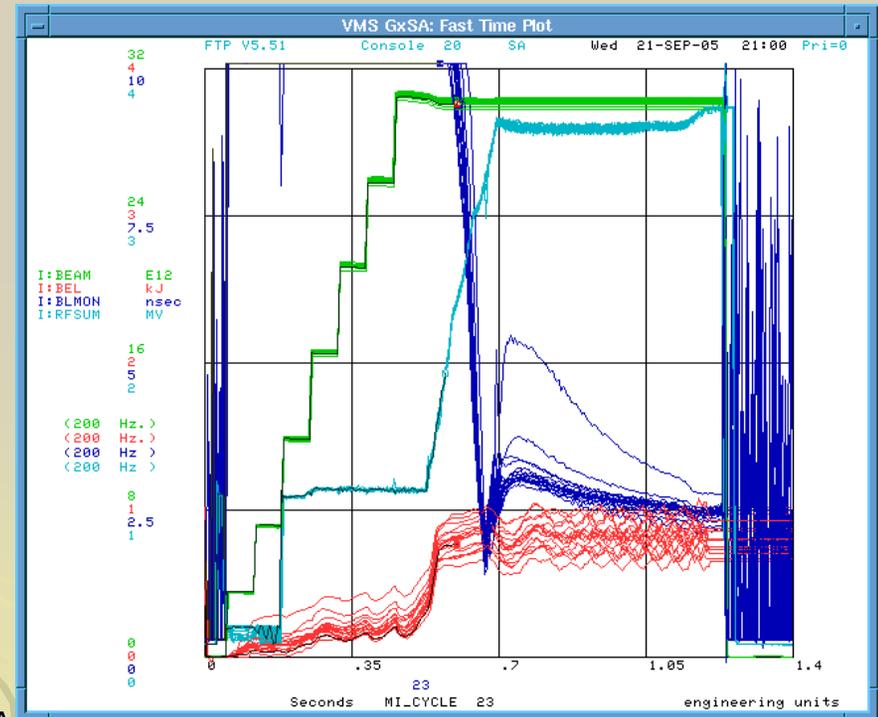
NuMI only mode

total beam in MI  $2.8 \times 10^{13}$  ppp

Running @12  
Booster turns



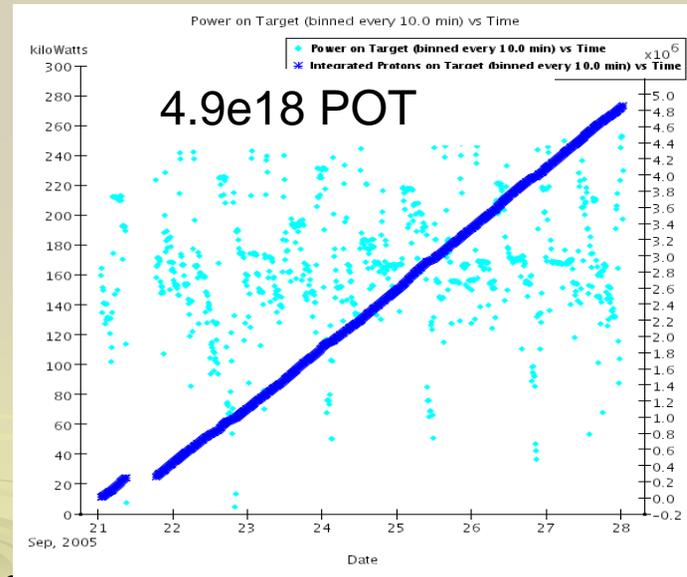
