

An 800 MeV Superconducting Linac to Support Megawatt Proton Operations at Fermilab

**Paul Derwent, Steve Holmes and Valeri Lebedev
Fermilab**



Geneva, Switzerland, 31 August - 5 September 2014

Outline

- Fermilab accelerator complex
- From Project X to PIP-II
- PIP-II goals and parameters
- SC linac, its status and subsystems
 - ◆ LEBT and RFQ
 - ◆ MEBT
 - ◆ SC linac
 - HWR
 - SSR1
 - SSR2
 - LB and HB cryomodules
 - ◆ RF power and microphonics
 - ◆ Cryogenics
- Summary

Acknowledgement: This presentation uses materials presented in Fermilab PIP-II MAC review (February 25-17, 2014) and PIP-II collaboration meeting (June 3, 2014)

Fermilab Accelerator Complex

■ Linac:

- ◆ NTF, MTA

■ Booster

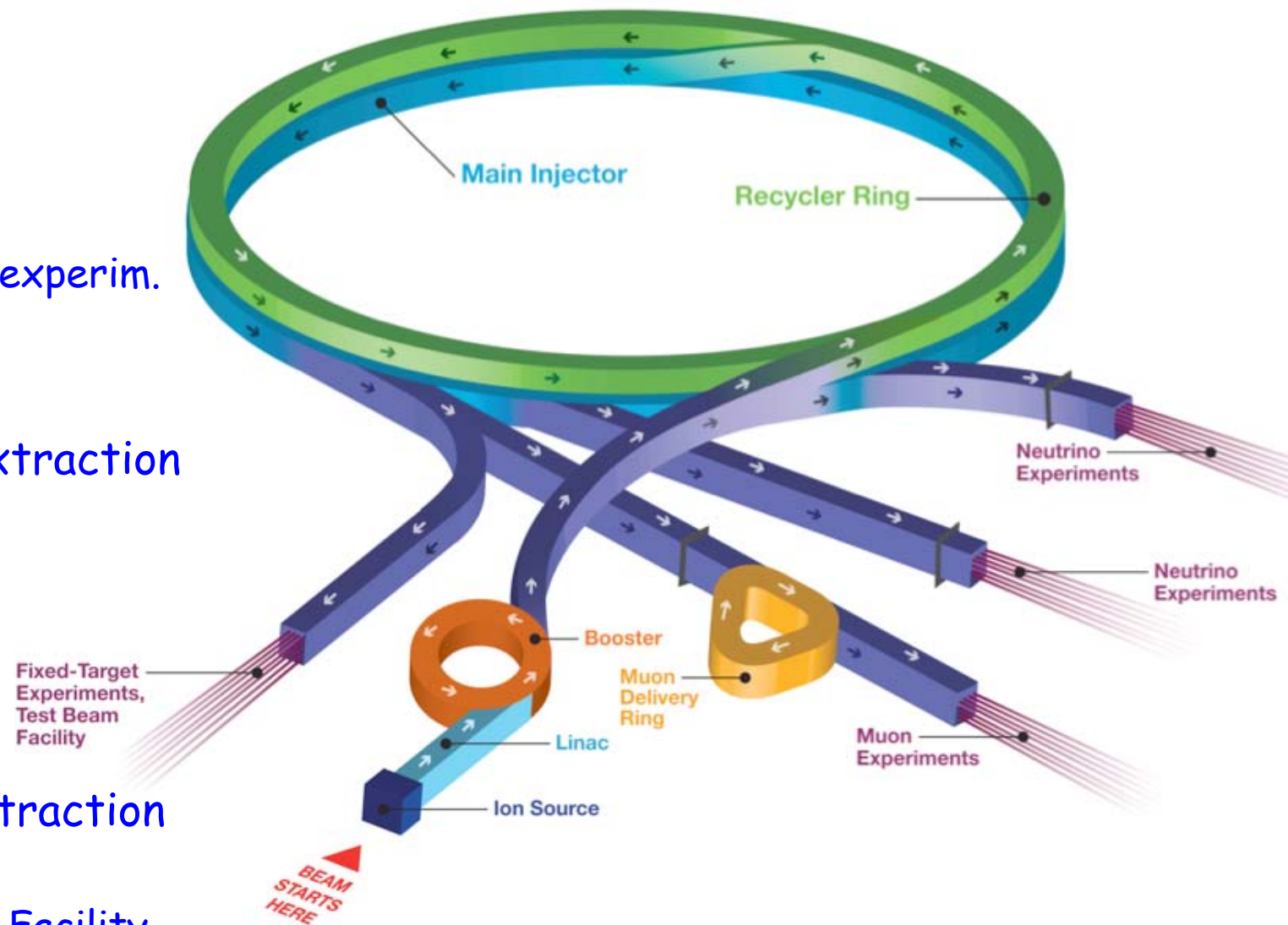
- ◆ MicroBooNE
- ◆ 4 short base ν experim. in near future

■ Main injector

- ◆ Single turn extraction
 - NuMI:
 - MINOS+,
 - MINERvA,
 - NOvA
- ◆ Slow (resonant) extraction
 - SeaQuest
 - Test Beam Facility

■ Near Future: experiments with muons (8 GeV protons from Recycler)

- ◆ g-2
- ◆ Mu2e



From Project X to PIP-II

- A study of neutrinos is the main focus for future experiments
 - ♥ Strongly supported by P5 (Particle Physics Project Prioritization Panel)
 - ◆ PIP-I (Booster upgrades to support near future, to ~2022-24)
 - The goal: 0.32 → 0.7 MW @ 120 GeV (NOvA and Minos+)
 - ◆ PIP-II (New SC linac for to increase E_{inj} , this presentation)
 - The goal - 1.2 MW @ 120 GeV (LBNF)
 - Support of 8 GeV program (SBNE, ...)
- Other Project X intensity frontier experiments are postponed
 - ◆ However μ -to- e upgrade is considered to follow as a next step
- Relative to the Project X the scope & cost are reduced
 - ◆ SRF technology map is unchanged
 - Makes future upgrades easier
 - ◆ The scope changes
 - CW linac energy: 2 GeV → 0.8 GeV
 - Booster is upgraded and used to accelerate to 8 GeV
 - SC linac operation: initially pulsed to avoid construction of new cryo-plant ⇒ significant cost reduction
 - All other systems are CW compatible
 - ⇒ creates many possibilities in the future

PIP-II at Glance

■ New SC linac

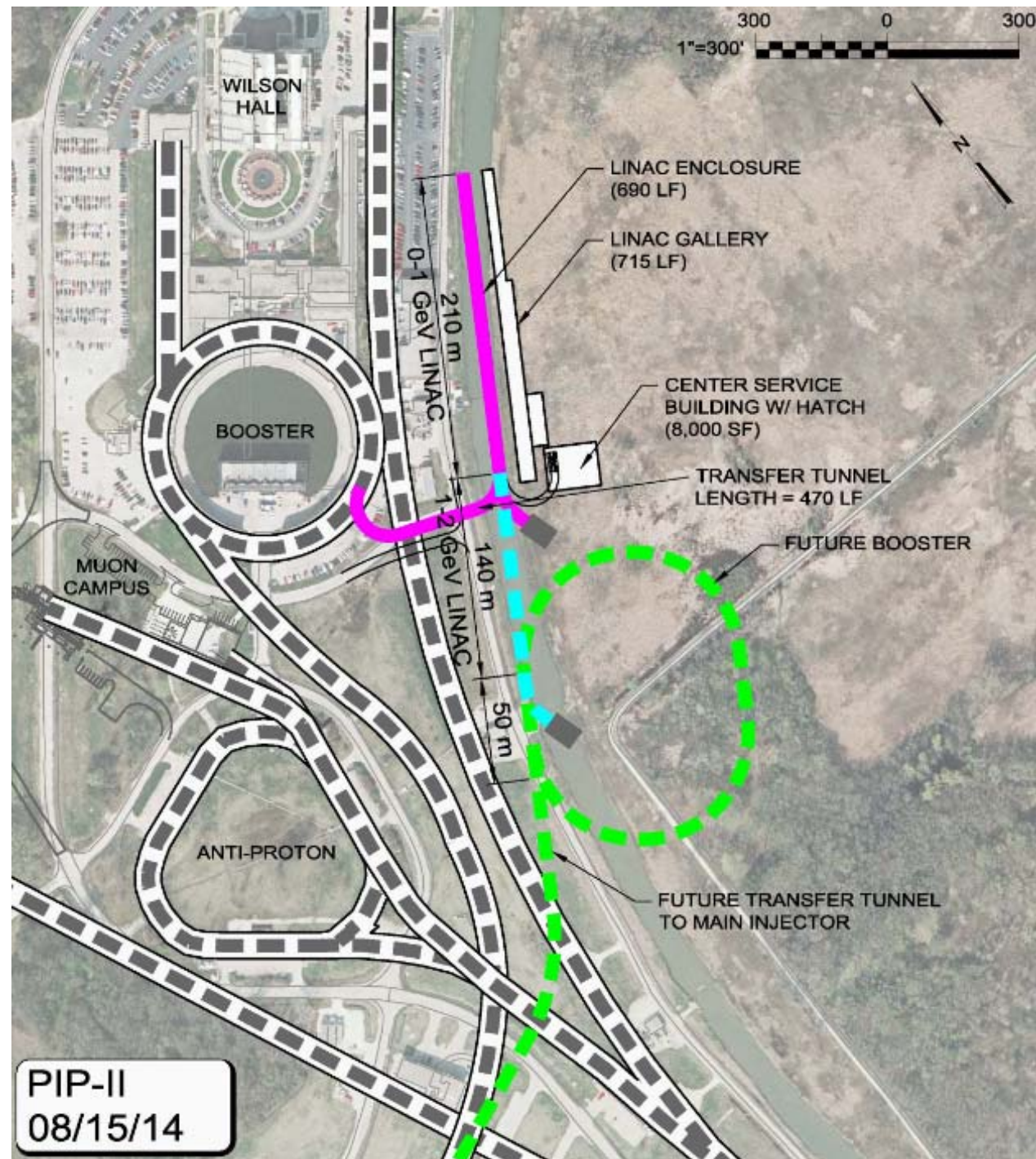
- ◆ 20 Hz, 0.55 ms
- ◆ 2 mA beam current
- ◆ Compatible with CW operation in the future

■ Booster upgrade

- ◆ Rep rate:
15 Hz → 20 Hz
- ◆ ~1.5 times larger N_p
(4.3 → 6.5) · 10¹²
- ◆ New injection girder
 - (1) higher energy:
400 → 800 MeV
 - (2) longer inj. time:
12 → 300 turns

■ MI upgrade (12 batch slip-stacking, 1.2 s cycle for 120 GeV operation)

- ◆ Higher RF power
- ◆ Beam stability, transition crossing, loss reduction



PIP-II Major Parameters

Performance Parameter	PIP	PIP-II	
Linac Beam Energy	400	800	MeV
Linac Beam Current	25	2	mA
Linac Beam Pulse Length	0.03	0.55	ms
Linac Pulse Repetition Rate	15	20	Hz
Linac Upgrade Potential	N/A	CW	
Booster Protons per Pulse (extracted)	4.2×10^{12}	6.5×10^{12}	
Booster Pulse Repetition Rate	15	20	Hz
Booster Beam Power @ 8 GeV	80	160	kW
8 GeV Beam Power to MI (LBNE)	-	80-120*	kW
Beam Power to 8 GeV Program	-	80-40*	kW
Main Injector Protons per Pulse (12 batches; extr.)	4.9×10^{13}	7.6×10^{13}	
Main Injector Cycle Time @ 120 GeV	1.33	1.2	sec
Main Injector Cycle Time @ 60 GeV	N/A	0.8	sec
Beam Power @ 60 GeV (LBNE)	N/A	0.9	MW
Beam Power @ 120 GeV	0.7	1.2	MW
Upgrade Potential @ 60-120 GeV	-	>2	MW

*1st number refers to MI operations @ 120 GeV; 2nd number to 60 GeV.

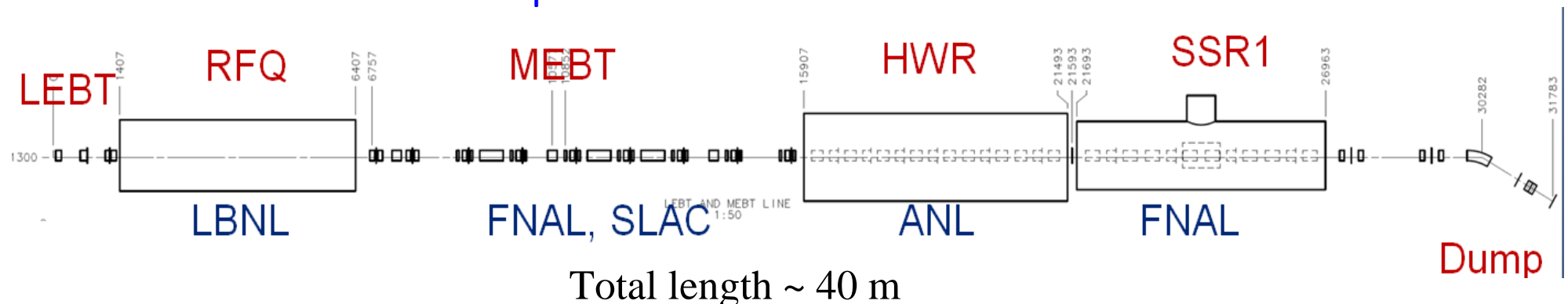
The PIP-II configuration is capable of maintaining 1.2 MW down to 80 GeV.