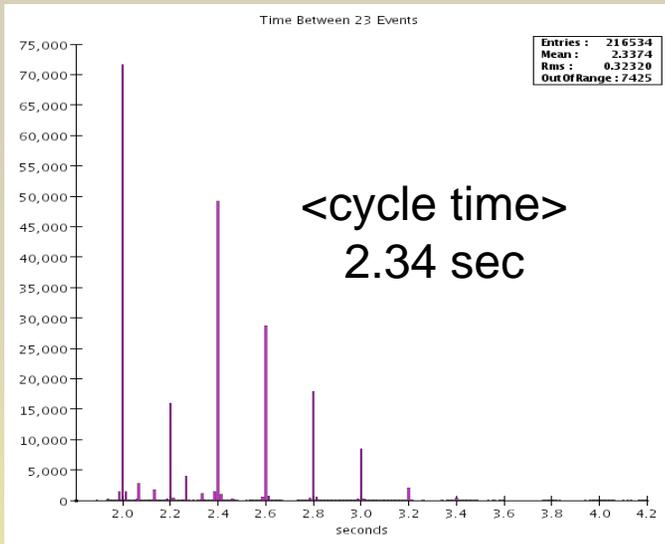
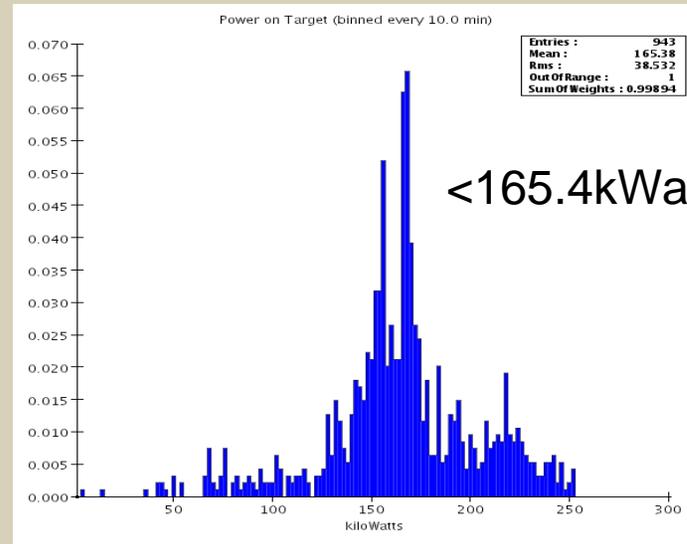
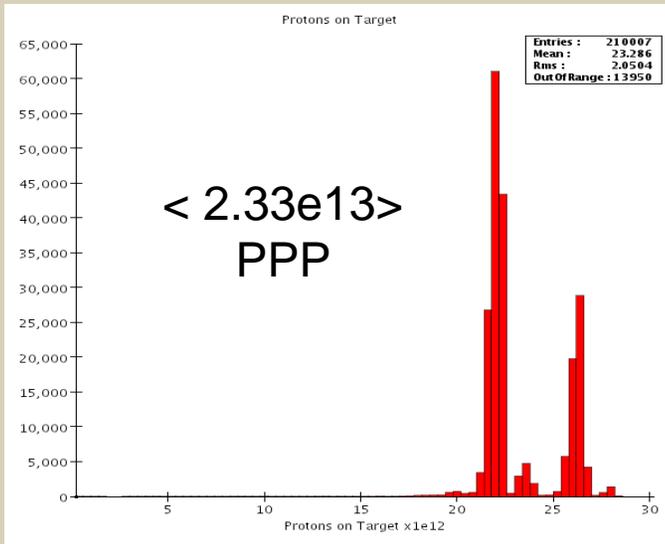
Mixed mode  
total beam in MI  $3 \times 10^{13}$  ppp