Main Requirements to the Machine Conception

- Accelerator physics design is driven by the following requirements
 - ◆ Bunch-by-bunch beam chopping in MEBT
 - Minimize required kicker voltage to an acceptable level
 - RFQ frequency
 - ◆ Small emittance: to allow low loss painting into Booster phase space in the course of beam injection
 - ◆ Small emittance growth and halo generation in the course of beam acceleration
 - ◆ Effective acceleration in SC cavities
 - Use maximum voltage available in SC cavities
 - Minimize number of SC cavities
 - ◆ Effective diagnostics for measurements of beam parameters
- First 3 cryomodules operate in CW
- Other cryomodules operate in pulsed mode to reduce cryo-load
 - ◆ Significant complication for cavity resonance control due to Lorentz Force Detuning (LFD)

PIP-II Frontend

- PXIE represents a complete systems test of the frontend
 - ◆ Has to retire major risks
 - (1) CW operation of RFQ, (2) Chopper, (3) MEBT differential pumping, (4) resonance control and (5) low energy acceleration in SC cavities (untested @ HP)
 - Test stand for Lorentz Force Detuning (LFD) to be used for other cavity types
- “Standard” scheme for beam acceleration
 - ◆ 30 kV ion source and LEBT (5 mA nominal, 10 mA max)
 - ◆ LEBT with beam pre-chopping for machine tuning
 - ◆ 2.1 MeV RFQ
 - ◆ MEBT (~10 m long, bunch-by-bunch chopping and beam diagnostics)
 - ◆ 2 SC cryomodules accelerating beam to ~20-30 MeV
 - ◆ Sections which do not belong to PIP-II
 - HEBT
 - 50 kW beam dump

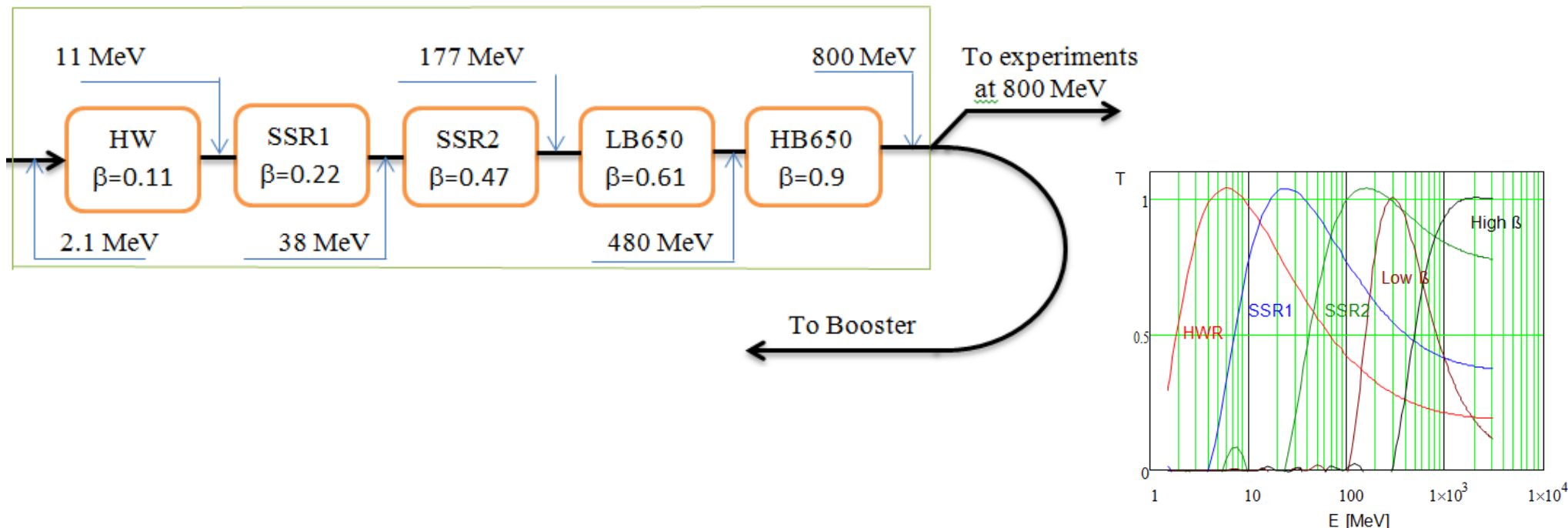


PIP-II SC Linac

- No major changes relative to the Project X linac (smaller energy)

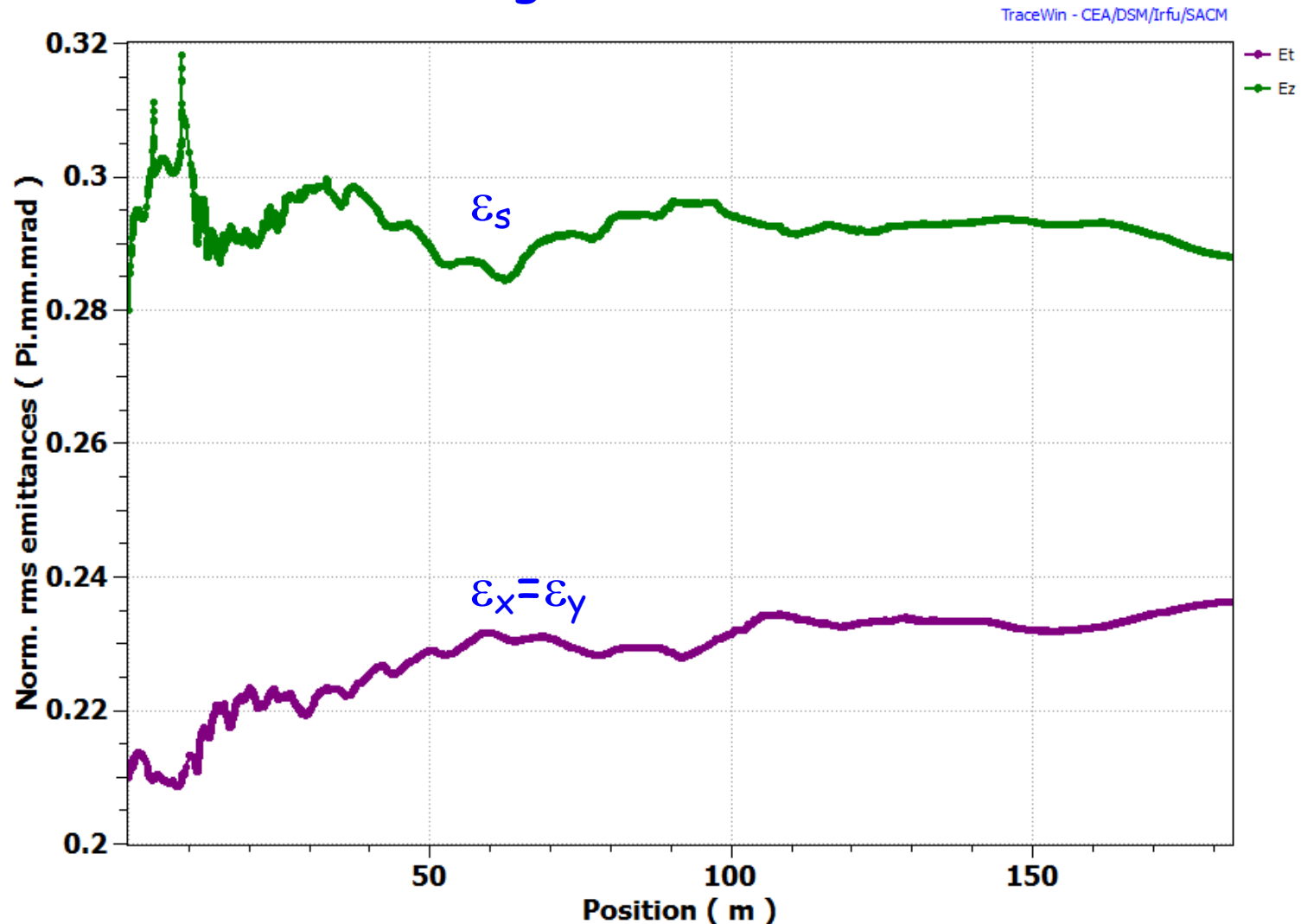
Section	Energy (MeV)	$\Delta E/\text{cav}^*$ (MeV)	R/Q (W)	Cav/CM	CM config.	CM length (m)
HWR	2.1-11	1.7	272	8 / 1	8 x (sc)	5.93
SSR1	11-38	2.05	242	16 / 2	4 x (csc)	5.2
SSR2	38-177	4.98	275	35 / 7	sccsccsc	~6.5
LB650	177-480	11.6	378	30 / 10	(ccc)-(fd)	~3.9
HB650	480-800	17.7	638	24 / 4	(cccccc)-(fd)	~9.5

* Actual ΔE is reduced at section-to-section transitions, due to flight factors and off-crest acceleration



Beam Dynamics in SC linac

- Compared to the Project X linac there are no changes in the beam dynamics
 - ◆ Moderate emittance growth in the course of acceleration



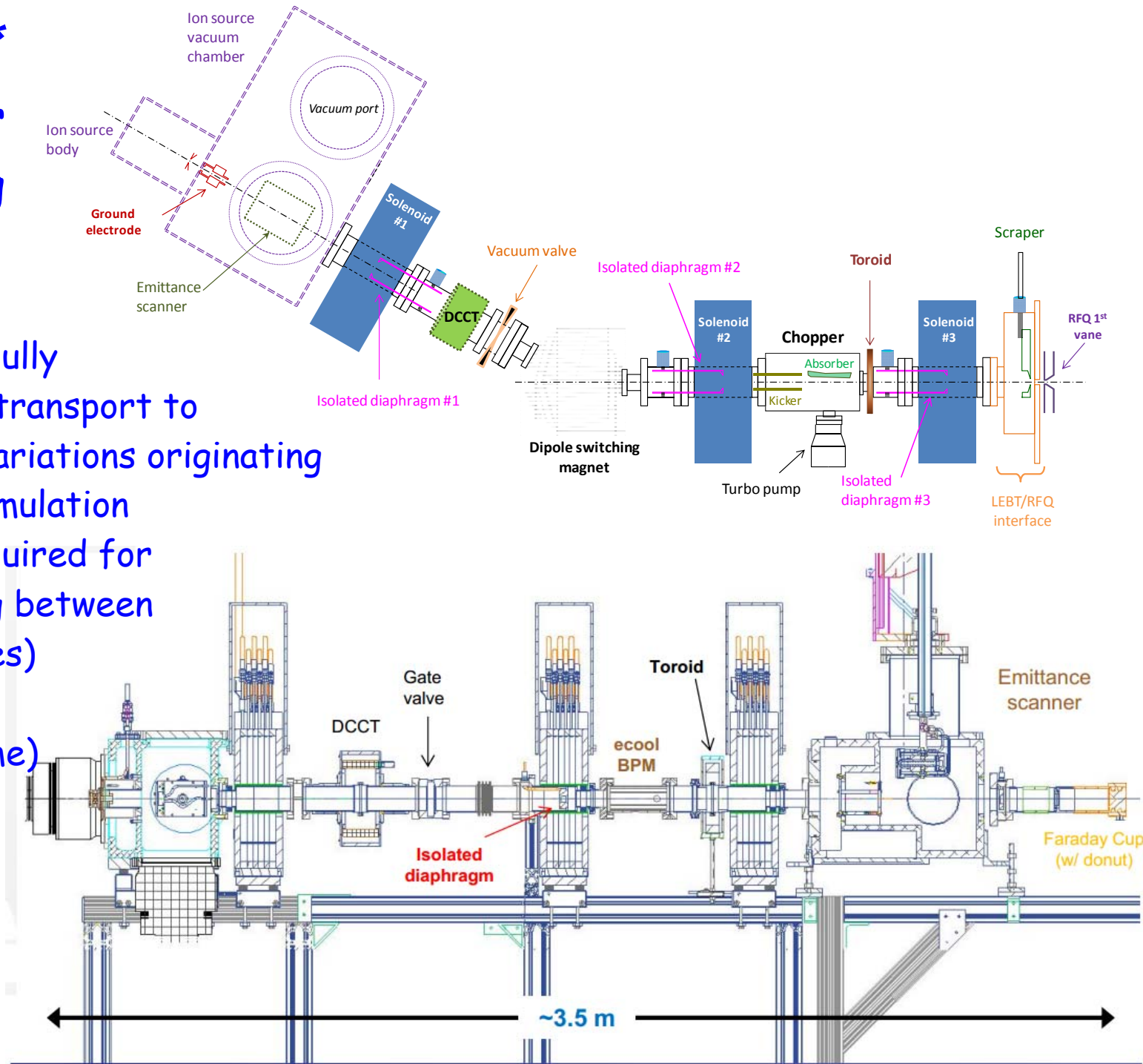
CW Linac : RMS Emittances

LEBT Status*

■ LEBT is under commissioning

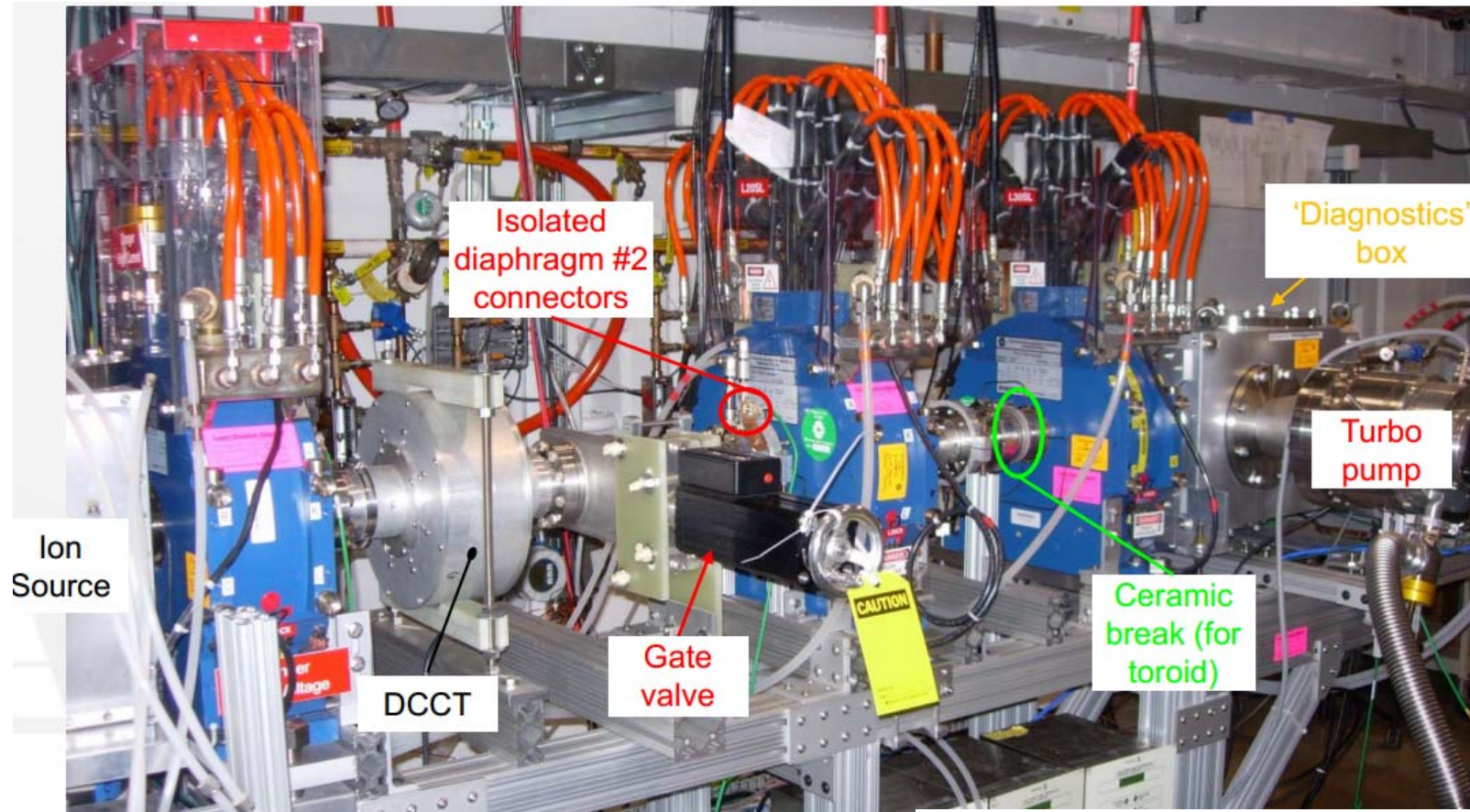
■ Features

- ◆ 3 solenoids
- ◆ Partially and fully compensated transport to avoid optics variations originating from ion accumulation
- ◆ No dipole (required for fast switching between two ion sources)
- ◆ LEBT chopper ($\sim 1 \mu\text{s}$ rise time)
- ◆ Good differential pumping between ion source and RFQ

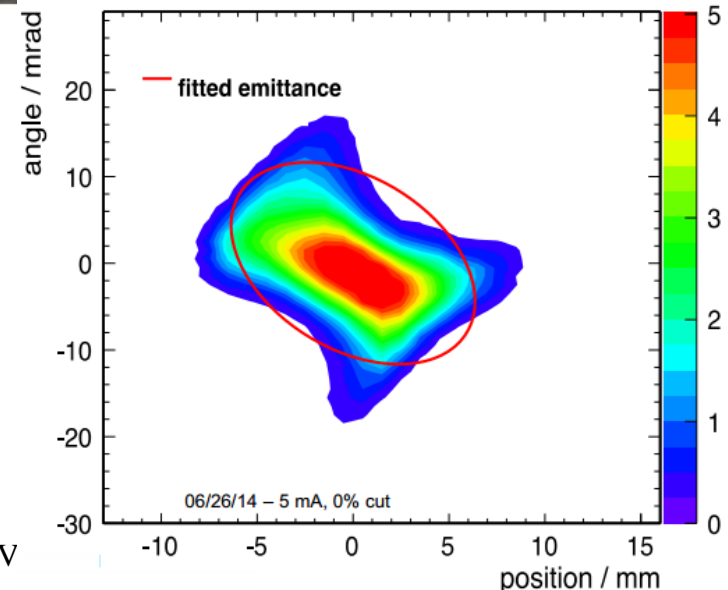


* See details in A. Shemyakin Poster THPP055

LEBT Status (continue)

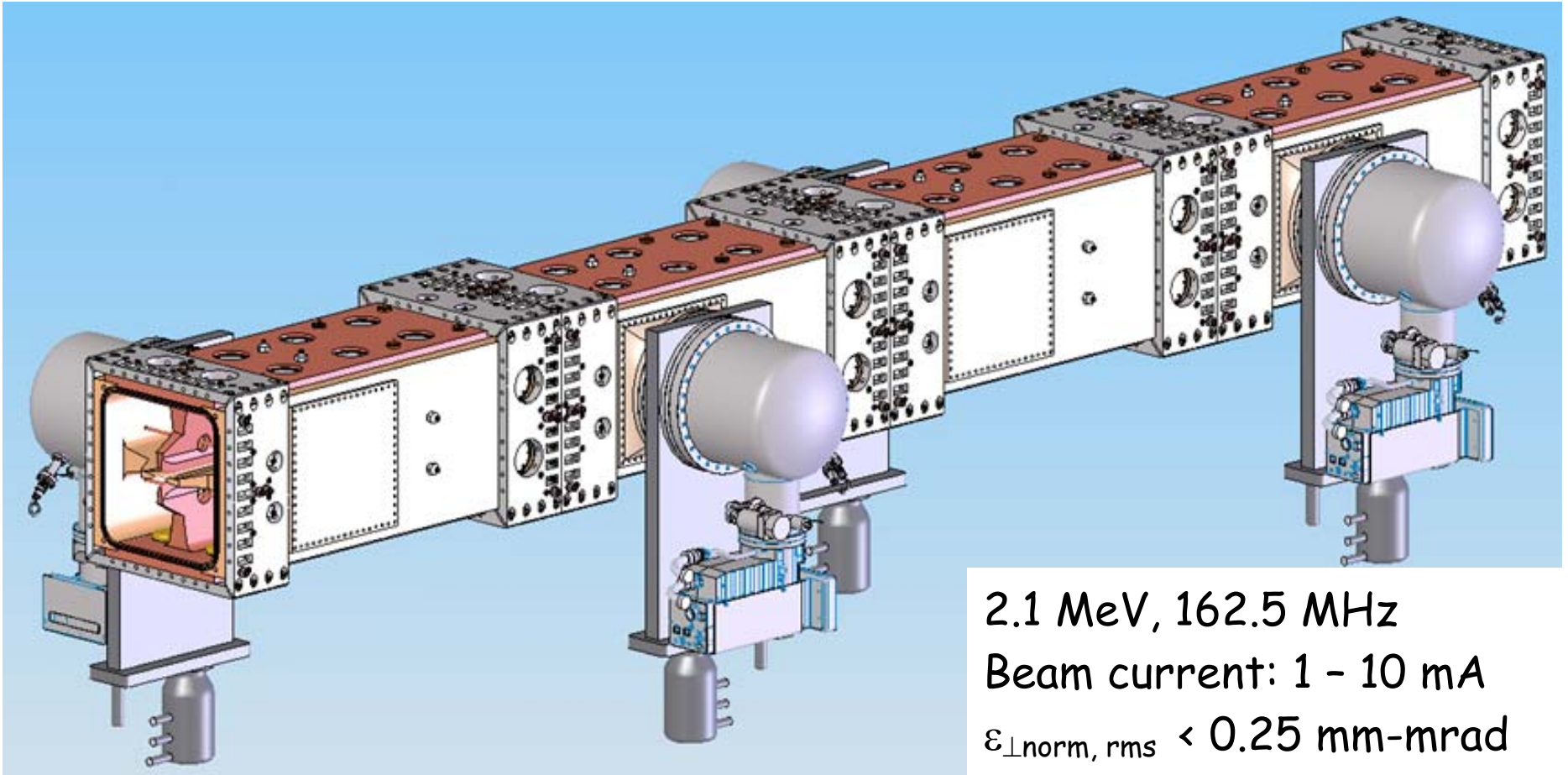


- Measured rms norm. emittances 0.1-0.15 mm mrad ($I_b = 0-10$ mA)
 - ◆ Non-Gaussian (truncated) tails
- LEBT to be ready by spring of 2015 when RFQ will arrive



RFQ Status

- RFQ is constructed in LBNL
 - ◆ It is expected to arrive in the spring of 2015
- RF power amplifiers are received and are being prepared for testing



2.1 MeV, 162.5 MHz

Beam current: 1 - 10 mA

$\epsilon_{\perp \text{norm, rms}} < 0.25 \text{ mm-mrad}$

$\epsilon_{\parallel \text{norm, rms}} = 0.8 - 1.0 \text{ keV-ns}$

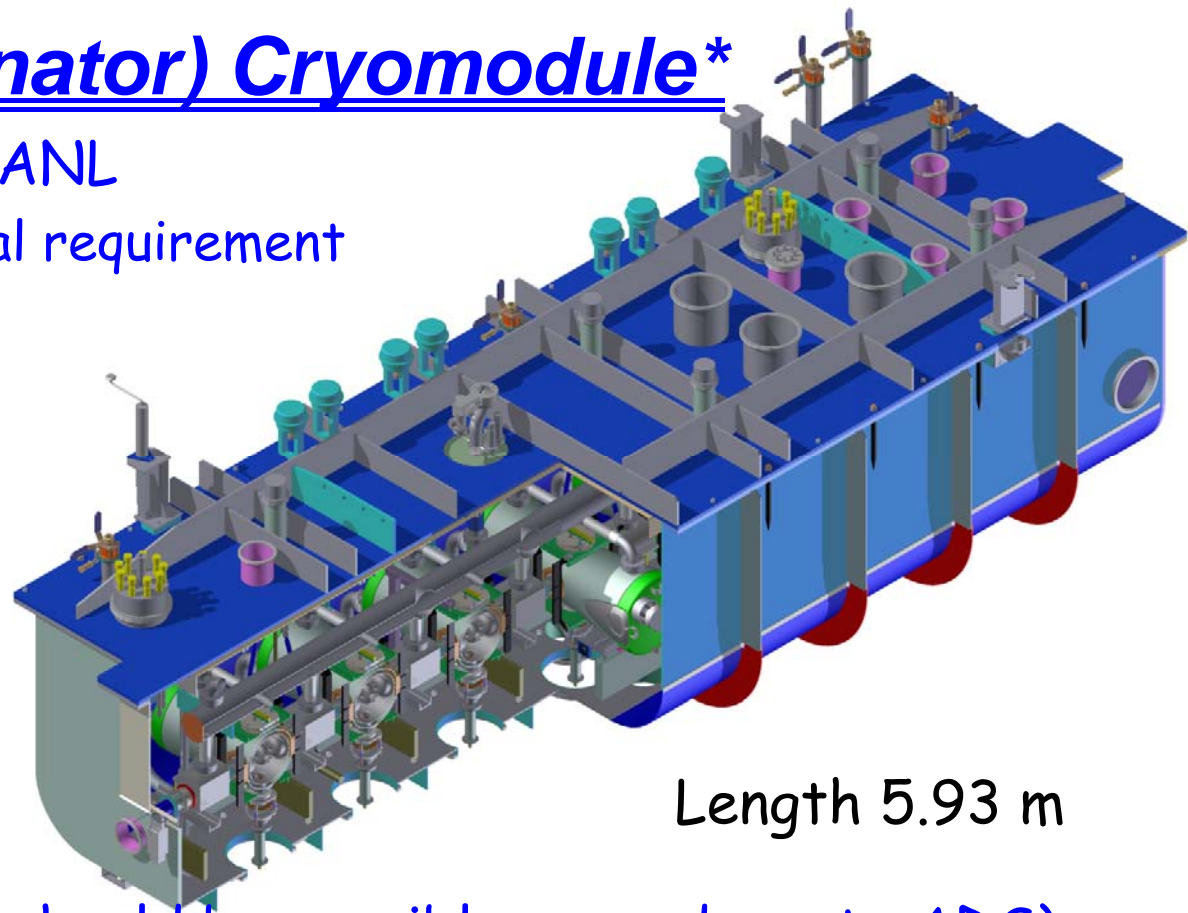
Length: ~4.4 m

MEBT

- Quads will be manufactured by Indian collaborators
 - ◆ Prototype is in Fermilab and is being tested
- RF cavities
 - ◆ Prototype is in manufacturing at HiTech (will be ready within 1-2 mo.)
- Bunch-by-bunch kicker
 - ◆ 50 Ω kicker:
 - built (1 plane of 2),
 - measured and power tested - results are good
 - will be ready for beam test by spring (2nd plane to be assembled)
 - ◆ 200 Ω kicker is a backup and is expected to follow shortly
- Shortened MEBT version will be prepared for RFQ tests by spring
 - ◆ Also tests for
 - MEBT beam absorber
 - bunch-by-bunch kicker
 - instrumentation
- Full length MEBT to be ready by arrival of SC cryomodules in 2017

HWR (Half-Wave Resonator) Cryomodule*

- Designed and being built by ANL
 - ◆ Has to Satisfy all functional requirement specifications (FRS) and Interface Document
 - ◆ ANL has considerable experience in building and using low- β cavities (ATLAS)
- Compact lattice suitable for acceleration 10 mA beam in CW (higher current should be possible -> roadmap to ADS)
 - ◆ 8 SC solenoids, 8 half wave resonators (HWRs) and 8 BPMs
 - ◆ Novel design of HWRs: double conical structure
 - ◆ Advanced RF surface processing techniques
 - ◆ SC solenoid with steering coils in both focusing planes, no magnetic shielding is required
 - ◆ "Cold" Beam Position Monitors
 - ◆ Pressure controlled tuners



Length 5.93 m

* See details in MOPP001, THPP001 (Z. Conway, *et al.*)

HWR: Recent Progress

■ Cavities ($\beta=0.11$, $\Delta E=1.7$ MeV, $f=162.5$ MHz)

- ◆ 2 HWRs are manufactured. The first HWR cavity was tested at 2 K.
- ◆ Key Nb fabrication technologies have been developed
- ◆ First HWR is electropolished
- ◆ 7 production cavities are in advanced stage of fabrication
- ◆ Bare niobium cavities will be completed by the end of calendar year 2014
- ◆ Helium vessels will be installed in all production cavities in one year



HWR1 with Slow Tuner (Apr.30.2014)

■ Cryomodule design is complete

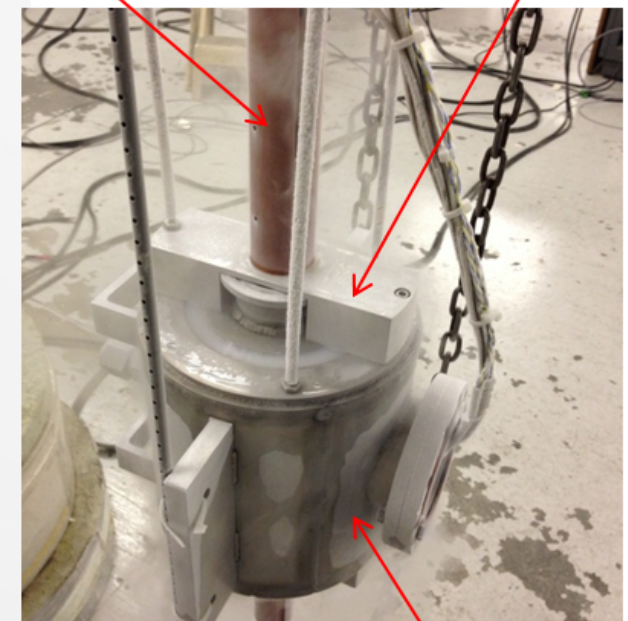
- ◆ Detailed structural analysis has been performed, documented and reviewed by the ANL/FNAL technical and safety reviews
- ◆ Detailed drawings for all components of cold mass are ready for procurement and fabrication
- ◆ The cryostat vacuum vessel is being fabricated at Meyer Tool

HWR: Recent Progress (1)

- 10-kW RF coupler cold testing up to 9 kW at 162.5 MHz RF power has been performed
 - ◆ No multipacting was observed in full reflection regime in the power range of 0 - 9 kW
- Prototype solenoid has been built and tested
- Beam Position Monitor
 - ◆ Prototype fabrication complete and RF testing demonstrated the design performance
- Delivery of the cryomodule to FNAL in 2017 is realistic (if funding is provided)