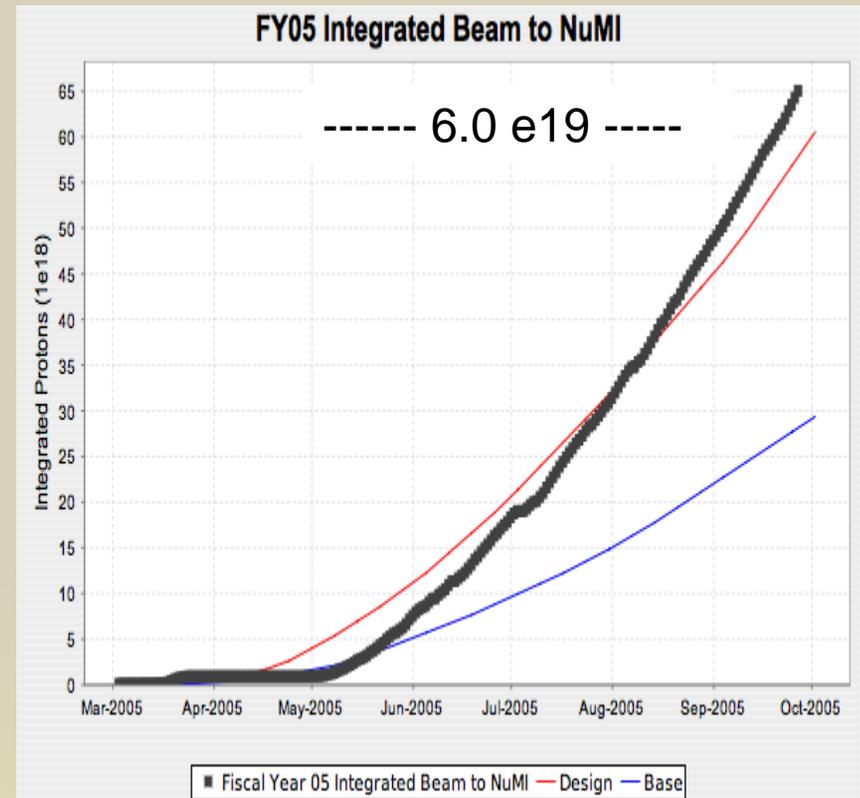
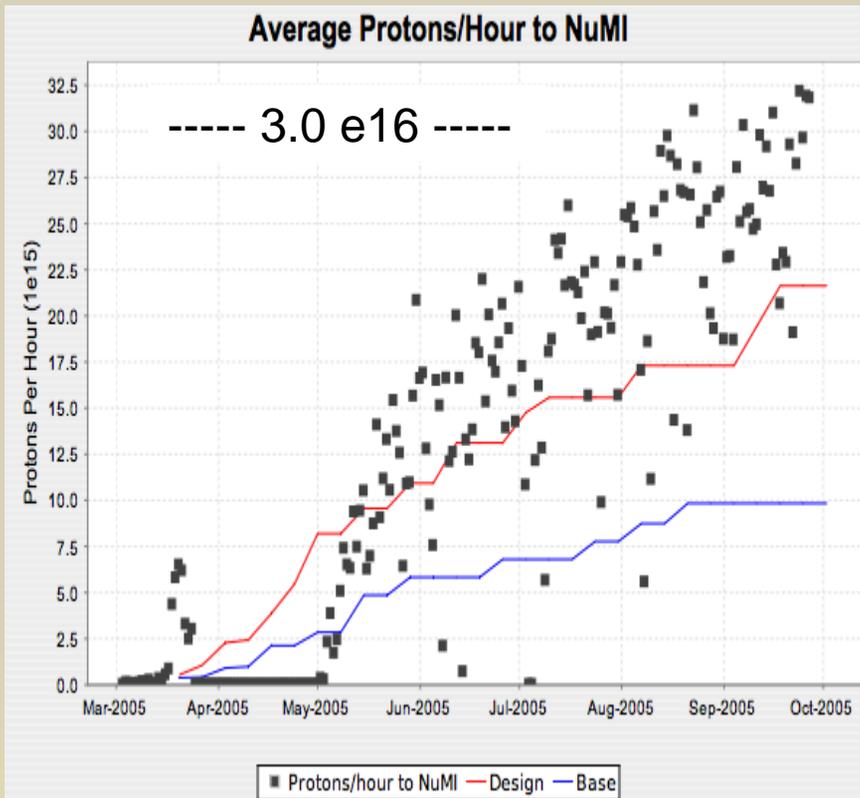
September 2005

# Week of 21-28 September

## 210,000 pulses



# 2005 Beam to NuMI



6.6 E19 Protons on Target to Date !!

# Projections toward Higher Beam Power

- Are still on a rising curve for NuMI beam power, which has continued since May restart.
- **Goal for 2005 has been to reach  $\sim 2.5 \times 10^{13}$  ppp every 2 s to NuMI (240 kW)**
  - We are now approaching this!
- **Anti-proton cooling improvements required by the Collider program, as are improvements with proton source**
  - **Major efforts are ongoing to accomplish this, and progress continues to be made**
  - **In earlier operation, best NuMI operation was without pbar, and same for the collider efficiency**
  - **This week, both NuMI and collider luminosity records were set together!**
- By 2008-9, we look toward  $\sim 3.4 \times 10^{20}$  protons/year to NuMI

# Summary

- NuMI has had an extremely productive beam commissioning, and first year of operation to date
- We survived a major target problem, and continue to take ever higher beam power on the same target
  - Unfortunately, we do not really KNOW what caused the target water leak
- Prospects are very bright for near term MINOS neutrino oscillation physics at Fermilab

**Acknowledgements:** Completion, commissioning and operation of the NuMI beam system has been a concerted effort for many years for a very large number of people from Fermilab and our member universities.

We have also benefited greatly by much feedback and assistance from our CERN CNGS colleagues, and colleagues from the Japan neutrino programs.