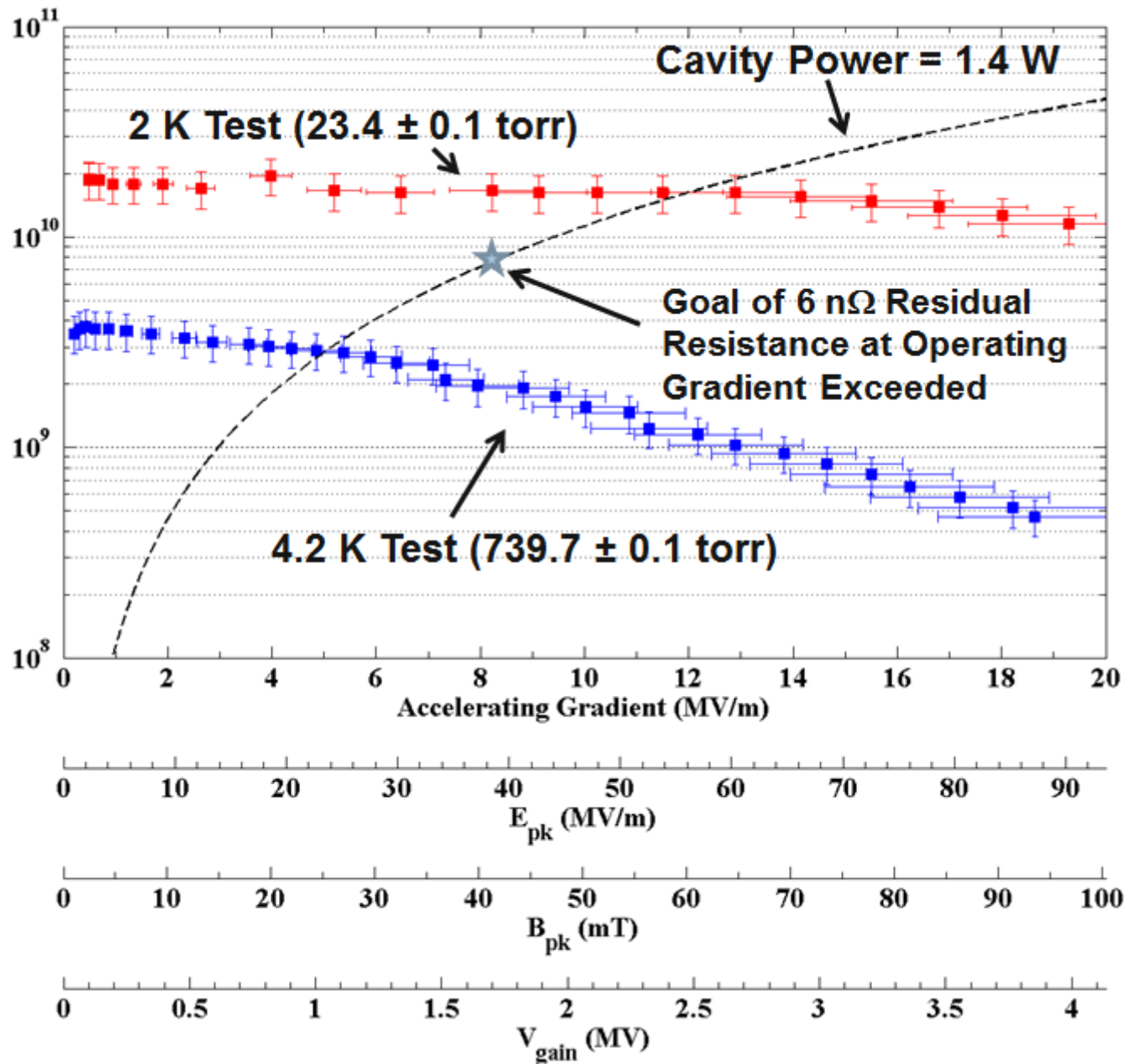


Rotating rod: Bakelite (Hall sensor attached) Rotation guide: Aluminum



Solenoid housing: Stainless steel 304

HWR: First Cold Test Result



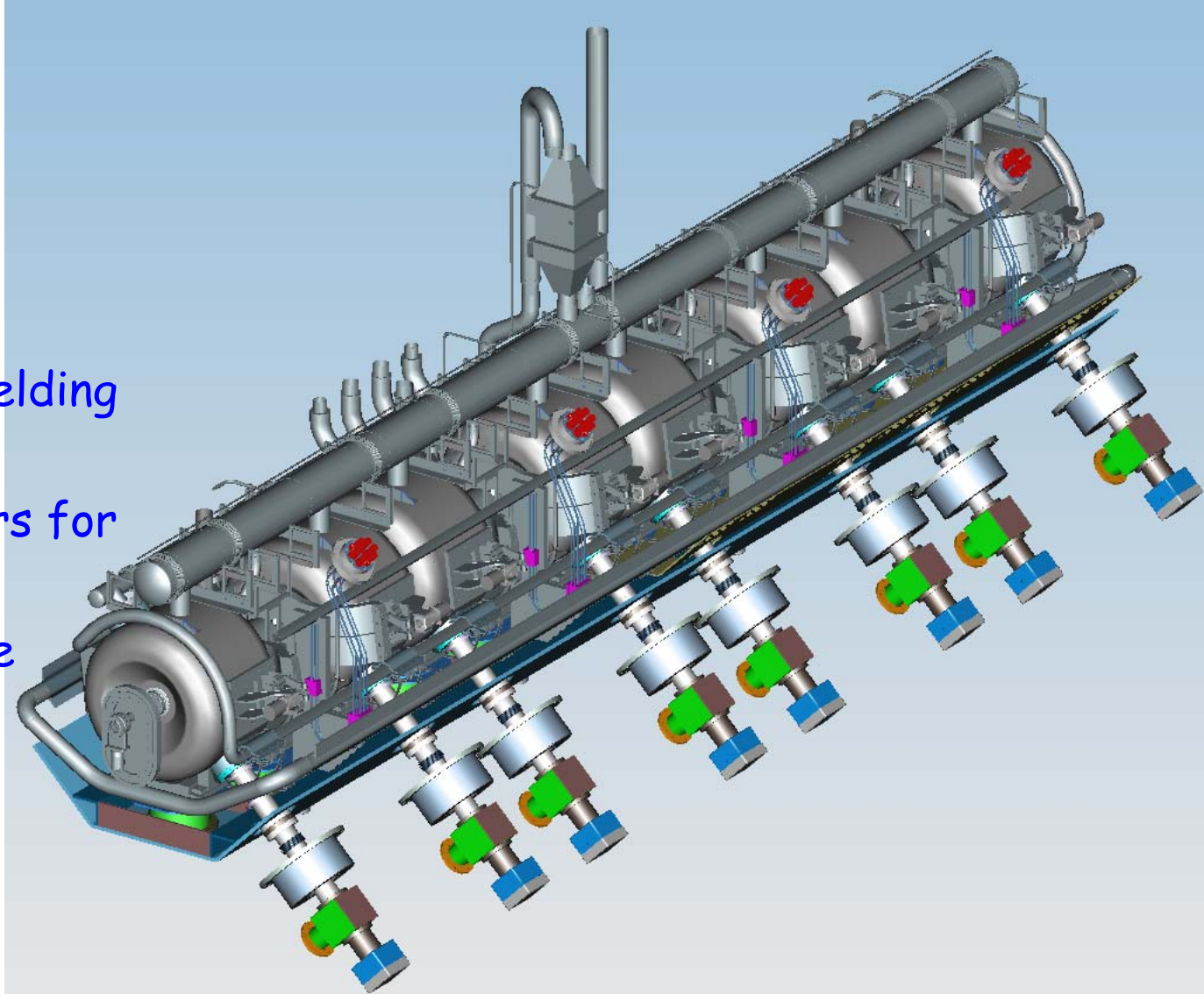
No X-rays for $E_{peak} < 72$ MV/m.

SSR1 Cryomodule

- Designed and being built by Fermilab
- Compact lattice to support acceleration 10 mA peak current (up to 5 mA average)

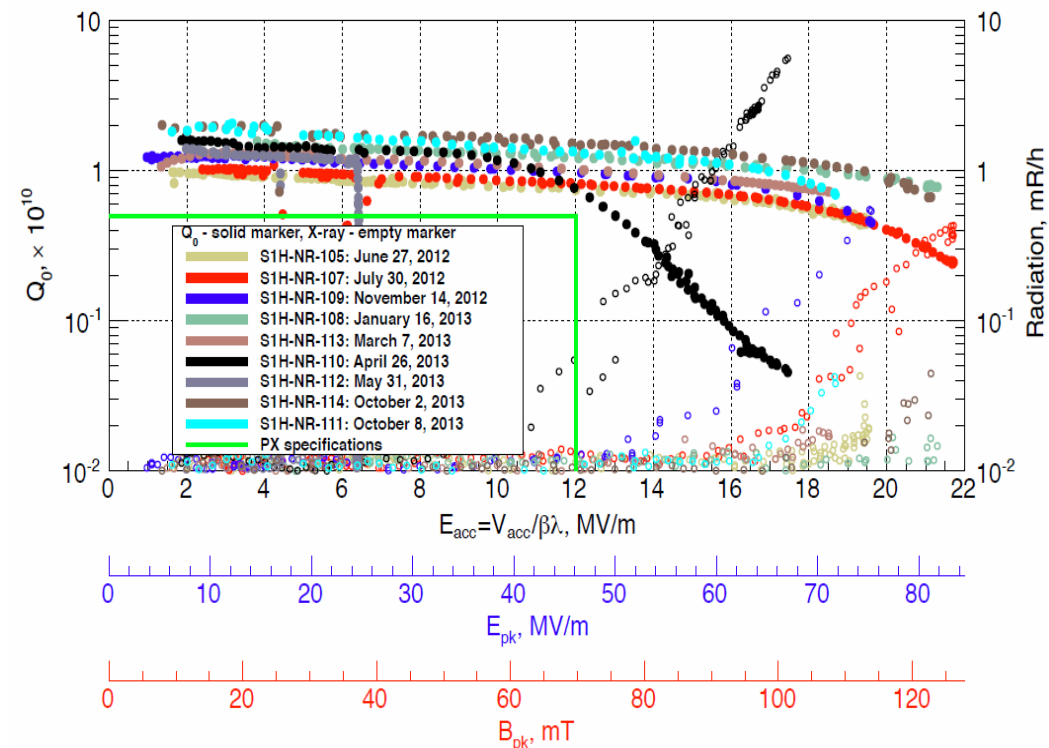
Structure: 4 x (csc)

- ◆ 8 SSR1 cavities
- ◆ 4 SC solenoids,
 - bucking coils: no magnetic shielding
 - steering coils: dipole correctors for both planes & skew-quadrupole
- ◆ 4 BPMs (same as in HWRs)



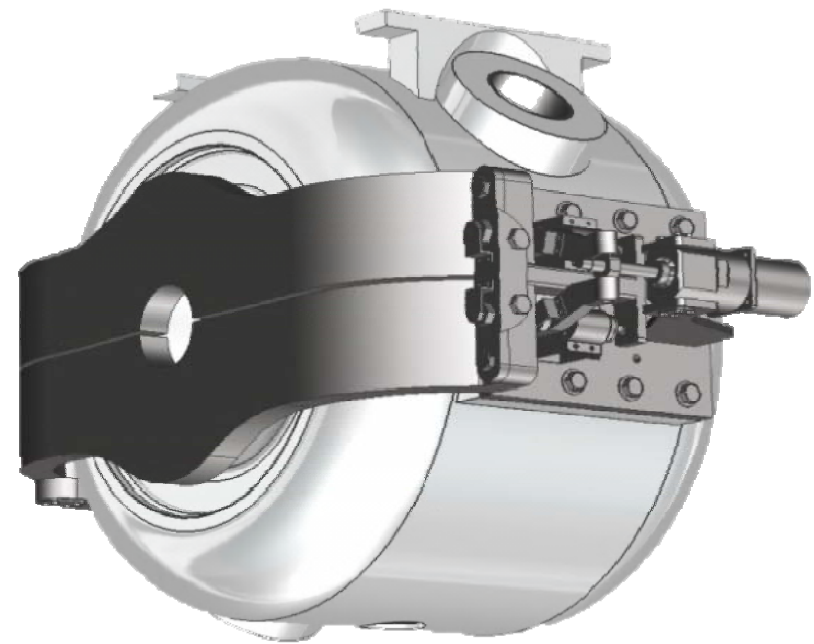
SSR1: Recent Progress

- 10 SSR1 cavities are manufactured (325 MHz)
 - ◆ 9 of them are processed, tested and qualified;
 - ◆ expect to receive 2 prototype SSR1 cavities from India this year
- New He vessel with reduced df/dP is designed,
 - ◆ one SSR1 cavity is dressed.
- RF coupler design is completed, 3 couplers are manufactured, 2 couplers are tested at operational power.
- Tuner design is in progress;
- Solenoid design is completed,
 - ◆ 1-st solenoid is manufactured and is tested.
- CM conceptual design is ready
 - ◆ main parts (vacuum vessel, strong back and supports) are ordered.
- Performance at 2K° is above PIP-II requirements in both Q_0 & G

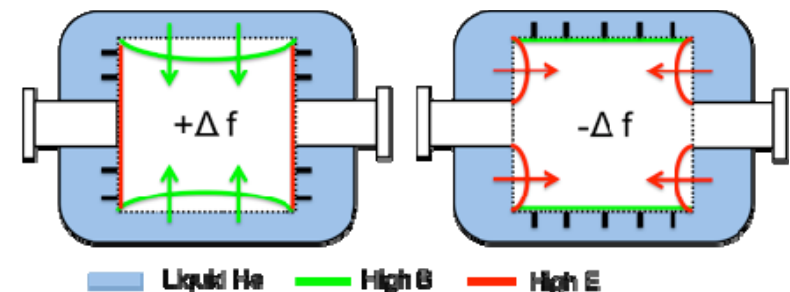
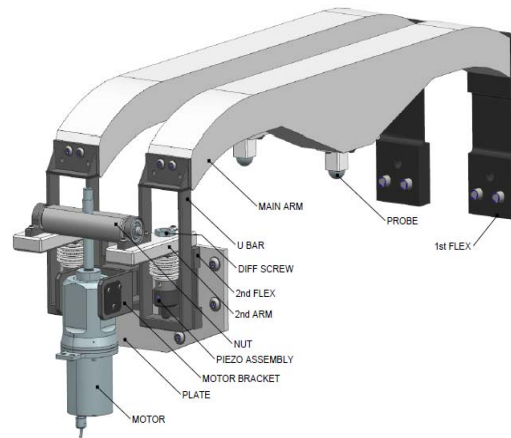
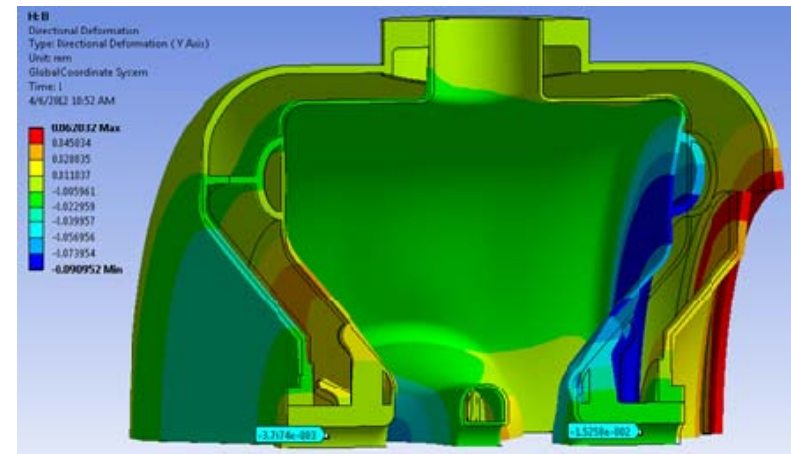


SSR1: Cavity Design

- Cavities ($\beta=0.22$, $\Delta E=2.05$ MeV, $f=325$ MHz, $r_{\text{aper}}=30$ mm)
 - ◆ LHe pressure can vary by ± 0.1 Torr
 - ◆ For 2 mA current the SSR1 must operate with a small bandwidth of 90 Hz
 - ◆ A self-compensating design reduces pressure sensitivity
 - Despite non-negligible deformations (see picture), net shift is very low
 - ◆ Bare cavity ~ 600 Hz/Torr,
 - ◆ with He vessel < 10 Hz/Torr (meas.)
 - Ease of tuning: 39 N/kHz (bare), 40 N/kHz (with He vessel)
 - ◆ Lever tuner
 - Fast piezo (range 1 kHz) and slow (range 135 kHz) tuners are connected serially

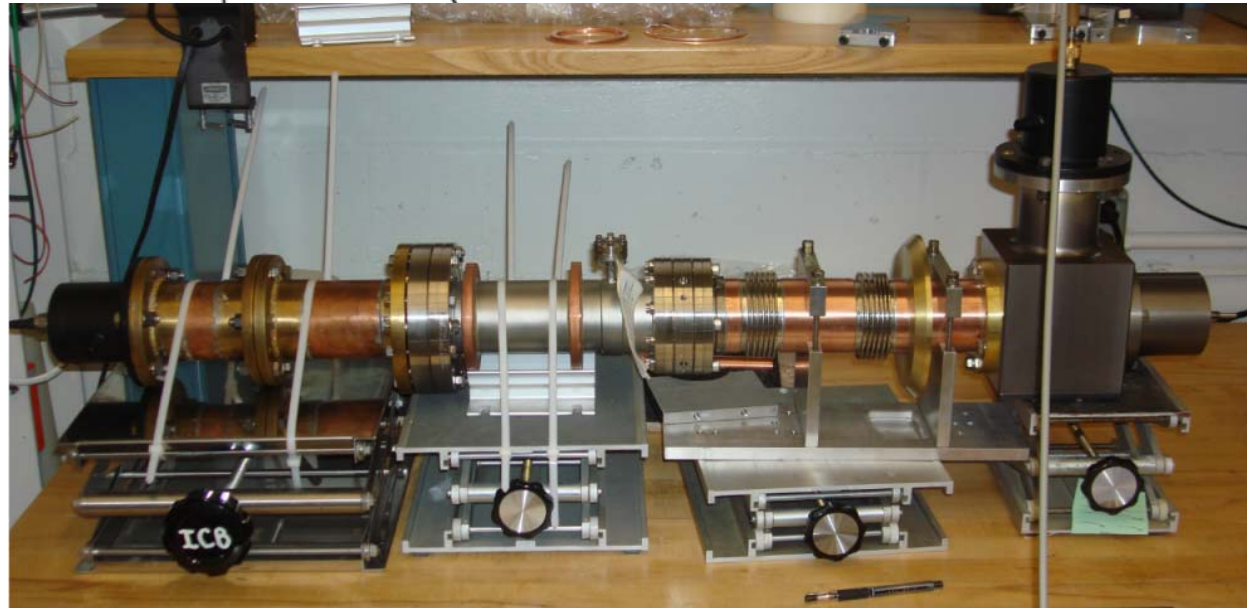
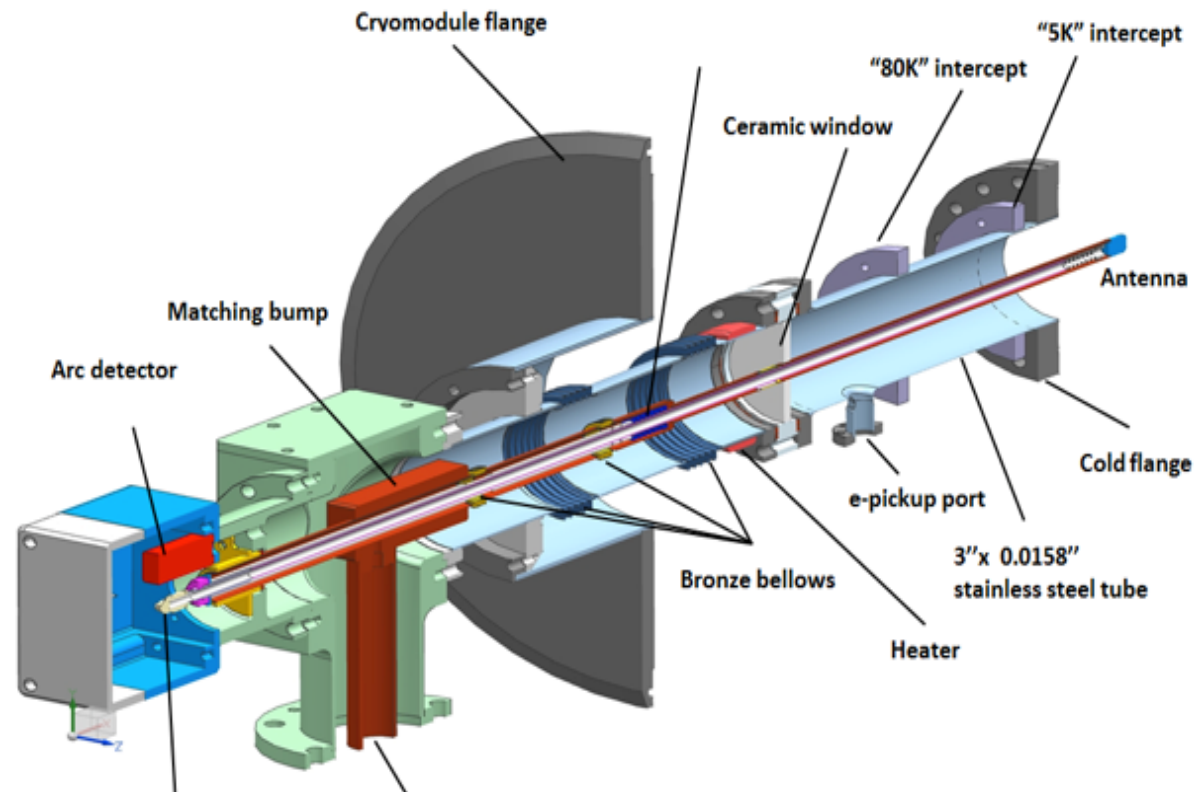


Dressed SSR1 with tuner



SSR1: Couplers

- The coupler is designed for 30 kW traveling wave at full reflection
- Three couplers are manufactured, measured and tested
 - ◆ reflection -22 dB at 325 MHz.
- High power tests started



Elliptic Cryomodules: Low-beta(LB) & High-beta(HB)

- Electro-dynamical cavity design is complete
 - ◆ Mechanical design is initiated
 - Reduced sensitivity to helium pressure fluctuations (df/dP) and LFD (Lorentz Force Detuning) are the main challenges
- A number of prototype cavities (1- & 5-cell) were produced & tested
- FRS's for cryomodules and their components are written and have to be signed within month
- Conservative approach for Q_0 :

HWR & SSR1	- 5×10^9 ,	SSR2	- 1.2×10^{10} ,
LB650	- 1.5×10^{10}	HB650	- 2×10^{10}

 - ◆ High Q_0 program has delivered extremely promising results*
 - More than two times Q_0 increase in vertical test
 - The goal is to transfer Q_0 increase to operation in a cryomodule
- High-Order Modes
 - ◆ HOM damper - vulnerable, expensive and complicated part
 - ◆ Analysis of resonance excitation of HOMs, collective effects, cryo-losses and emittance dilution shows that reliable operation can be obtained without HOM dampers for all present and possible future operating scenarios
 - ◆ We do not plan use HOM dampers in cavities

* Details in A. Romanenko talk, "Breakthrough technology for very high quality factors in SCRF cavities"

Microphonics in PIP-II Cavities

- Low beam loading (2 mA) \Rightarrow narrow cavity bandwidth \Rightarrow microphonics issues

- Microphonics Control Strategies

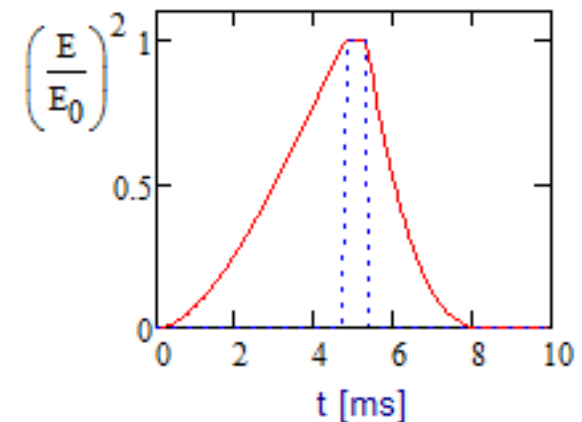
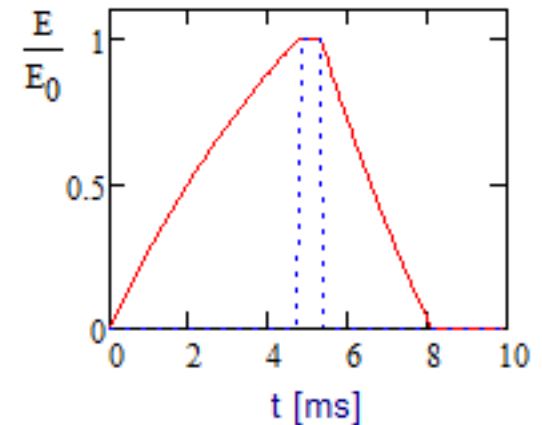
- ◆ Sufficient RF power reserve to compensate for the expected peak detuning levels.
- ◆ Good regulation of the LHe bath pressure to minimize the magnitude of cyclic variations and transients.
- ◆ Reduced sensitivity of resonant frequency to helium pressure
- ◆ Minimizing the acoustic energy transmitted to the cavity by external vibration sources.
- ◆ Active damping of cavity vibrations with fast tuner driven by feedback from measurements of RF voltage and power.
- ◆ LFD is an additional issue for pulsed operation. R&D is in progress

Bandwidth and required power optimized for CW (2 mA)

Section	Freq. f_0 (MHz)	Maximal detune (peak Hz)	Minimal Half Bandwidth, $f_0/2Q$ (Hz)	Max Required Power (kW)
HWR	162.5	20	34	4.8
SSR1	325	20	45	5.3
SSR2	325	20	27	17.0
LB650	650	20	29	33.0
HB650	650	20	31	48.5

PIP-II Duty Factors

- The average RF power has 2 contributions:
 - ◆ the energy transferred to the beam (~10%)
 - ◆ the energy required to fill and discharge the accelerating cavities (90%)
 - It does not depend on the peak RF power
- For a fixed average power the cost of RF increases with peak power
 - ◆ therefore its cost achieves minimum with minimum peak power
 - ◆ i.e. power equal to the power required for beam acceleration
=> duty factor for the RF power amplifiers $\approx 15\%$
 - ◆ In this case the cost savings associated with the pulsed power amplifiers is modest and therefore CW capable RF amplifiers are planned from the beginning



PIP-II Cryogenics

- Cost minimization => reusing existing Tevatron cryogenics
 - including: (1) Central Helium Liquefier, (2) transfer line & (3) compressors
- Cryogenic duty factor is ~6.6%
- The total cryogenic heat load at 2K is dominated by the static load, and is about 17% of the CW load
- Future upgrade to CW operation would require a new 2K cryogenic plant

Type	# of CM	Static Load per CM [W]			Dynamic Load per CM [W]	
		70 K	5 K	2 K	2 K CW	2 K Pulsed, 5%DF
HWR	1	250	60	14	10	10*
SSR1	2	195	70	16	11	11*
SSR2	7	145	50	8.8	43	2.8
LB 650	10	85	25	5	73	4.8
HB 650	4	120	30	6.2	147	9.7
Total		2985	920	182	1651	138
Cryo-plant		5720	1250	490 (margin of 1.5 times)		

National and International Partnerships

PIP-II Collaboration

- Collaboration MOUs for the RD&D phase (through CD-2) :

National

ANL	ORNL/SNS
BNL	PNNL
Cornell	UTenn
Fermilab	TJNAF
LBNL	SLAC
MSU	ILC/ART
NCSU	

IIFC

BARC/Mumbai
IUAC/Delhi
RRCAT/Indore
VECC/Kolkata

- Ongoing contacts with CERN (SPL), RAL/FETS (UK), ESS (Sweden), RISP (Korea), China/ADS
- Annual Collaboration Meeting (June 3-4 at Fermilab)

<https://indico.fnal.gov/conferenceDisplay.py?confId=8365>

Conclusions

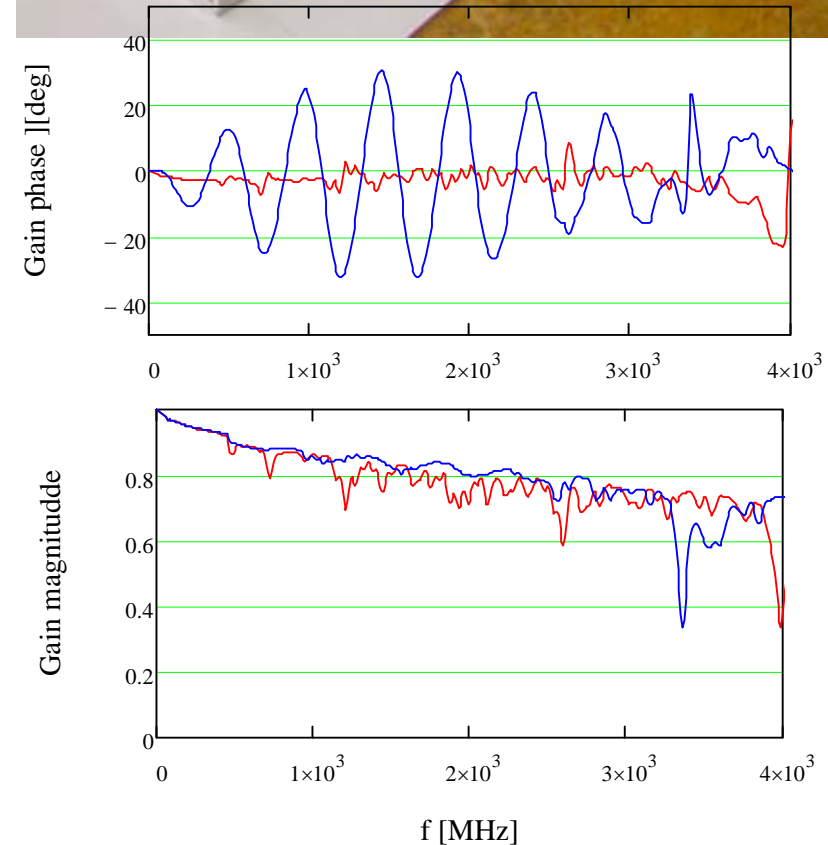
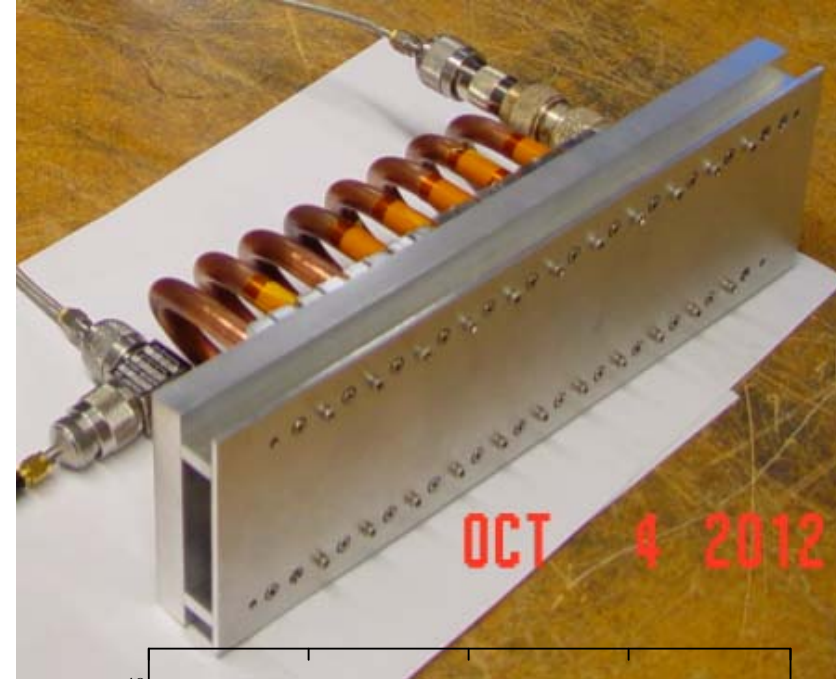
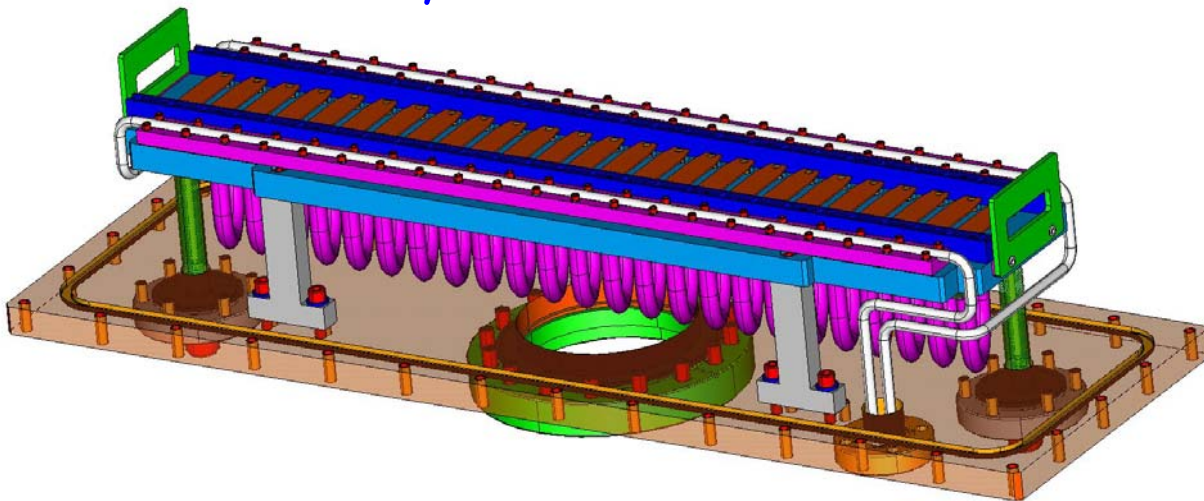
- Strong endorsement of PIP-II in the P5 Report
 - ◆ Recommendation 14: Upgrade the Fermilab proton accelerator complex to produce higher intensity beams. R&D for the Proton Improvement Plan II (PIP-II) should proceed immediately, followed by construction, to provide proton beams of >1 MW by the time of first operation of the new long-baseline neutrino facility.
- Proton Improvement Plan-II supports long term physics research goals by
 - ◆ providing increased beam power to LBNE
 - ◆ and setting a platform for the future
- PIP-II is in the pre-CD-0 status
 - ◆ However, it has strong support from P5, OHEP, and Fermilab director
 - ◆ Plan presented to P5 and DOE proposes five year construction period starting in FY2019

Backup Slides

Bunch-by-Bunch Kicker

■ Analysis left only 2 choices

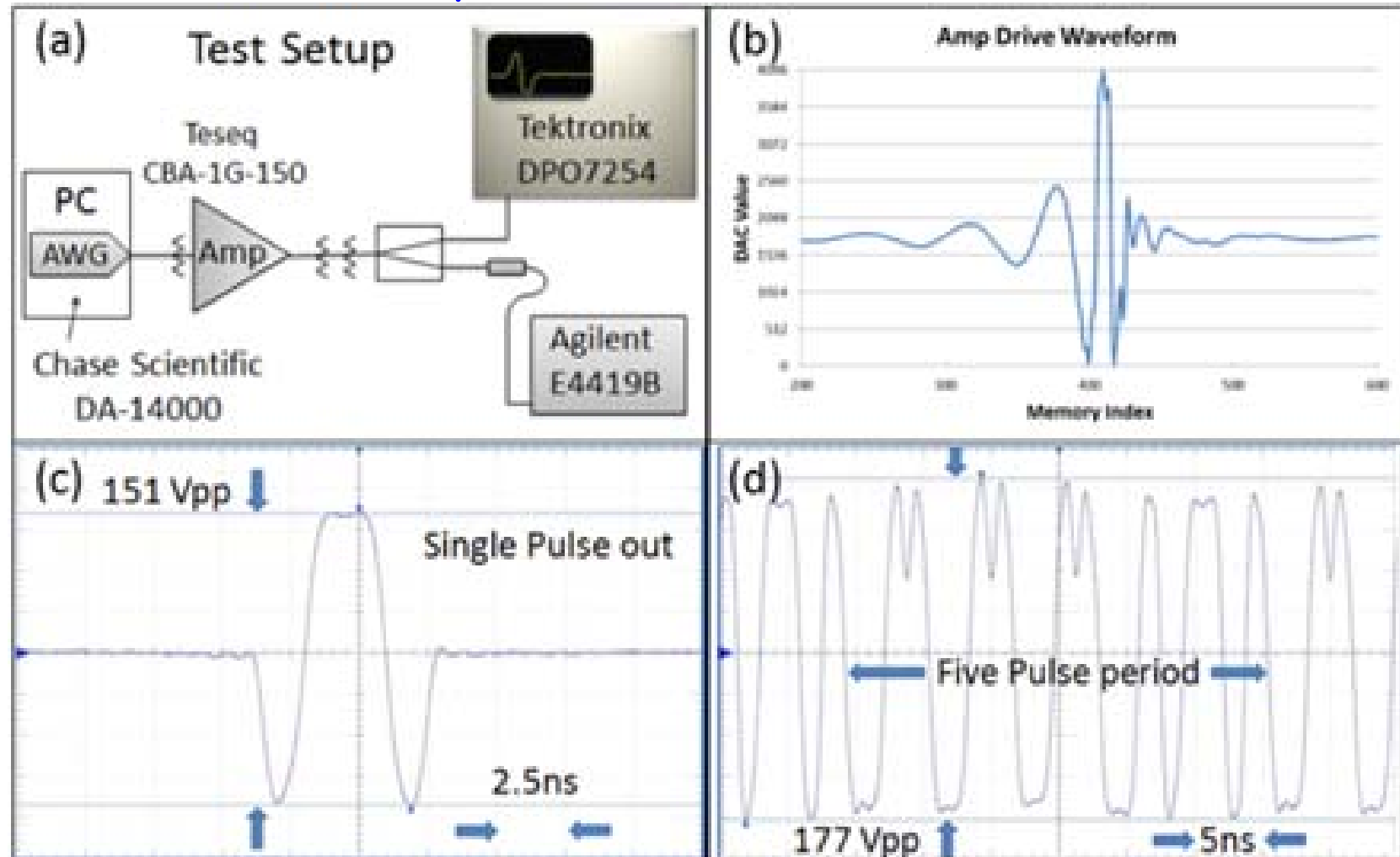
- ◆ Both are based on a helical structure which has a smaller dispersion than a meander based structure
 - 1: Cable connected plates, $50\ \Omega$, bipolar, $\pm 250\text{ V}$, powered by linear amplifier
 - 2: Helical structure with plates, $200\ \Omega$, 500 V , powered by unipolar fast switch
- ◆ A kicker prototype of the 1-st choice has higher priority and is expected to be ready for tests in the fall



Comparison of meander with helical connections for 6 electrodes

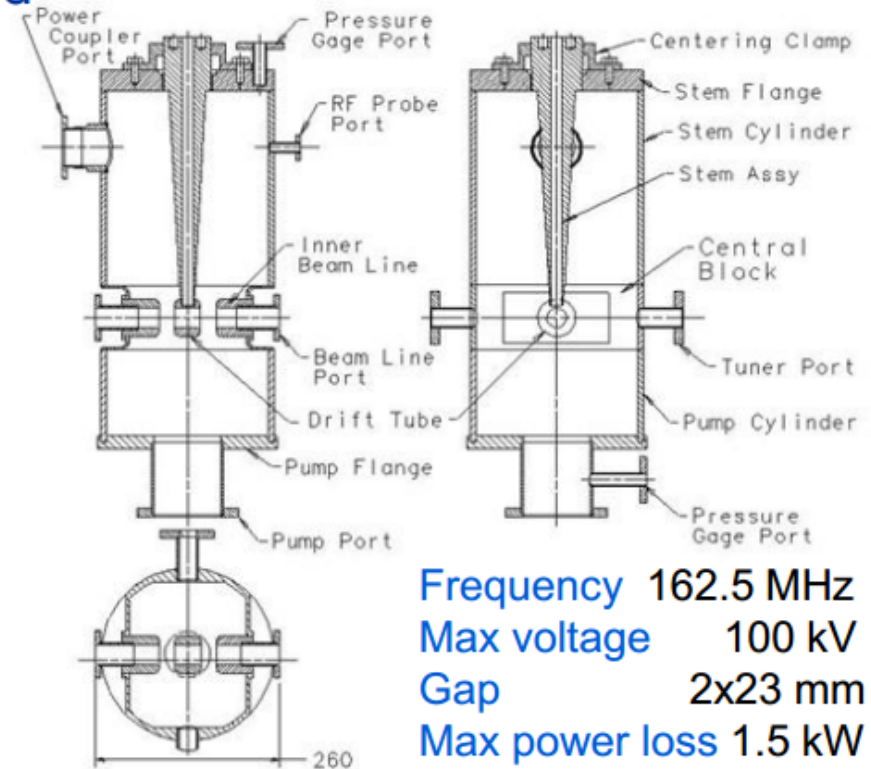
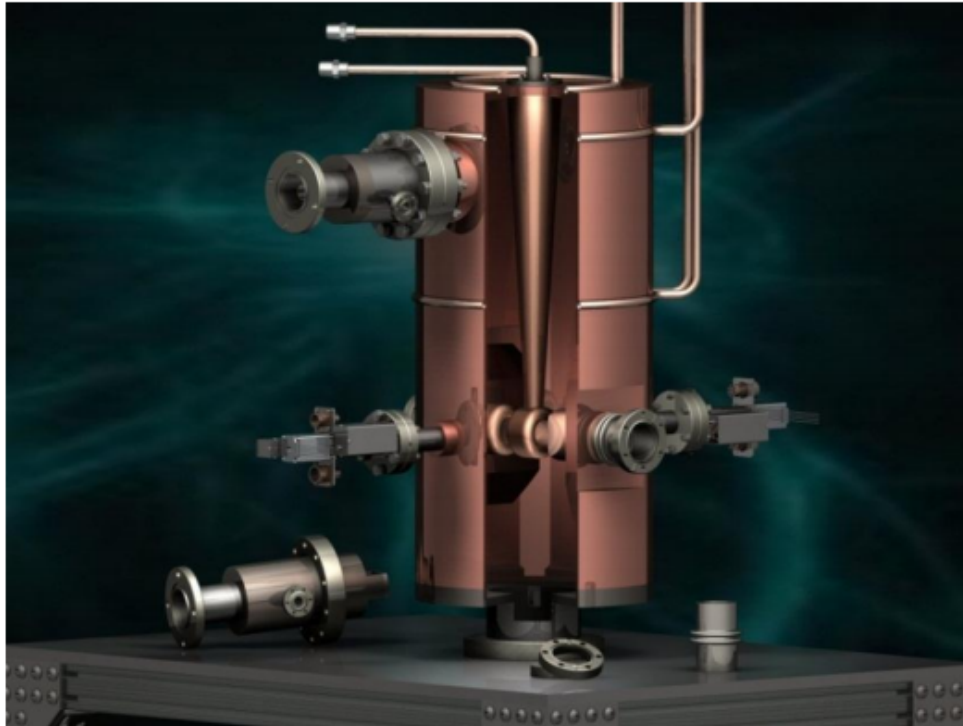
Pulser for 50 Ω Bunch-by-Bunch Kicker

- Pulse predistortion creates “perfect” pulses at amplifier output
- Tests were carried out with Teseq 150 W amplifier
 - ◆ Teseq 1 kW amplifier has similar gain dependence on frequency
- Tests of kicker and pulser assured us that the solution is found



MEBT Bunching Cavities

- 3 normal conducting cavities are required for beam transport through MEBT and longitudinal matching
- Conceptual design is done
- Production drawings are being prepared
- Tests of the prototype cavity are to be completed by Mar-2014

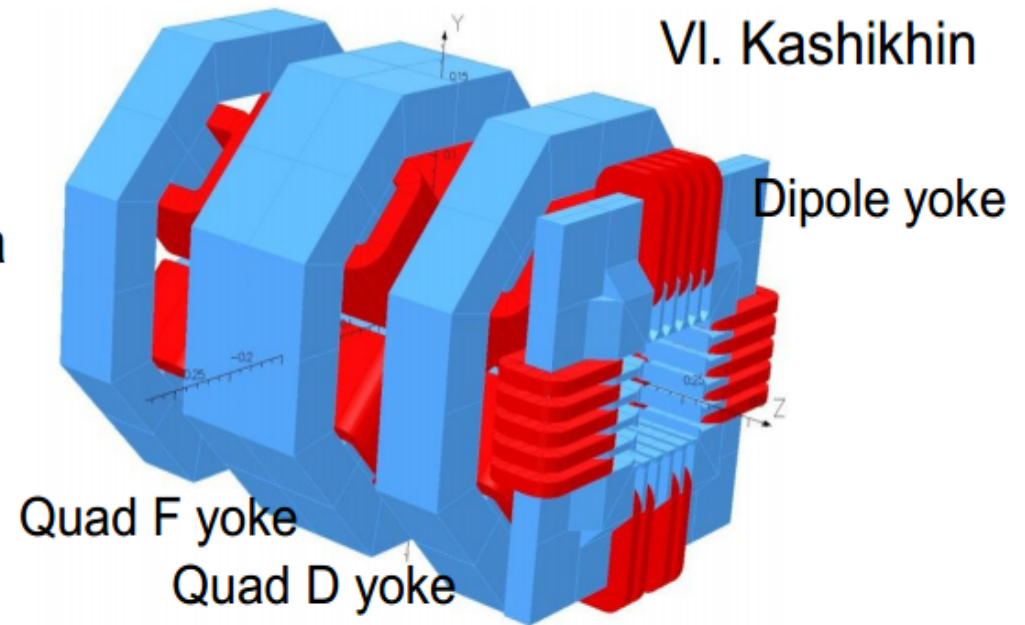


Couplers and tuners from HINS

G. Romanov, I. Gonin, T. Khabiboulline, M. Chen,, J. Coghill, I. Terechkine

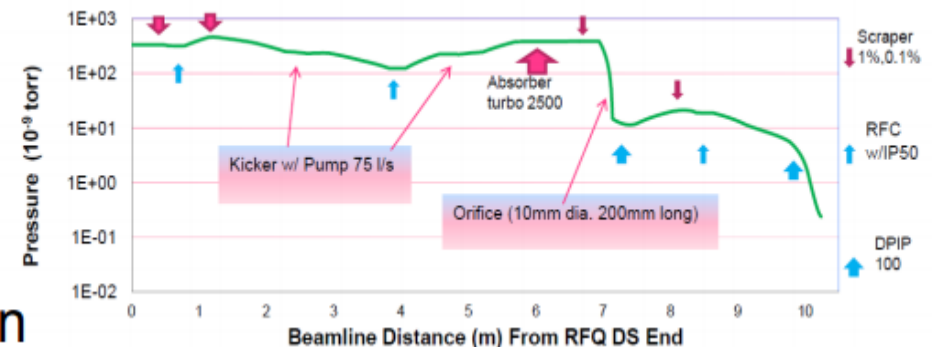
Other MEBT subsystems

- Quadrupoles/ dipole correctors
 - Magnetic design is done
 - Possible collaboration with India for production
 - Prototype quadrupoles and correctors are to be tested by Oct-2013
- Vacuum system – concept
 - Design to be completed by Sep-2015
- Diagnostics, machine protection systems, controls, infrastructure
 - Discussions



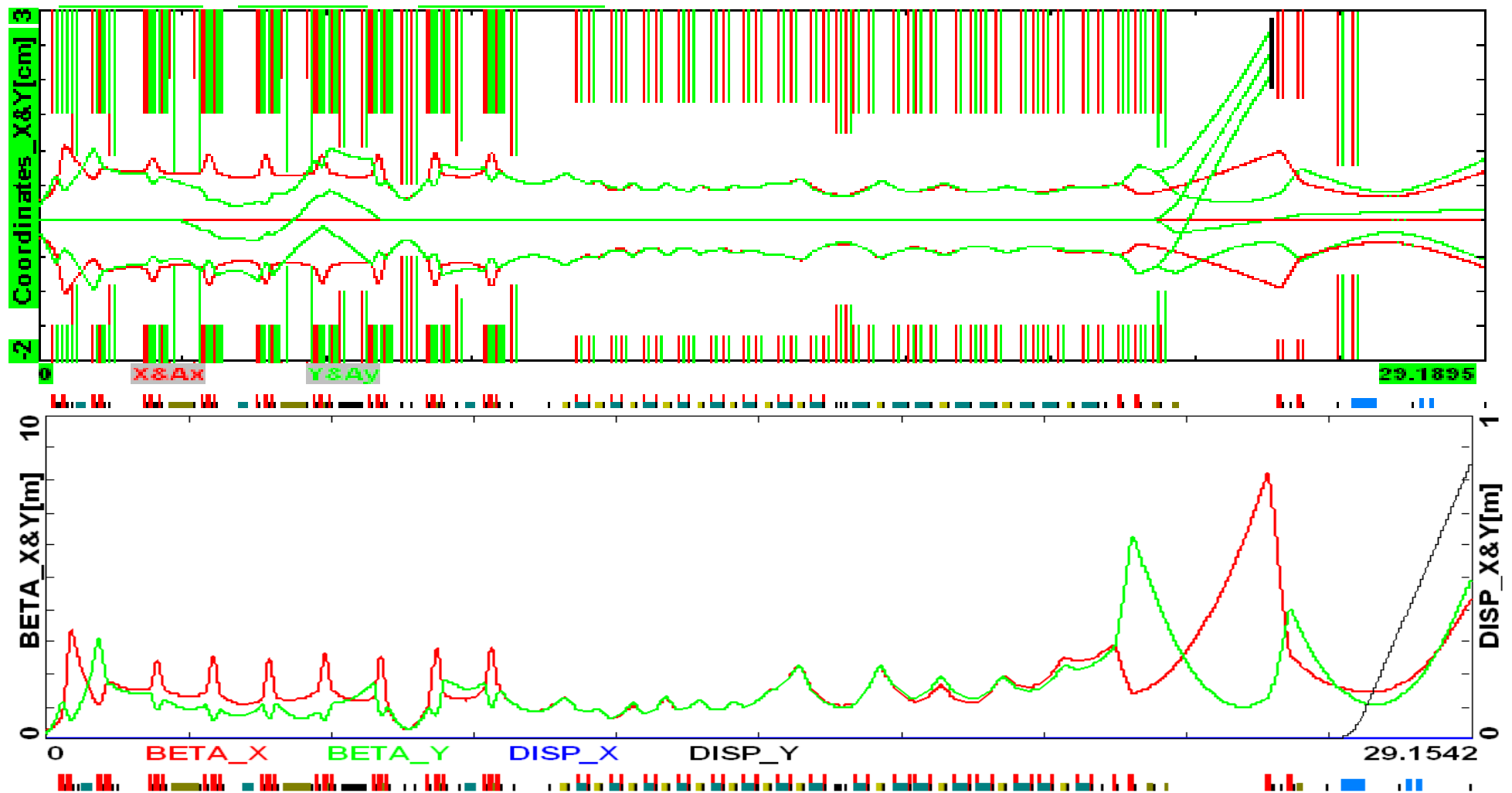
Simulation geometry of the triplet with adjacent dipole coils

PXIE_MEBT Residual Gas Pressure Profile



A.Chen

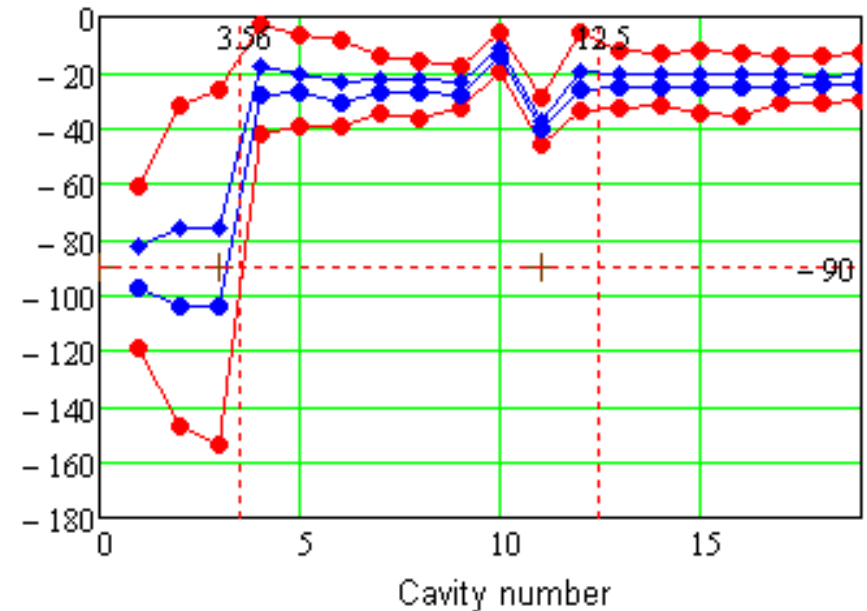
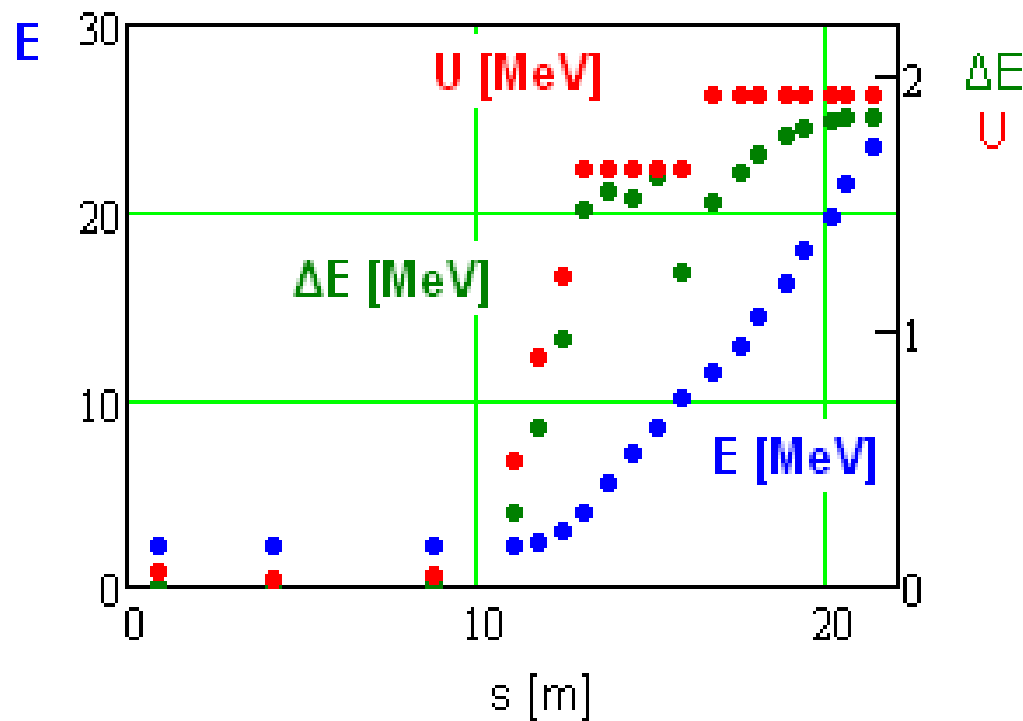
PXIE Optics and HEBT



■ HEBT

- ◆ RF separation for beam extinction studies, $f = 1.5 \times 162.5 = 243.75$ MHz
 - Can help in measurements of bunch length and longitudinal tails
- ◆ Magnetic spectrometer (20 deg. bend)
 - 50 KW beam dump can support operation with $2 \text{ mA} \times 25 \text{ MeV}$

Acceleration in SC Cryomodules

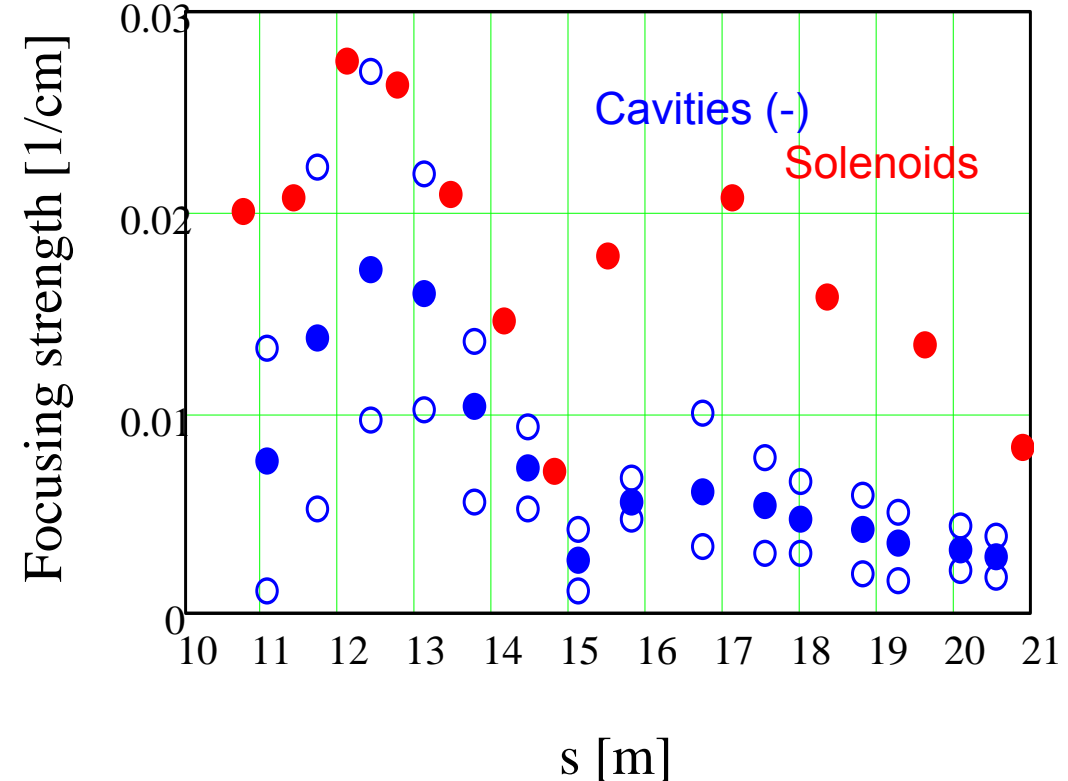


1 σ and 4 σ bunch ends relative to the accelerating phase [deg]

- Accelerating gradient of the first few SC cavities is reduced due to longitudinal overfocusing
- Design operating gradients
 - ◆ HW - 1.7 MV/cavity; SSR1 - 2 MV/cavity
- To support good reproducibility of longitudinal machine optics the accuracies of RF voltage and phase should be within 0.3% and ~ 0.3 deg. That corresponds to the rms fluctuations of 0.1% and 0.1 deg.

Limitations on Focusing in Cryomodules

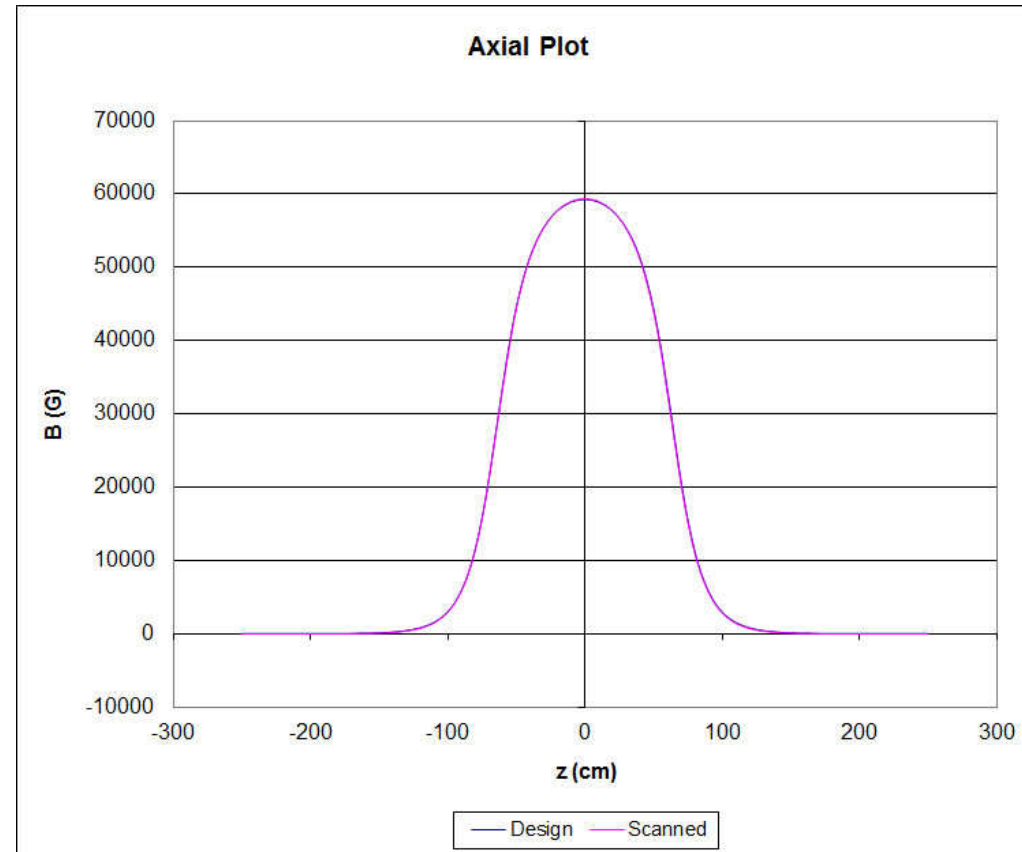
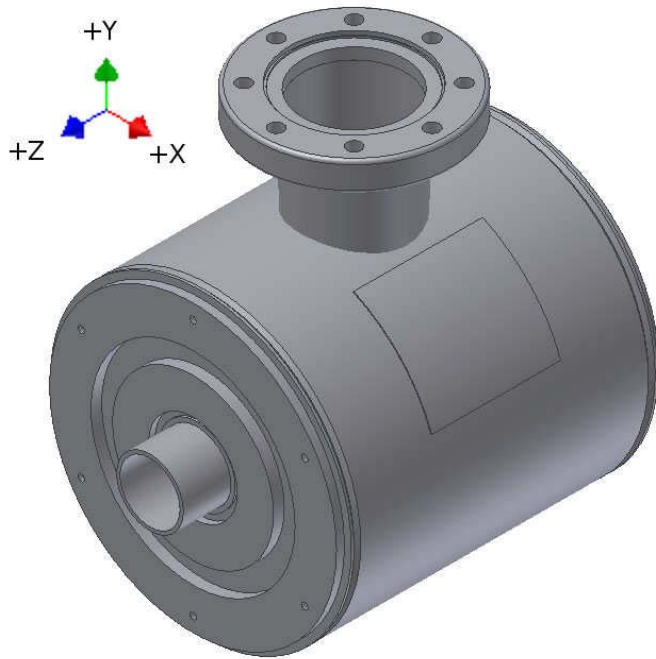
- Strong phase dependent defocusing in SC cavities
 - ◆ One cavity per solenoid in HW
- Focusing of solenoids should be large enough to mitigate dependence of focusing on synchrotron phase
- Effect is rapidly reduced with energy
 - ◆ Two cavities per solenoid in SSR1



Focusing strength of solenoids (red) and nearby SC cavities for the reference particle (solid blue) and $\pm 4s$ longitudinal bunch ends. Sign of the *cavity focusing is changed from negative to positive.*

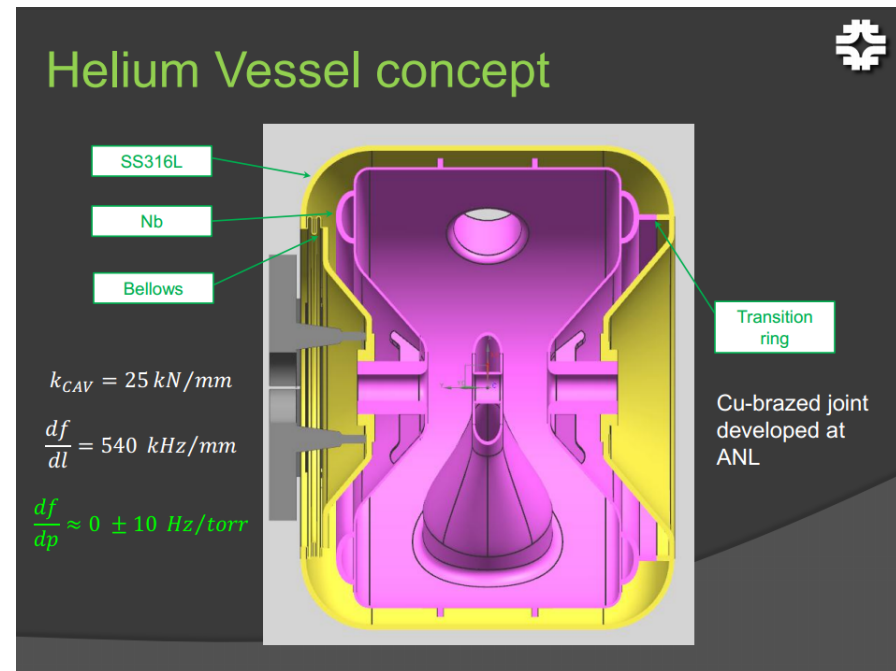
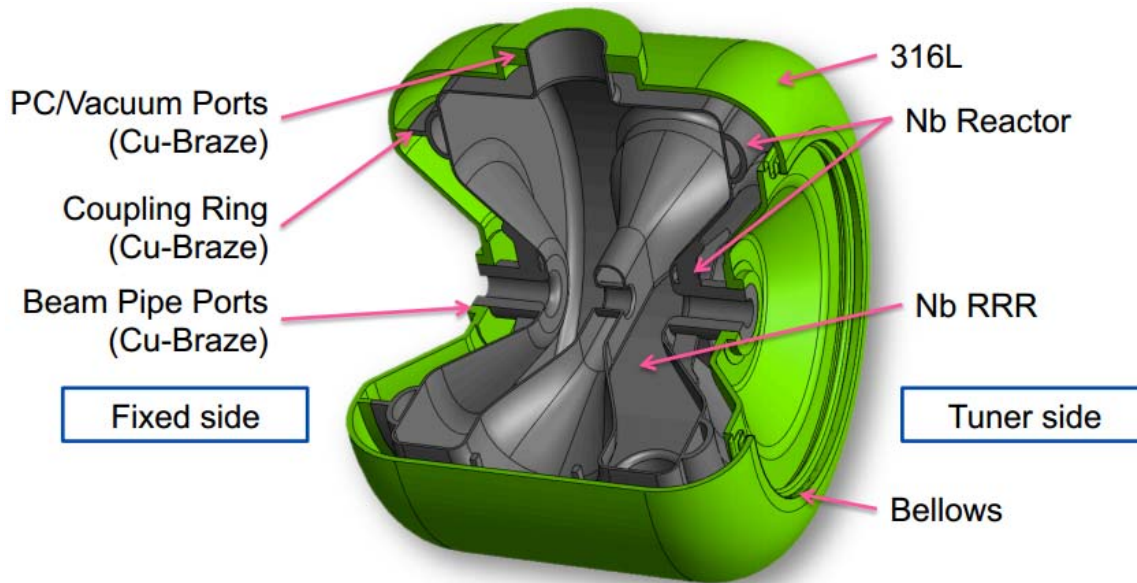
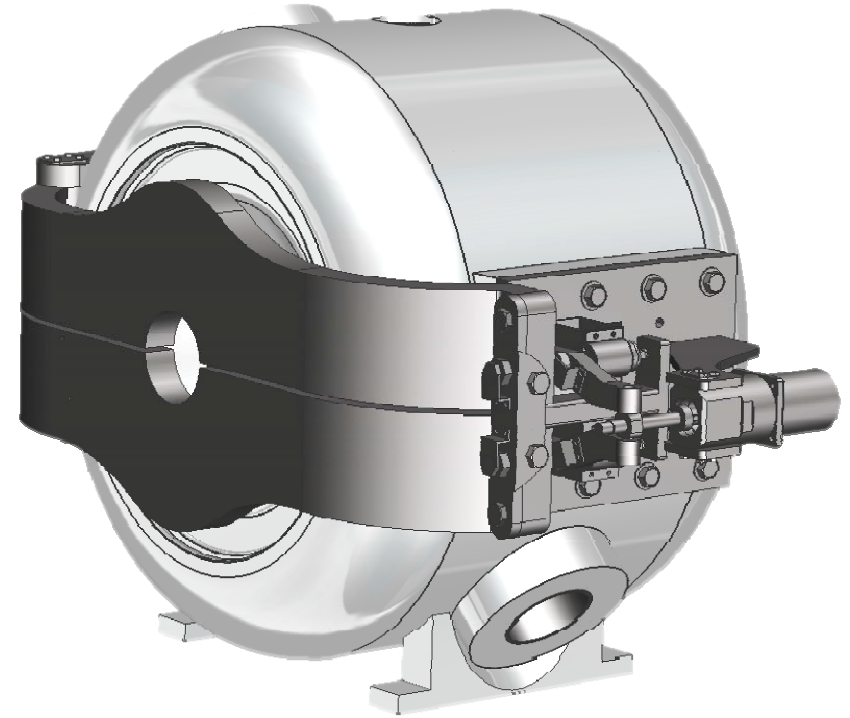
HWR Solenoid

- Designed and manufactured by Cryomagnetic



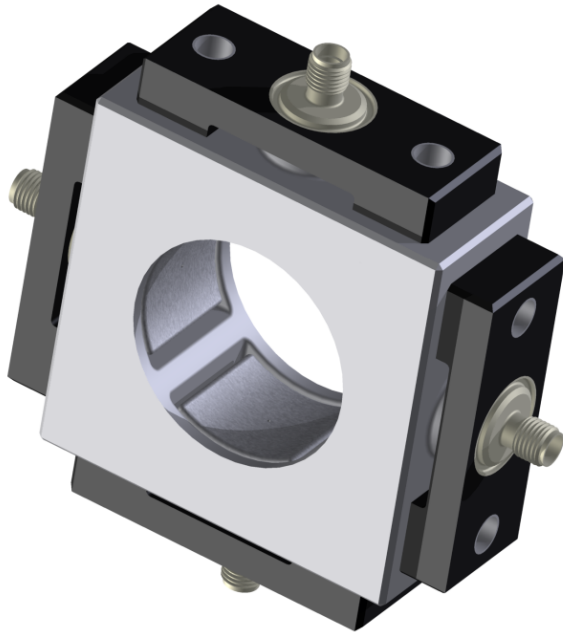
SSR1 Cavity

- Slow (mechanical) and fast (piezo) tuners
- Cryovessel is designed to suppress helium pressure fluctuations (<25 Hz/torr)
- Coarse frequency range
 - ◆ 135 kHz (0.25 mm, 7500 N)



Instrumentation

- BPMs - button type for all cold and warm BPMs
- Design of BPM electronics to be launched in summer



Cold BPM (ANL design)

- Diverse set of instrumentation is planned
 - ◆ Emittance monitors (interceptive)
 - ◆ Collimators with isolated jaws
 - ◆ Laser profile monitors (all 3 planes)
 - ◆ Single particle detectors for extinction measurements

PXIE Stages and Time line

■ Stage 1 (complete - early FY17)

- ◆ Beam delivered to the end of MEBT with nearly final parameters (2.1 MeV, 1 mA CW, 80% arbitrary chopping)
- ◆ Includes
 - Ion source, LEBT, prototype chopper, RFQ at full power
 - Full MEBT with prototype kickers, (possibly) prototype absorber, temp. dump, bunchers, diagnostics
 - Cryo system
 - SSR1 CM - cold and RF powered, no beam

■ Stage 2 (complete - Aug 2017)

- ◆ Includes
 - HWR CM - cold and RF powered, no beam

■ Stage 3 (complete - Aug 2018)

- ◆ Includes
 - Full diagnostics line, final MEBT kickers, final 50 kW beam dump, 1-mA CW beam delivered to the dump.